TSD File Inventory Index

Date:	Draw 16,2001
Initial:	CM General

Facility Name:	(k)	King, de (Ore Teldi Site)	
Facility Identification Number: /LD 980	5 <u>7</u>	2 470	
A.1 General Correspondence		B.2 Permit Docket (B.1.2)	TO STATE OF THE PARTY OF THE PA
A.2 Part A / Interim Status		.1 Correspondence	
.1 Correspondence	V	.2 All Other Permitting Documents (Not Part of the ARA)	
.2 Notification and Acknowledgment	7	C.1 Compliance - (Inspection Reports)	
.3 Part A Application and Amendments	V	C.2 Compliance/Enforcement	The same of the sa
.4 Financial Insurance (Sudden, Non Sudden)		.1 Land Disposal Restriction Notifications	
.5 Change Under Interim Status Requests		.2 import/Export Notifications	
.6 Annual and Biennial Reports		C.3 FOIA Exemptions - Non-Releasable Documents	200
A.3 Groundwater Monitoring		D.1 Corrective Action/Facility Assessment	
.1 Correspondence	A CONTRACTOR OF THE CONTRACTOR	.1 RFA Correspondence	
.2 Reports		.2 Background Reports, Supporting Docs and Studies	
A.4 Closure/Post Closure	V.	.3 State Prelim. Investigation Memos	
.1 Correspondence		.4 RFA Reports	V
.2 Closure/Post Closure Plans, Certificates, etc	\mathbb{I}^{\vee}	D. 2 Corrective Action/Facility Investigation	
A.5 Ambient Air Monitoring	Manager, ,	.1 RFI Correspondence	
.1 Correspondence		.2 RFI Workplan	
.2 Reports		.3 RFI Program Reports, and Oversight	
B.1 Administrative Record		.4 RFI Draft /Final Report	

Telat -1

.5 RFI QAPP	.7 Lab data, Soil Sempling/Groundwater	
.6 RFI QAPP Correspondence	.8 Progress Reports	,
.7 Lab Date, Soil-Sampling/Groundwater	D.5 Corrective Action/Enforcement	
.8 RFI Progress Reports	.1 Administrative Record 3002(h) Order	-Armona
.9 Interim Measures Correspondence	.2 Other Non-AR Documents	Weenne
.10 Interim Measures Workplan and Reports	D.S Environmental Indicator Determinations	
D.3 Corrective Action/Remediation Study	.1 Forme/Checkiels	22 ₀₇
.1 CMS Correspondence	E. Bollers and Industrial Furmoss (BIF)	***************************************
2 Interior Measures	.1 Correspondence	-
.3 CMS Workplan	.2 Reports	
.4 CMS Dreft/Finel Report	F Imagery/Special Studies (Videos, phobe, disks, maps, blueprints, drawings, and other special materials.)	
* S Section 1	G.1 Risk Assessment	
.0 CMS Program Reports	.1 Human-Ecological Assessment	۳.
.7 Lab Date, Soil-Sampling Groundwater	.2 Compliance and Enforcement	
2.4 Corrective Action Remediation Implementation	.3 Enforcement Confidential	
.1 CMI Correspondence	.4 Ecological - Administrative Record	
2 CMI Workplan	.5 Permitting	
.3 CMI Program Reports and Oversight	.5 Corrective Action Remodeston Busy	
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.5 CM QAPP	.8 Endangeral Species Ad	
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Note: Transmitted Letter to Be Included with Reports. Comments: Documents On Anti-		individu.	al Alla	anadolaki.
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A.2 Part A/ Interim Status

WITED STATES RATAL PROTECT

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

RCRA ACTIVITIES P.O. BOX A3587 CHICAGO, ILLINOIS 60690

Johnson Controls Battery George 5757 N. Green Bay ave Milwauder, WI 53201

FEB 2 0 1991 RE: EPA ID #: <u>TLD 980502470</u> In response to your request of 1-8-91the following information has been updated: to change company name. JOHNSON CONTROLS Battery GROUP (2) contact to: Brad Fearnbuy

If you have any questions, please contact me at (312) 886-6173.

Sincerely,

Sharon Kiddon

RCRA Notifications Coordinator

Waste Management Division

Sham Kiddon

State Agency

File



UNITED STATES ENVIRONMENTAL PROTECTION A TENCY REGION V

230 SOUTH DEARBORN ST. CHICAGO, ILLGIOIS 60004



REPLY TO LITTELLTION OF: 5HW-13

Bandley Fearnley, Process Engineer
Johnson Controls Incorporated - Globe Battery Division
300 S. Glengarry RE: Request for Information-Hazardous Waste Permit
Geneva, III. 60134 Review (Recycling)

FACILITY NAME: Johnson Controls Incorporated - Globe BAHERY

U.S. EPA ID NO .: TLD 980 502470

Dear MR. FEARNley

This is to acknowledge that the United States Environmental Protection Agency has completed reviewing your Part A Hazardous Waste Permit Application. Our review indicates your facility may not require a permit under §3005 of the Resource Conservation and Recovery Act, as amended; however, further clarification is needed.

Based on the information submitted, your facility appears to use, re-use, recycle or reclaim its waste, as described in 40 CFR Part 261.6 (enclosed). Please review these requirements to verify that your facility qualifies as a recycler. If it does, a permit is not required, and you should withdraw your permit application. Please submit your determination in writing, signed and certified by an authorized person in accordance with 40 CFR Part 270.11 (enclosed), requesting that your application be withdrawn. If at any time since November 19, 1980, your operation included treatment, storage, or disposal of hazardous waste subject to 40 CFR Part 265, a closure plan must be filed with the withdrawal request. Requirements for closure are found at 40 CFR Part 265, Subpart G (enclosed).

If your review indicates that a pennit is required, but certain information on your application is incorrect, please submit a revised Part A with the appropriate changes to this Regional Office. If no response is received in this office within 30 days, we will assume your facility requires a permit. Accordingly, we will continue to process your application.

Please contact the Technical, Permits, and Compliance Section at (312) 353-2197 for assistance, if you have any questions. Please refer to "Request for Information -- Recycling, " in all correspondence on this matter.

Sincerely yours,

Karl J. Klepitsch, Jr., Chief Waste Management Branch

Enclosures

cc. Milton C. Zilis, Vice President Johnson Controls Incorporated -Globe Battery Division P.O. Box Sql Milwauker, WI. 53201

OK DH 11/22/83

UNITED STATES

UNITED STATES **ENVIRONMENTAL PROTECTION AGENCY** REGION V

111 West Jackson Blvd. CHICAGO, ILLINOIS 60604

8 1982 DEC

FEARNLEY BRADLEY PROCESS ENG JOHNSON CONTROLS INC GLOBE BATTERY 300 S GLENGARRY

GENEVA

IL 60134

FACILITY: 300 S GLENGARRY

LUCATION: GENEVA

ID NO.:

ILT180010316

Dear Applicant:

RE: U.S. EPA Identification Number Change

This is to inform you that the United States Environmental Protection Agency (U.S. EPA) will be changing your temporary (T) identification number to a permanent (D) one. The label below shows your current temporary number as "OLD T NO." and the new permanent number as "NEW D NO."

> OLD I.D. NO.: ILT180010316

> NEW I.D. NO.: (ILD980502470

In order to provide your facility with adequate time to convert to the permanent U.S. EPA identification number, we will make the change in our computer system effective January 1, 1983. This will allow you to use your temporary identification number until the end of the calendar year and, thus, cover all 1982 hazardous waste handled under one number for your annual report.

We have coordinated the identification number change with your State hazardous waste management office. The State has a listing of your old and new numbers.

Please contact Mr. Arthur Kawatachi of my staff at (312) 886-7449, if you have any questions regarding this matter.

Sincerely yours,

Karl J. Klepitsch, Jr., Chief

Waste Management Branch

cc: Facility owner



.UNITED STATES **ENVIRONMENTAL PROTECTION AGENCY**

REGION V

230 SOUTH DEARBORN ST. CHICAGO, ILLINOIS 60604

> **BEPLY TO ATTENTION OF:** RCRA ACTIVITIES

MAR 2 5 1982 Bradley Fearnley Johnson Controls Inc. Globe Battery Div. 300 S. Glengarry Geneva, Illinois 60134

RE: Interim Status Acknowledgement USEPA ID No. ILT180010316 FACILITY NAME: Johnson Controls Inc. Globe Battery Div.

Dear Mr. Fearnley:

This is to acknowledge that the U.S. Environmental Protection Agency (USEPA) has completed processing your Part A Hazardous Waste Permit Application. It is the opinion of this office that the information submitted is complete and that you, as an owner or operator of a hazardous waste management facility, have met the requirements of Section 3005(e) of the Resource Conservation and Recovery Act (RCRA) for Interim Status. However, should USEPA obtain information which indicates that your application was incomplete or inaccurate, you may be requested to provide further documentation of your claim for Interim Status. Our opinion will be reevaluated on the basis of this information.

As an owner or operator of a hazardous waste management facility, you are required to comply with the interim status standards as prescribed in 40 CFR Parts 122 and 265, or with State rules and regulations in those States which have been authorized under Section 3006 of RCRA. In addition, you are reminded that operating under interim status does not relieve you from the need to comply with all applicable State and local requirements.

The printout enclosed with this letter identifies the limit(s) of the process design capacities your facility may use during the interim status period. This information was obtained from your Part A Permit application. If you wish to handle new wastes, to change processes, to increase the design capacity of existing processes, or to change ownership or operational control of the facility, you may do so only as provided in 40 CFR Sections 122.22 and 122.23.

As stated in the first paragraph of this letter, you have met the requirements of 40 CFR Part 122.23; your facility may operate under interim status until such time as a permit is issued or denied. This will be preceded by a request from this office or the State (if authorized) for Part B of your application. Please contact Arthur Kawatachi of my staff at (312) 886-7449, if you have any questions concerning this letter or the enclosure.

Sincerely yours.

Karl J. Klepitsch, Jr., Chief Waste Management Branch

Enclosure

FACILITY NAME

JOHNSON CONTROLS INC GLOBE BATTERY DIV

EPA ID NUMBER
ILT180010316

FACILITY OPERATOR

JOHNSON CONTROLS INC

FACILITY OWNER

JOHNSON CONTROLS INC

FACILITY LOCATION

300 S GLENGARRY

GENEVA

IL 60134

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United States Environmental Protection Agency
Washington, DC 20460

Please refer to the instructions for Filing Notification before completing this form. The information requested there is required by law (Section 2010)

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Estimated burden: Public reporting burden for this collection of information is estimated to be 3 hours, including time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding the burden estimate or any other espect of this collection of information, including suggestions for reducing this burden, to Chief, Information Policy Branch, PM-223, U.S. Environmental Protection Agency, 401 M St., S.W., Washington, D.C. 20460; and to the Office of Information and Regulator Affairs, Office of Management and Budget, Washington, D.C. 20503.



ACKNOWLEDGEMENT OF NOTIFICATION OF HAZARDOUS WASTE ACTIVITY (VERIFICATION)

This is to acknowledge that you have filed a Notification of Hazardous Waste Activity for the installation located at the address shown in the box below to comply with Section 3010 of the Resource Conservation and Recovery Act (RCRA). Your EPA Identification Number for that installation appears in the box below. The EPA Identification Number must be included on all shipping manifests for transporting hazardous wastes; on all Annual Reports that generators of hazardous waste, and owners and operators of hazardous waste treatment, storage and disposal facilities must file with EPA; on all applications for a Federal Hazardous Waste Permit; and other hazardous waste management reports and documents required under Subtitle C of RCRA.

EPA I.D. NUMBER		ILT180010316	REACKNOWLEDGEMENT	9
		JOHNSON CONTROLS 300 S GLENGARRY GENEVA	INC GLOBE BATTERY IL 60134	D
INSTALLATION ADDRESS		300 S GLENGARRY Geneva	IL 60134	- Alban
PA Form 8700-128 (4-80)	1	09/28/81		

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I certify under penalty attached documents, an I believe that the submi mitting false information	d that based on my litted information is t	inquiry of those inc rue, accurate, and c	lividuals immediatel omplete. I am awar	ly responsible for obta	ining the information,
SIGNATURE		NAME & OFF	ICIAL TITLE (type or	r print)	DATE SIGNED
two the	4	Pan	IT MANAGE		7/28/80
EPA Form 8700-12 (6-80) I	REVERS		en e		

CERTIFICATION REGARDING POTENTIAL RELEASES FROM SOLID WASTE MANAGEMENT UNITS

FACILITY NAME:	Johnson Controls, Inc Battery Division
EPA I.D. NUMBER:	ILD 980502470
LOCATION CITY:	300 S. Glengarry Geneva
STATE:	IL 60134
closed) at your	f the following solid waste management units (existing or facility? NOTE - DO NOT INCLUDE HAZARDOUS WASTE UNITS IN YOUR PART A APPLICATION
Storage Tank Container Storage Tank Injection We' Wastewater To Transfer Stan Waste Recycl Waste Treatme Other prior If there are "Ye provide a description of in each unit would be consider RCRA. Also ince disposed of and of each unit and Provide a site See attached "In	(Above Ground) (Underground) orage Area lls reatment Units x tions ing Operations ent, Detoxification releases es" answers to any of the items in Number 1 above, please iption of the wastes that were stored, treated or disposed . In particular, please focus on whether or not the wastes ered as hazardous wastes or hazardous constituents under lude any available data on quantities or volume of wastes the dates of disposal. Please also provide a description d include capacity, dimensions and location at facility. plan if available. Notifications of Hazardous Waste Site" and site plan regarding
	s wastes are those identified in 40 CFR 261. Hazardous ents are those listed in Appendix VIII of 40 CFR Part 261.

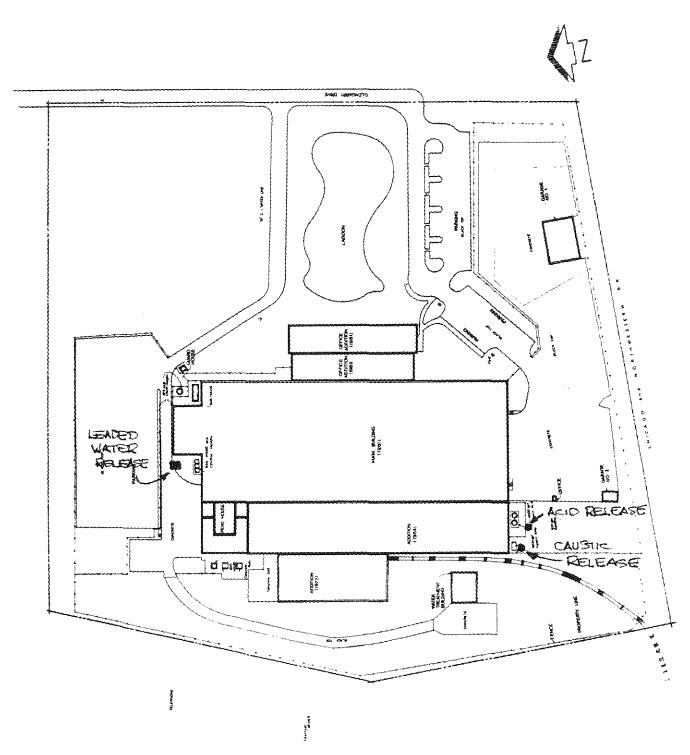
in yable	the units noted in Number 1 above and also those hazardous waste units your Part A application, please describe for each unit any data availe on any prior or current releases of hazardous wastes or constituents the environment that may have occurred in the past or may still be urring.
Ple	ase provide the following information
a. b. c. d.	
	See attached
	
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	ase provide (for each unit) any analytical data that may be available
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I ce present who the true and 40	ch would describe the nature and extent of environmental contamination t exists as a result of such releases. Please focus on concentrations ardous wastes or constituents present in contaminated soil or groundward mone available ertify under penalty of law that this document and all attachments were pared under my direction or supervision in accordance with a system igned to assure that qualified personnel properly gather and evaluate information submitted. Based on my inquiry of the person or persons manage the system, or those persons directly responsible for gathering information, the submittal is, to the best of my knowledge and belief the person of the person

SITE PLAN

ONTROL

ACILITY: GENEVA, IL

PAGE: 1.F.2 DATE: 3-15-83



Notification of Hazardous Waste Site

United States Environmental Protretton Agency Washington DC 20160

sis initial notification information is squired by Section 103(c) of the Compressive Environmental Response, Companisation, and Liability Act of 1980 and most which applies.

	be mailed to June 9, 1981.	ast which opphes.					
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1	Person Required to Notify:			- -			
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	or organization required to notify	5m-s 57	North Gre	en Bay A	venue		
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	On any Ar Course	<u>gw. ger</u>	<u>v.a</u>				<u> </u>
م	Person to Contact:	. Nam+ (Last, First an	u₁ Rober	t Nicolai			
	Enter the name, title (if applicable), and business telephone number of the per-	son -					
	to contact regarding information submitted on this form.	Ptione (4)) 228-2	2452			
	Submittee on this form.			•			
)	Dates of Waste Handling:			- <u></u>			
	Enter the years that you estimate wast	e ·					
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Milton Zilis

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Notification of Hazardous Waste Site

United States Environmental Production Agency Weshington CC 20430

a initial notification information is required by Section 103(s) of the Comprehensive Sovicemental Response, Compension and Libbility Act of 1980 and must which applies be mailed to June 9, 1981.

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Please type or print in into thyou head

	es Augres 2, Jane 5, 1951.										
ř.	Person Required to Notify: Ester the name and address of the person	Name JOHN	SON CONTROLS, INC.								
	or organization required to notify	Series 57.57 N	57.57 North Green Bay Avenue								
	•	c: Glenda	ale . som WI zo com 53209								
 B	Site Location:		•								
	Enter the common name (if known) and actual location of the site.	Name of Site Globe Street 115	0 E. State Street								
	. ,	c _{iy} Gene	va con Kane sie IL zacida 60134								
C	Person to Contact:	•	Dahart Nicolai								
	Enter the name, title (if applicable), and	Name (Last, Fust and Title)	Robert Nicolai								
	business telephone number of the person to contact regarding information submitted on this form.	P:-ane (414) 228-2452								
	Suddivided O (M/S - Offile										
D	Dates of Waste Handling:										
	Enter the years that you estimate waste ratinent, storage, or disposal began and unded at the site.	From (Year) 1965	To Co, 1980								
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		of Waste: X in the appropriate	Specific Type of Maste: EPA has assigned a four-digit number to each hazardous waste listed in the regulations under Section 3001 of RCRA. Enter the appropriate four digit number in the boxes provided. A copy of the list of hazardous wastes and codes can be obtained by contacting the EPA Region dering the State in which the sign.								
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it. fication of Hazardous Wasta Site.	_ Side Two											
Waste Quantity	Facility Type	Total Facility Waste	Larguer									
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e "total facility waste amount" space give the estimated combined quantity (volume) of hazardous wastes at the site using cubic feet or gallons.	2. C) Land Treatment3. D. Lantfill4. C) Tanks5. D fingoundment	Solitons see be Total Facility Area squared of 1,200										
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Known, Suspected or Likely Releases	to the Environment:											
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Note: Items Hand I are optional. Completing these items will assist EPA and Siste and local governments in locating and assinated waste sites. Although completing the items is not required, you are encouraged to do so												
Sketch Map of Site Location: (Options	21)											
Skatch a map showing streats, highways, routes or other prominent landmarks near the site. Place an X on the map to indicate the site location. Draw an arrow showing, the direction north. You may substitute a publishing map showing the site location.												
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Description of Site: (Optional)												
Describe the history and present conditions of the site. Give directions to the site and describe any nearby wells, springs, takes, or housing, include such information as how wasta was disposed and where the waste came from, Provide any other information or comments which may help describe the site conditions.	Several thousand gal water was pumped out fifteen (15) years. in the water is unkrown be 5 ppm for report	in the last to the concentration of the concentrati	ten (10) to ation of lea ing estimate									
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Signature and Title: The person or authorized representative tauch as plant managers, super mixed into, trusteed or attorneys of percons required to notify most sign the form and provide on thing address (i.e. ferent they are has em.A). For other persons providing notification, the signature is optioned.	Johnson Controls, Inc. 57.57 North Green Ba		St Owner, Present D Owner, Past O Transporter D Operator, Frese									
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Notification of Hazardous Waste Site

United States Environmental Praticultura wild use. Washington CC 20450

Please type or print in ink, if you need additional space, use separate sheets of hensive Environmental Response, Compensation, and Urability Act of 1080 and must be mailed by June 9, 1981.

Birth April 1993 The Control of the Control

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<u>5757 N. Green Bay Avenue</u>

Milton Zilis

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D. Operator, Part

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6/8/81

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relationship in the site of the person

cc: Maywood

Johnson Controls, Inc. Battery Group 5757 N. Green Bay Avenue Post Office Box 591 Milwaukee, WI 53201-0591 Tel. 414/228 1200



Mr. Lawrence W. Eastep Manager Permit Section Illinois Environmental Protection Agency Division of Land Pollution Control PO Box 19276 Springfield, IL 62794-9276

November 30, 1992

RECEIVED

Subject: Geneva Facility Status Change

ILD980052470

DEC 0 4 1992

IEPA-DLPC

Dear Mr. Eastep:

In earlier communications, there has been discussion relative to the proper handling of waste materials and whether or not Johnson Controls Battery Group, Inc. has met the Waste Management Regulations.

You expressed concern that JCBGI had stored material more than the allowable 90 days before sending offsite for proper treatment and disposal.

When filing an amended Part A, JCBGI did not know which direction the TSDF rules covering wastewater treatment would take. In that the WWT system is classified as a totallly enclosed system and regulations apply to end of pipe and not the operations, we should have requested withdrawal earlier.

Under the original wastewater treatment operation, JCBGI did not use a filter press to remove the excess water and the liquid was put into holding tanks for shipment to Envirite for treatment and disposal. Unfortunately the liquid was not always removed from the property in a timely fashion.

JCBGI has now installed a filter press as the last function in the WWT. The dried sludge is now sent to a smelter for metal recovery. The water from the press is recycled and reused within the plant.

With these correction, no waste is stored for more than the allowable 90 days.

In light of these improvements, JCBGI respectfully submits a revised Part A for your consideration.

Hopefully you will agree with our request and grant a status change to that of Generator only.

If you have any questions or wish to discuss the subject further, please contact me 1-800-333-2222 x2452.

Sincerely,

Johnson Controls Battery Group, Inc.

Jordan S. Harwood P.E.

Manager Environmental Control

cc: B. Fearnley

M. Meves

Please refer to the instructions riesse rerer to the instructions for Filing Notification before completing this form. The information requested here is requested by law (Section 3010 of the Resource Conservation and Recovery Act).

Notification of PA Regulated Waste Activity United States Environmental Protection Agency

Date Received (For Official Use Only)

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		10 - For O	McLai Use Only								
VIII. Type of Regulated Waste Activity (Mark 'X' in the appropriate boxes.	Refer to	instructions.)									
A. Hazardous Wasta Activity		B. Used Oil F	Lei Activities								
2. Generator (See Instructions) 2. Greater than 1000kg/mo (2,200 bs.) 3. Theater, Storer, Disposer (a Note: A permit is required if this activity; see instructions b. 100 to 1000 kg/mo (220 bs.) 4. Hazardous Waste Fuel 5. Less than 100 kg/mo (220 bs.) 5. Transporter (Indicate Mode in bosse 1-6 below) 6. Other Merketers 7. Air 7. Air 7. Indicate device 1. Using Boiles 7. Air 7. Air 7. Indicate device 1. Using Boiles 7. Air 7. Air 7. Indicate Boiles 7. Indicate Boiles 7. Indicate Boil	Carrier	a. Gene b. Other c. Sum Type	ification Used Off Fuel rator Marketer to Burner If Marketer If - Indicate device(a) - of Combustion Device Utility Boiler Industrial Boiler Industrial Furnace Industr								
DC Description of Regulated Wastes (Use additional sheets if necessary)											
A. Characteristics of Nonlisted Hazardous Wastes. Mark 'X' in the boxes correspo wastes your installation handles. (See 40 CFR Parts 261.20 - 261.24)											
1. Ignitable 2. Corrosive 3. Reactive 4. EP Toxic (D001) (D002) (D003) (D000) (Ust specific EPA hezart	icus weste	number(s) for the E	EP Toxic contaminant(s))								
X D 0 0 8											
B. Listed Hazardous Wastes. (See 40 CFR 261.31 - 33. See instructions if you need	l 100 list moi	re than 12 waste co	5 es.)								
		11	12								
C. Other Wastes, (State or other wastes requiring an I.D. number. See instructions.)											
1 2 3 4		S	6								
X. Certification I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fines and imprisonment.											
Signature Marwood Marwood, Mgr. Signature Jordan S. Harwood, Mgr.	•	Date Signature //-	-30-92								
20 Comments											
Note: Mail completed form to the appropriate EPA Regional or State Office. (See	Section III	of the booklet for	addresses.)								



217/782-6762

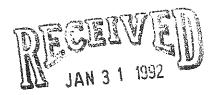
Refer to:

0890350005 -- Kane County

Johnson Controls - Globe Battery Division

ILD980052470 RCRA Permit Log No. A211

January 27, 1992



Johnson Controls Attn: Michael Meves 300 Glengarry Drive Geneva, Illinois 60134 ILL. E.P.A. - D.L.P.C. STATE OF ILLINOIS

Dear Mr. Meves:

This is in response to your letter dated September 26, 1991, regarding the Johnson Controls facility located at 300 Glengarry Drive in Geneva, Illinois. The subject of that letter was to explain why the aforementioned facility should still be able to withdraw their RCRA Part A application.

The corresponding wastes and comments from the Agency are listed below:

The wastewater treatment sludge shipped off-site between June 14, 1983 and August 16, 1985 appears to have been disposed as a non-hazardous waste, as it was disposed at a non-hazardous waste landfill. Information should be provided to demonstrate why a decision was made to begin disposing of the ferric oxide waste as a non-hazardous waste after June 3, 1983 and then begin disposing of the material as a hazardous waste again on August 16, 1985.

Under the original Part A permit application submitted on November 19, 1980, the facility was allowed to store SOI - 10,000 gallons, TOI -225,000 gallons/day, and SO2 - 5,000 gallons. In a revised permit application submitted February 7, 1984, the TOI was omitted. Additional information regarding the TOI unit, including justification for removing it from the Part A must be submitted prior to the Agency approving this revised permit modification.

Chlorinated Solvents - By reviewing annual hazardous waste generator reports, it appears as though this waste was mistakenly identified during the manifest search as being generated at the subject facility.



Page 2

 Ferric Oxide/D002 Waste - If one refers to the second page of your letter under Item 3 and references the manifest search we both have, the Waste Water Treatment Sludge was stored well in excess of 90 days on a number of occasions. It shall be noted that the Wastewater Treatment Sludge or D002 hazardous waste as stated in your letter should be identified as D008 waste. Nevertheless, the manifest search indicates that this waste was stored on-site for more than ninety days.

Based upon a review of the files, including the above information, it appears as though the subject facility is indeed subject to the requirements of 35 []]. Adm. Code 702, 703, 705, 724 and 725 regarding the storage of hazardous waste in containers and tanks on-site for time periods greater than ninety (90) days and is indeed subject to the RCRA interim status storage facility regulations. As such, the Part A withdrawal request submitted for this facility is denied. According to 35 Ill. Adm. Code 703.157(g), any interim status that may exist for this facility will terminate on November 8, 1992. Therefore, a closure plan meeting the requirements of 35 Ill. Adm. Code 725, Subpart G must be submitted to IEPA by May 8, 1992 for the hazardous waste container storage area and the hazardous waste storage tank at this facility. Guidance for the development of this plan is included for your convenience. In regards to the omission of the TOI storage in the Part A submitted, the Agency would like more information concerning the TO1 unit, including justification for removing from the Part A. Information pertaining to this TOI unit should be included in the closure plan.

If you have any questions regarding this letter, please contact William T. Sinnott, II at 217/782-6762

Very truly yours,

awrence W. Easter, P.E. Manager

Permit Section

Division of Land Pollution Control

LWE: WTS: jar/3234q,89-90

Enclosure

cc: Division File. Maywood Region USEPA, Region V, George Hamper USEPA, Region V, Jane Radcliff Reporting and Planning Section Glenn Savage Division of Legal Counsel William T. Sinnott, II



217/782-6762

Refer to: 0890350005 -- Kane County

Johnson Controls - Globe Battery Division

ILD980052470 010 316

RCRA Permit Log No. A211

July 1, 1991

Johnson Controls Attn: J.R. Meverden 300 Glengarry Drive Geneva, Illinois 601 34

Dear Mr. Meverden:

This is in response to your letter of May 2, 1988 regarding the Johnson Controls facility located at 300 Glengarry Drive in Geneva, Illinois. The subject of this letter was to request withdrawal of the RCRA Part A application submitted for this facility.

The Agency has reviewed its files and found that the history of this site as it pertains to the RCRA program is as follows:

- Under the original Part A permit application filed on November 19, 1980, the facility was allowed to store SOI - 10,000 gallons, TOI - 225,000 gallons/day, and SO2 - 5,000 gallons. In a revised permit application submitted February 7, 1984, the TOI was omitted.
- According to a review of the manifests associated with wastes sent off-site by Johnson Controls, it appears as though wastes were stored more than ninety (90) days on the following occasions. (Note: SOI = storage in containers; SO2 = storage in tanks.)

Waste Name	Time Period During Which Waste Was Apparently Stored More Than 90 Days	Unit Where Managed
Chlorinated Solvent	09/10/84 - 03/26/85	S01
Ferric Oxide	06/14/83 - 08/16/85	S02
Chlorinated Solvent	03/26/85 - 10/14/85	S01
Chlorinated Solvent	12/04/85 - 11/20/86	S01
DOO2 Waste	10/31/86 - 03/27/87	S02
DOO2 Waste	06/09/87 - 10/15/87	S02
DOO2 Waste	10/15/87 - 02/12/88	S02



Page 2

Based upon a review of the files, including the above information, it appears as though the subject facility is indeed subject to the requirements of 35 III. Adm. Code 702, 703, 705, 724 and 725 regarding the storage of hazardous waste in containers and tanks on-site for time periods greater than ninety (90) days and is indeed a RCRA interim status storage facility. As such, the Part A withdrawal request submitted for this facility is denied. According to 35 Ill. Adm. Code 703.157(g), interim status for this facility will terminate on November 8, 1992. Therefore, a closure plan meeting the requirements of 35 Ill. Adm. Code 725, Subpart G must be submitted to IEPA by May 8, 1992 for the hazardous waste container storage area and the hazardous waste storage tank at this facility. Guidance for the development of this plan is included for your convenience. In regards to the omission of the TO1 storage in the Part A submitted, the Agency would like more information concerning the TOI unit. including justification for removing from the Part A. Information pertaining to this TOI unit should be included in the closure plan..

If you have any questions regarding this letter, please contact William T. Sinnott II at 217/782-9298.

Very trûly yours,

Lawrence W. Eastep, P.E., Manager

Permit Section

Division of Land Pollution Control

LWE:WTS:1929q/62-63

Enclosure

cc: Division File Maywood Region USEPA, Region V, George Hamper USEPA, Region V, Art Kawatachi Reporting and Planning Section Glenn Savage Division of Legal Counsel William T. Sinnott II

H 211
TO: RCPA Permits
Thave no adea
why they are
corresponding to me.
Spowarded to 2/90 letter

Johnson Controls, Inc. Battery Group 5757 N. Green Bay Avenue Post Office Box 591 Milwaukee, WI 53201-0591 Tel. 414/228 1200 Maywood

Kane Co. 0890350005

JAHNSON CONTROLS

Ms. Cindy Davis
Illinois EPA
Division of Land Pollution
and Control #24
2200 Churchill Road
Springfield, IL 62706

March 28, 1991

Dear Ms. Davis:

RE: Part A Permit Status Change

On May 2, 1988, Johnson Controls, Inc. requested a status change for the Geneva facility. In follow-up correspondence (see attached), I confirmed our December 18, 1989, telephone conversation requesting the status change to that of generator only.

On December 28, 1990, a letter was sent to your attention notifying the agency a wholly-owned subsidiary had been created.

In an effort to update my files and insure all appropriate hazardous waste and stormwater regulations are being complied with, I would appreciate a document from your office approving our request the facility is a generator of hazardous waste only.

I am looking forward to your affirmative reply. If you have any questions or need further assistance, feel free to contact me.

Sincerely,

JOHNSON CONTROLS, INC.

Jordan S. Harwood, P.E.

Manager, Environmental Control

JSH/ajg

cc: K. L. Kirby

B. M. Fearnley

RECEIVED

APR 0 1 1991

IEPA/DLPC

Johnson Controls, Inc.
Battery Group
5757 N. Green Bay Avenue
Post Office Box 591
Milwaukee, WI 53201-0591
Tel. 414/228 1200

O: WMB



Mr. Valdas Adamkus U.S. EPA Region V Federal Building 230 S. Dearborn Chicago, IL 60604

December 28, 1990

Dear Mr. Adamkus:

On November 19, 1990, Johnson Controls, Inc. formed a wholly-owned subsidiary into which the business of the Company's Battery Group is being transferred. The name of the new subsidiary, incorporated in Wisconsin, is Johnson Controls Battery Group, Inc.

In recognition of this transfer, we hereby request that the following permits and files be updated to reflect the new subsidiary as the permittee. In addition, please note the following personnel changes:

Corporate Contact: Jordan Harwood

Facility Contact: See below

Permit Numbers:

MID058816927 - Owosso, Michigan, facility - Mike Sunday

OHD000723510 - Holland, Ohio, facility - Pete Quinlan

ILD980502470 - Geneva, Illinois, facility - Brad Fearnley WID000808840 - Keefe Avenue, Milwaukee, Wisconsin, facility -

Eric Schneider

WID000808857 - Teutonia Avenue, Milwaukee, Wisconsin, facility -

Doug Burnie

If you have any questions, please call me at (414) 228-2452. Thank you for your cooperation.

Sincerely,

RECEIVED

JAN 08 1991

U. S. EPA REGION 5
OFFICE OF REGIONAL ADMINISTRATOR

Jordan S. Harwood, P.E.

JOHNSON CONTROLS, INC.

Manager, Environmental Control

cc: T. J. Oeschger

R. G. Lytle

K. L. Kirby

C. R. Giesige

M. S. Baxa

MAR - 5 1984

Mr. Milton C. Zilis
Vice President and General Manager
Johnson Controls, Inc.
Globe Battery Division
5767 N. Green Bay Avenue
Milwaukee, Wisconsin 53201

Re: Revised Part A Permit Application 1LD 980602470

Dear Mr. Zilis:

This is to acknowledge receipt of your revised Part A permit application and your letter of February 8, 1984, regarding hazardous waste storage at your facility.

Please note that your revised Part A permit application was not dated. The application can not be considered complete unless every item in the form is answered. Accordingly, we are returning your application forms with a request that you date them. We will resume processing of your application when we receive the completed forms.

Please feel free to contact Mrs. Juana Rojo of my staff, at (312) 886-1477, if you have any questions on this matter.

Sincerely yours,

ORIGINAL SIGNED BY

William H. Miner, Chief Technical, Permits, and Compliance Section

5HW: J. ROJO: ad 2/29/84 Disk #

NS: 3/184

AUTHOR S. U #1 STU #2 STU # 5709 WMB WMD
CHIEF CHIEF

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C. SPACE FOR ADDITIONAL PROCESS CODES OR FOR DESCRIBING OTHER PROCESSES (code "T04"). FOR EACH PROCESS ENTERED HERE INCLUDE DESIGN CAPACITY.

IV. DESCRIPTION OF HAZARDOUS WASTES

- A. EPA HAZARDOUS WASTE NUMBER Enter the four—digit number from 40 CFR, Subpart D for each listed hazardous waste you will handle. If you handle hazardous wastes which are not listed in 40 CFR, Subpart D, enter the four—digit number(s) from 40 CFR, Subpart C that describes the characteristics and/or the toxic contaminants of those hazardous wastes.
- B. ESTIMATED ANNUAL QUANTITY For each listed waste entered in column A estimate the quantity of that waste that will be handled on an annual basis. For each characteristic or toxic contaminant entered in column A estimate the total annual quantity of all the non—listed waste(s) that will be handled which possess that characteristic or contaminant.
- C. UNIT OF MEASURE For each quantity entered in column B enter the unit of measure code. Units of measure which must be used and the appropriate codes are:

ENGLISH UNIT OF MEASURE	CODE	METRIC UNIT OF MEASURE	CODE
POUNDS	P	KILOGRAMS	K
TONS	T	METRIC TONS	M

If facility records use any other unit of measure for quantity, the units of measure must be converted into one of the required units of measure taking into account the appropriate density or specific gravity of the waste.

D. PROCESSES

1. PROCESS CODES:

For listed hazardous waste: For each listed hazardous waste entered in column A select the code(s) from the list of process codes contained in Item III to indicate how the waste will be stored, treated, and/or disposed of at the facility.

For non-listed hazardous wastes: For each characteristic or toxic contaminant entered in column A, select the code/s/ from the list of process codes contained in Item III to indicate all the processes that will be used to store, treat, and/or dispose of all the non-listed hazardous wastes that characteristic or toxic contaminant.

Note: Four spaces are provided for entering process codes. If more are needed: (1) Enter the first three as described above; (2) Enter "000" in the extreme right box of Item IV-D(1); and (3) Enter in the space provided on page 4, the line number and the additional code(s).

2. PROCESS DESCRIPTION: If a code is not listed for a process that will be used, describe the process in the space provided on the form.

NOTE: HAZARDOUS WASTES DESCRIBED BY MORE THAN ONE EPA HAZARDOUS WASTE NUMBER — Hazardous wastes that can be described by more than one EPA Hazardous Waste Number shall be described on the form as follows:

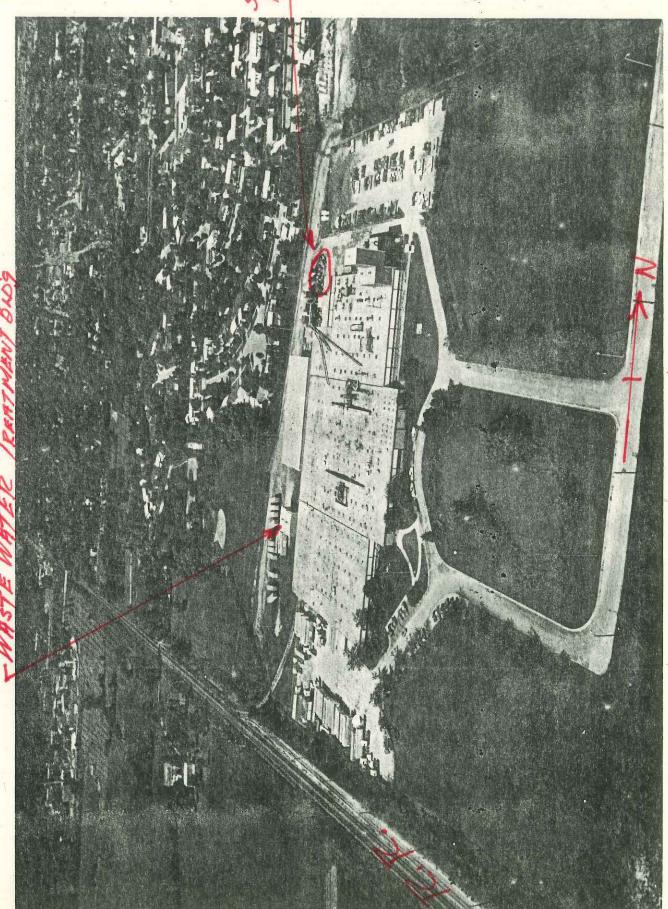
- Select one of the EPA Hazardous Waste Numbers and enter it in column A. On the same line complete columns B,C, and D by estimating the total annual quantity of the waste and describing all the processes to be used to treat, store, and/or dispose of the waste.
 In column A of the next line enter the other EPA Hazardous Waste Number that can be used to describe the waste. In column D(2) on that line enter
- In column A of the next line enter the other EPA Hazardous Waste Number that can be used to describe the waste. In column D(2) on that line enter "included with above" and make no other entries on that line.
- 3. Repeat step 2 for each other EPA Hazardous Waste Number that can be used to describe the hazardous waste.

EXAMPLE FOR COMPLETING ITEM IV (shown in line numbers X-1, X-2, X-3, and X-4 below) — A facility will treat and dispose of an estimated 900 pounds per year of chrome shavings from leather tanning and finishing operation, in addition, the facility will treat and dispose of three non—listed wastes. Two wastes are corrosive only and there will be an estimated 200 pounds per year of each waste. The other waste is corrosive and ignitable and there will be an estimated 100 pounds per year of that waste. Treatment will be in an incinerator and disposal will be in a landfill.

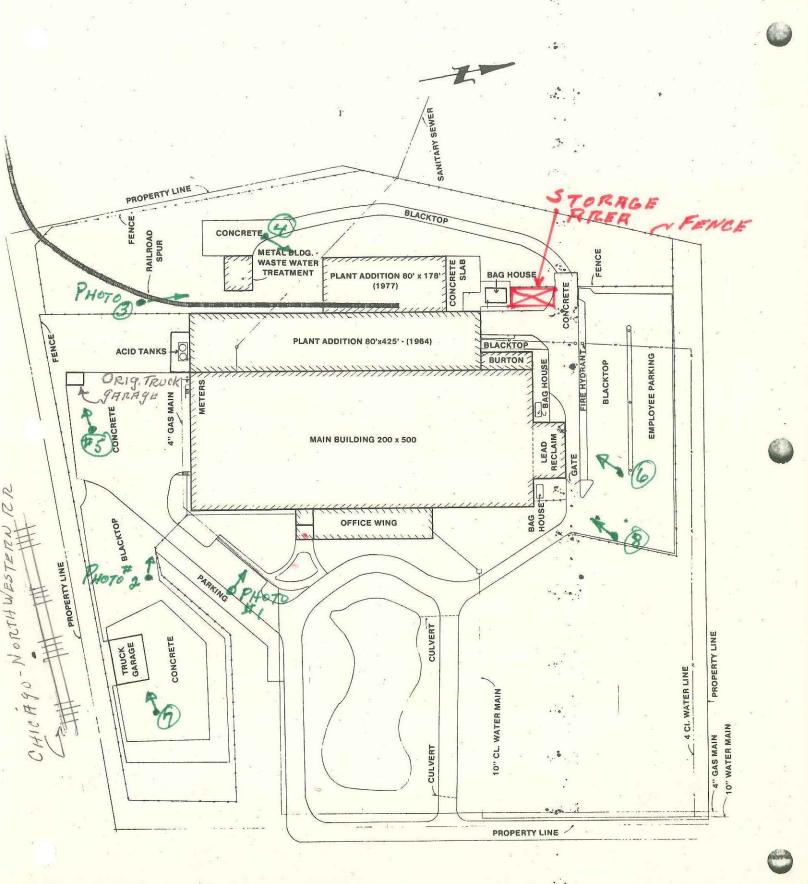
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LINE NO.	W	AS	Z A STI	EN	0	B. ESTIMATED ANNUAL QUANTITY OF WASTE	5	URE enter ode)	4								2. PROCESS DESCRIPTION (if a code is not entered in D(1))			
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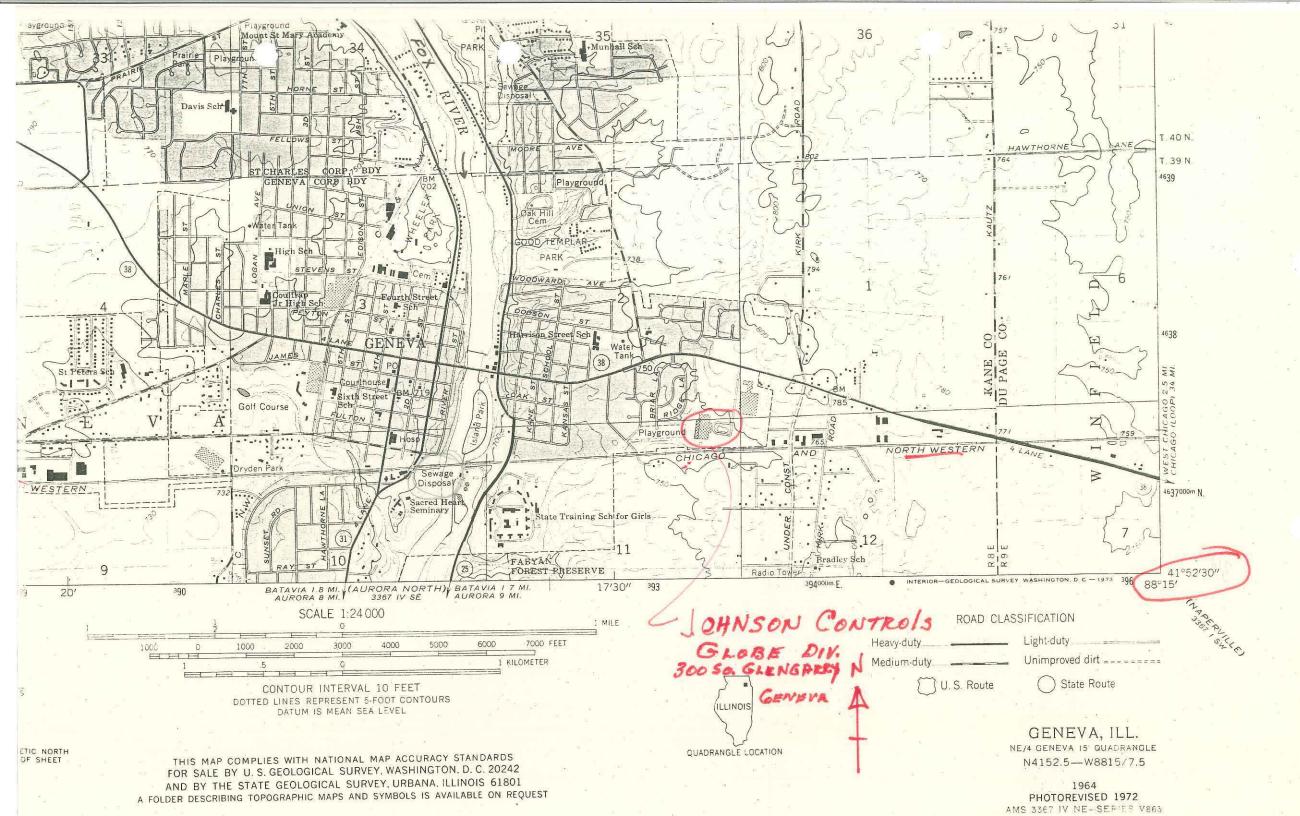
FOR OFFICIAL USE ONLY EPA I.D. NUMBER (enter from page 1) W I L D 0 0 5 1 5 9 8 5 9 3 DUP DUP DESCRIPTION OF HAZARDOUS WASTES (continued) SURE (enter code) A. EPA HAZARD. WASTENO (enter code) D. PROCESSES B. ESTIMATED ANNUAL QUANTITY OF WASTE 1. PROCESS CODES (enter) 2. PROCESS DESCRIPTION (if a code is not entered in D(1)) 001 36 D 0 0 8 330,000 T T 0 1 001 D 0 0 2 included with above 3 D 0 0 8 1200 T T 0 4 D 0 0 8 150 T S 0 2 8 9 10 11 12 13 14 15 16 18 19 20 21 23 25 26

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V. FACILITY DRAWING All existing facilities must include in the space provided on page	e 5 a scale dra	wing of the facility (see instructi	ons for more data		
VI. PHOTOGRAPHS	or a sector dire	wing or the facility face instruction	Market More deta	SAFELY LONG	- Italysis
All existing facilities must include photographs (aerial o					
treatment and disposal areas; and sites of future storage VII. FACILITY GEOGRAPHIC LOCATION	, treatment	or disposal areas (see Instruc	Hons for more o	netall).	
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VIII. FACILITY OWNER XX A. If the facility owner is also the facility operator as listed skip to Section IX below. B. If the facility owner is not the facility operator as listed 1. NAME OF FACILITY	in Section V	III on Form 1, "General Inform III on Form 1, complete the fol	8 8 1 7 75 76 ation", place an "	040	
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Johnson Controls, Inc. 5757 North Green Bay Avenue Post Of Box 591 Milwaukee, Wisconsin 53201 Tel. 414/228 1200

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Globe Battery Division



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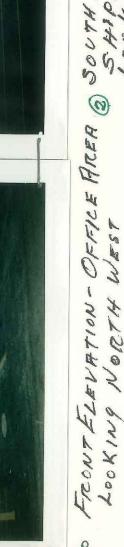
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Johnson Controls, Inc. 5757 N h Green Bay Avenue Post O. → Box 591 Milwaukee, Wisconsin 53201 Tel. 414/228 1200

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Globe Battery Division





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Thank you for your Business

Next Correctation, Spainington New York

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Johnson Controls, Inc. 5757 North Green Bay Avenue Post Ce Box 591 Milwa e, Wisconsin 53201 Tel. 414/228 1200

Globe Battery Division

Mr. Rich Karl
EPA Region 5
RCRA Activities
P. O. Box 7861
Chicago, IL 60680

March 27, 1981

RE:

EPA ID # ILD005159850

Geneva Plant

'Gentlemen:

JLT1800 10316

Please be advised that on September 30, 1980, Globe-Union, Inc., was dissolved and its assets and liabilities have been assigned and transferred in their entirety to Johnson Controls, Inc. We are now known legally as the Globe Battery Division, Johnson Controls, Inc.

Very Truly Yours,

Robert F. Nicolai

Manager, Environmental Control

cc: K. L. Kirby

J. M. Beaudoin

B. Fearnley

RFN/jak

SUB./NOTIFICATION

corrected 5-5-

APR 0 6 1981

John son Controls,

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A.4 Closure/Post-Closure Mary A. Gade, Director

2200 Churchill Road, Springfield, IL 62794-9276

217/524-3300

September 5, 1997

CERTIFIED MAIL P 344 343 646

Johnson Controls Attn: Michael Meves 300 Glengarry Drive Geneva, Illinois 60134

Re: 0890350005 Kane County

Johnson Controls -- Globe Battery Division

ILD980052470 Log No. C-720

Received: May 12, 1997

RCRA Closure

RECEIVED
ENVIRONMENTAL PROTECTION AGENCY

SEP 1 2 1997

BUREAU OF LAND POLLUTION CONTROL
STATE OF ILLINOIS

Dear Mr. Meves:

This is in response to the certification of closure submitted on your behalf by Wayne P. Fassbender, by Graef Anhalt & Schloemer, Inc., for the hazardous waste tank (SO2) at the above-referenced facility. This certification, signed by a representative of the owner/operator, Vincent Sheily, and an independent registered professional engineer, Douglas F. Hambley, Ph.D., P.E., indicated that the subject hazardous waste management unit has been closed in accordance with the plan approved by the Illinois EPA (Log No. C-720 and associated modifications).

The subject hazardous waste management unit was inspected by a representative of Illinois EPA on July 25, 1997. The inspection revealed that the unit was closed in accordance with the approved closure plan. In addition, a review of the closure certification and accompanying closure documentation report also indicates that the unit was closed in accordance with the approved closure plan. Therefore, Illinois EPA has determined that closure of the hazardous waste tank (S02) area at the above referenced facility has apparently met the requirements of 35 IAC 725.

As a result of completing closure of the subject hazardous waste management unit:

- a. This facility must continue to meet the requirements of 35 IAC 722 Standards Applicable to Generators of Hazardous Waste and 35 IAC 728 Land Disposal Restrictions.
- b. The location of the soil boring should be permanently sealed to prevent migration to the underlying soil.

Should you have any questions regarding this matter, please contact William T. Sinnott, II at 217/524-3310.

(Bohrl

Sincerely,

Edwin C. Bakowski, P.E.

Manager, Permit Section

Bureau of Land

ECB:WTS\mls\973523.WPD

JUM

cc: Doug Hambley

bcc: Bureau File

Maywood Region

Jim Moore Bill Sinnott

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THERE SERVICES

Mary A. Gade, Director

1701 First Avenue, Maywood, IL 60153

MEMORANDUM

DATE:

July 25, 1997

TO:

Division File

FROM:

Tina Kovasznay, BOL/FOS, Maywood

SUBJECT:

0890350005 - Kane County

Johnson Controls Battery Group

ILD980502470 RCRA Closure Log No. C-720

The subject site had a 5,000 gallon sludge storage tank which contained D008 and D002 wastes for greater than 90 days. The tank was located on a concrete pad located in the northwest corner of the wastewater treatment plant. This tank was decommissioned in 1989. Activities included sludge removal, high pressure washing, tank cut up and disposal at a recycler. The concrete pad below this storage tank was the subject of this closure inspection. According to the closure plan, the pad was to be steam cleaned and triple rinsed. The scraped residuals were to be placed in a dewatered sludge drum and the wastewater was to be routed to a sump which leads to the wastewater treatment system. Following a September 29, 1994 inspection, I noted the following deficiencies:

1) Condition 3: Although a crack was found in the pad, no samples were taken.

2) Condition 1a: There are no records of the volume of waste or waste residue removed. Waste was not collected or sampled. Liquid waste was put through the wastewater treatment system. Residue scraped from the pad was apparently placed into a drum and sent to a smelter under a bill of lading. No records of the shipment are available.

3) Condition 23: An LPC-PA18 form was not submitted with the

closure documentation report.

4) A considerable amount of staining was observed on the pad.

On May 9, 1997, a supplementary closure report was submitted to the Agency. The latest submittal indicated the crack in the concrete pad was cored down to backfill showing that the crack extended to backfill. As such, the facility collected a soil sample from 30 inches below the concrete, the soil/gravel interface, and analyzed the soil for RCRA metals and pH. The results of the analysis indicates the levels are below the Tier 1 TACO values.

On July 25, 1997, a follow up inspection was conducted to observe the concrete pad. At the time of the inspection, a considerable amount of staining was again observed. The following deficiencies were observed:

- 1) According to the closure plan, the temporary expandable plug was to be removed from the hole that was cored into the concrete slab. The hole and the existing crack were to be plugged using an appropriate cement-based sealant to prevent any future migration of liquids into the underlying soil. This has not yet been done.
- 2) Condition 1a: There are no records of the volume of waste or waste residue removed. Waste was not collected or sampled. The liquid portion was put through the wastewater treatment system, and the residue scraped from the pad was apparently placed into a drum and sent to a smelter under a bill of lading. No records were available for this shipment.

3) Considerable staining was observed. According to Mr. Brad Fearnley, this staining is due to the oxidation of ferrous sulfate.

Although it appears as if there is no contamination under the pad, the facility did not close the unit in accordance with all of the conditions of the closure plan approval letter and the supplemental closure report.

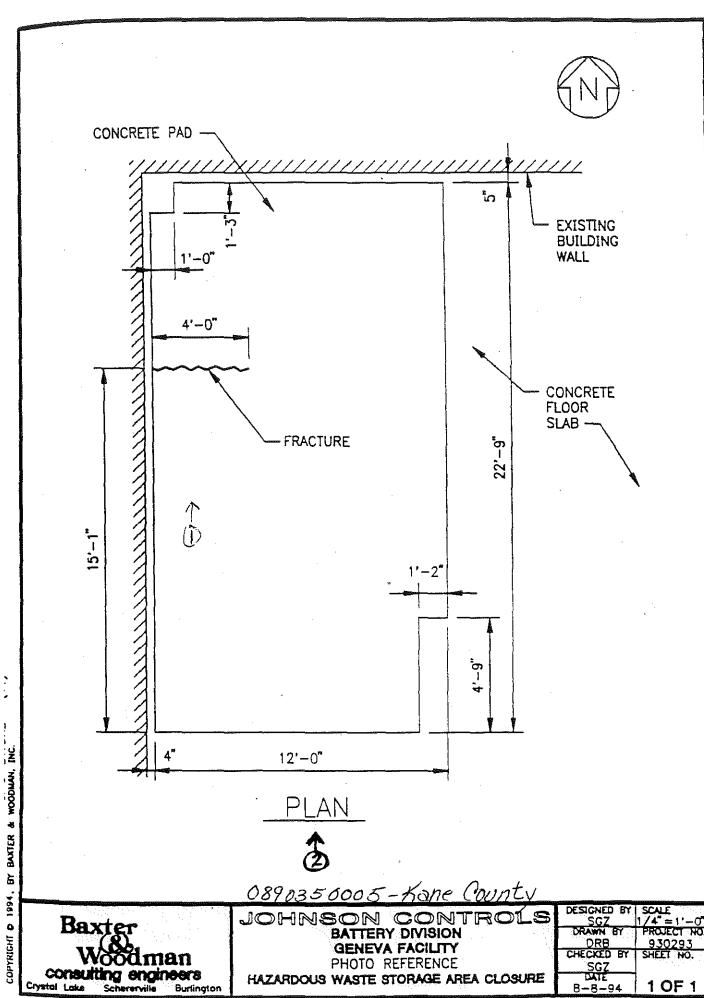
cc: Maywood Region
BOL Permits - Bill Sinnott

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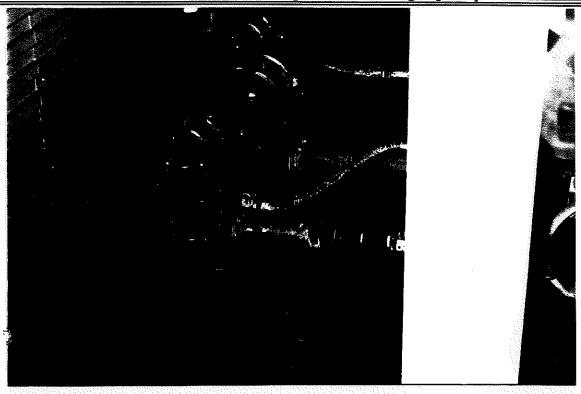


Burlington

Illinois Environmental Protection Agency Photographs

Site Name: Johnson Controls IEPA #: 0890350005

Date: 7-25-97 Time: 1:45 - 2:10 pm Photograph By: Tina Kovasznay



Comments: N: Close up of crack in concrete - rubber plug in bore hole.

Roll #: 98-026 Photo #: 1



Comments: N: Overall view of concrete pad.

Roll #: 98-026 Photo #: 2

Mary A. Gade, Director

2200 Churchill Road, Springfield, IL 62794-9276

MEMORANDUM

DATE:

6/10/97

TO:

Maywood FOS

FROM:

William T. Sinnott, II

NYL

SUBJECT:

Re: 0890350005 -- Kane County

Johnson Controls ILD980052470 RCRA Closure Log No. C-720 RECEIVED
ENVIRONMENTAL PROTECTION AGENCY

JUN 2 0 1997

BUREAU OF LAND POLLUTION CONTROL STATE OF ILLINOIS

INTRODUCTION

On May 12, 1997 the Agency received a "RCRA Supplementary Closure Report" for the above-referenced facility. The facility is located in Geneva, Illinois, Kane County. The facility manufactures lead-acid batteries.

DISCUSSION OF UNITS BEING CLOSED

Prior to 1989, a hazardous waste management unit, consisting of a 5,000-gallon sludge tank, was located in the wastewater treatment building. The tank was located on a concrete base, inside a building. This tank was decommissioned in 1989. Activities included sludge removal, high pressure washing, and tank cut-up and recycling.

COMPLETED CLOSURE ACTIVITIES

The concrete pad was scraped and the residue resulted in approximately 2 gallons. The concrete pad was steam cleaned and triple rinsed and the liquids were routed to the wastewater treatment plant.

In a September 29, 1994 memo, Ms. Tina Kovasznay indicated the previous closure documentation report was unacceptable because the facility did not collect any soil samples beneath the crack in the concrete and the disposition of the cleaning residues was not discussed. The facility submitted a closure documentation report on May 9, 1997.

The latest submittal indicated the crack in the concrete pad was cored down to backfill. Thus, a cross section of the core indicated the crack extended to backfill. As such, the facility collected a soil sample from 30" below the concrete, which was the soil/gravel interface, and analyzed the soil for RCRA metals and pH. The results of the analysis indicates the levels are below the Tier 1 TACO values.



Page 2

RECOMMENDATION

The closure documentation report for the hazardous waste S02 tanks should be accepted provided that a visual inspection of the unit is satisfactory.

WTS\mls\971976.WPD

Mary A. Gade, Director 217/524-3300

2200 Churchill Road, Springfield, IL 62794-9276

January 25, 1994

Johnson Controls Attn: Michael Meves 300 Glengarry Drive Geneva, Illinois 60134

RECEIVED WMD RECORD CENTER JUN 02 1994

Re: 0890350005 -- Kane County

Johnson Controls - Globe Battery Division

ILD980052470 Log No. C-720

Received: November 18, 1993

RCRA Closure

Dear Mr. Meves:

The closure plan submitted on behalf of Johnson Controls by Baxter and Woodman has been reviewed by this Agency. Your final closure plan to close the hazardous waste tank (SO2) storage area at the above referenced facility (referred to as the 5,000 gallon sludge storage tank whose location is shown in Appendices B and D of the closure plan) is hereby approved subject to the following conditions and modifications:

1. Closure activities must be completed by August 1, 1994. When closure is complete the owner or operator must submit to the Agency certification both by the owner or operator and by an independent registered professional engineer that the facility has been closed in accordance with the specifications in the approved closure plan. This certification must be received at this Agency within sixty (60) days after closure, or by October 1, 1994. These dates may be extended if Johnson Controls finds that additional time is necessary to complete all required closure activities and Johnson Controls demonstrates to the agency that it is attempting to complete closure in a timely manner.

The attached closure certification form must be used. Signatures must meet the requirements of 35 Ill. Adm. Code Section 702.126. The independent engineer should be present at all critical, major points (activities) during the closure. These might include soil sampling, soil removal, backfilling, final cover placement, etc. The frequency of inspections by the independent engineer must be sufficient to determine the adequacy of each critical activity. Financial assurance must be maintained for the units approved for closure herein until the Agency approves the facility's closure certification.

The Illinois Professional Engineering Act (Ill. Rev. Stat., Ch. 111, par. 5101 et. seq.) requires that any person who practices professional engineering in the State of Illinois or implies that he (she) is a professional engineer must be registered under the Illinois Professional Engineering Act (par. 5101, Sec. 1). Therefore, any certification or engineering services which are performed for a closure plan in the State of Illinois must be done by an Illinois P.E.

Plans and specifications, designs, drawings, reports, and other documents rendered as professional engineering services, and revisions of the above must be sealed and signed by a professional engineer in accordance with par. 5119, sec. 13.1 of the Illinois Professional Engineering Act.

As part of the closure certification, to document the closure activities at your facility, a Closure Documentation Report which must be submitted which includes the following:

- a. The volume of waste, waste residue and contaminated soil (if any) removed. The term waste includes wastes resulting from decontamination activities.
- b. Scaled drawings showing the horizontal and vertical boundaries of the extent of any soil removal effort.
- c. A description of the method of waste handling and transport.
- d. The waste manifest numbers.
- e. Copies of the waste manifests.
- f. Information documenting the results of all sampling/analysis efforts. The goal of presenting this information should be to describe, in a logical manner, the activities and results associated with the sampling/analysis effort. At a minimum, this information must include:
 - identification of the reason for the sampling/analysis effort and the goals of the effort;
 - 2. a summary in tabular form of all analytical data, including all quality assurance/quality control data;
 - a scaled drawing showing the horizontal location from which all soil samples were collected;
 - 4. identification of the depth and vertical interval from which each sample was collected;
 - a description of the soil sampling procedures, sample preservation procedures and chain of custody procedures;

- identification of the test method used and detection limits achieved, including sample preparation, sample dilution (if necessary) and analytical inferences;
- copies of the final laboratory report sheets, including final sheets reporting all quality assurance/quality assurance dates;
- 8. visual classification of each soil sample in accordance with ASTM D-2488;
- 9. a summary of all procedures used for quality assurance/quality control, including the results of these procedures; and
- a discussion of the data, as it relates to the overall goal of the sampling/analysis effort.
- 2. The concrete surfaces within the tank storage area shall be visually inspected, photographed and any residue adhering to the surface must be removed by scraping and/or brushing. Following this, the concrete surfaces must be steam cleaned and triple rinsed. All wash and rinse water shall be collected. If the wash or rinse water samples exhibit a characteristic of hazardous waste then that material must be managed as a hazardous waste. In any event the material must be managed as a special waste.

After cleaning the concrete surfaces, an independent registered professional engineer shall inspect the integrity of the concrete surfaces. These surfaces shall be inspected for cracks which penetrate through the concrete. In addition, all construction joints must be inspected to ensure they are watertight. This inspection must be carried out in accordance with standards and recommendations of professional/technical entities such as the American Concrete Institute. the Portland Cement Association the American Society for Testing and Materials, the American Society of Civil Engineers, etc. which relate to the ability of concrete structures to contain liquids. The results of this inspection shall be (1) submitted in the form of a report, (2) included in the closure documentation report required by condition, and (3) certified in accordance with 35 Ill. Adm. Code 702.126 by the engineer. The reports must include (1) the results of the inspection, (2) scaled drawings showing the location of all cracks and construction joints observed during the investigation, (3) conclusions reached regarding any cracks or construction joints observed in the areas of concern. (4) justification for the conclusions reached (e.g., information must be provided which indicates that any construction joints in the areas of concern are indeed watertight), and (5) photographs to support the conclusions reached.

- 3. If joints, cracks or other defects are found in the concrete during the inspection required by Condition 2 above which would potentially allow hazardous waste or hazardous constituents to migrate through them, then soil samples <u>must</u> be collected from beneath them to determine if hazardous waste or hazardous constituents have been released to the underlying soil. This sampling/analysis effort shall be carried out in accordance to the below listed procedures.
 - a. Samples must be collected from at least one location along <u>each</u> joint or crack that provides a potential for hazardous waste or hazardous constituents to migrate to underlying soil. Such locations shall be biased to stained areas or low-lying areas where spills would tend to accumulate.
 - b. The procedures used to collect and analyze all samples shall be carried out in accordance with the procedures approved by this letter.
 - c. Samples shall be collected from 0"-6" and from 18"-24" below the subgrade/natural soil interface.
- 4. The following procedure must be utilized in the collection of all required soil samples:
 - a. The procedures used to collect the soil samples must be sufficient so that all soil encountered is classified in accordance with ASTM Method D-2488.
 - b. If a drill rig or similar piece of equipment is necessary to collect required soil samples, then:
 - the procedures specified in ASTM Method D-1586 (Split Spoon Sampling) or D-1587 (Shelby Tube Sampling) must be used in collecting the samples.
 - Soil samples must be collected continuously at several locations to provide information regarding the shallow geology of the area where the investigation is being conducted;
- 5. Quality assurance/quality control procedures which meet the requirements of SW-846 must be implemented during all required sampling/analysis efforts. In addition, all analytical procedures must be carried out in accordance with SW-846.
- 6. All necessary soil samples shall be analyzed individually (i.e., no compositing). Analytical procedures shall be conducted in accordance with <u>Test Methods for Evaluating Solid Wastes</u>, Third Edition (SW-846). When a SW-846 (Third Edition) analytical method is specified, all the chemicals listed in the Quantitation Limits Table for that method shall be reported unless specifically exempted in writing by the Agency. Apparent visually contaminated material within a sampling interval shall be included in the sample portion of the interval to be analyzed.

Each soil sample collected must be analyzed for the constituents listed in Conditon 7 below. The detection limits achieved during the analysis must be below the associated clean-up objectives also listed in Conditon 7.

7. If soil sampling/analysis is necessary, then to ensure the clean-closure requirements of 35 IAC 725.211 and 725.214 are met the soil which remains in and around the tank unit must meet the following cleanup objectives (CUOs):

<u>Parameter</u>	Cleanup Objective (mg/l)				
Copper (TCLP)	0.65				
Lead (TCLP)	0.0075				

NOTES: (2) TCLP = Cleanup objective based on the analysis of the extract from the Toxicity Characteristic Leaching Procedure -- Method 1311 of <u>Test Methods for Evaluating Solid Waste</u>. Third Edition (SW-846).

- 8. If any collected soil samples are found to contain contaminants at levels higher than the CUOs in Condition 7, then sufficient number of additional samples should be collected and analyzed to clearly determine the horizontal and vertical limits of the soil which exceed the established cleanup objective in and around the tank closure. The procedures used to collect and analyze these samples must be in accordance with those approved by this letter. The procedures used for determining the horizontal and vertical locations from which these samples must be collected shall be in accordance with Sections 13.a and 13.b of the Agency's RCRA closure plan instructions. However, no random sampling shall be used to make this determination.
- 9. The Agency must be notified in writing if, at any time, it is found that soil contamination above the established cleanup objectives extends to near the water table. This notification must be made within 15 days after such a discovery is made. A plan to investigate for potential groundwater contamination must be submitted to the Agency for review and approval within 60 days after the initial written notification is submitted to the Agency.
- 10. If groundwater is encountered during the soil sampling activities prior to reaching soil which meets the cleanup objectives, then a plan to investigate for potential groundwater contamination must be submitted to the Agency for review and approval. Such a plan must be submitted within sixty (60) days after the date that the analytical results are received which indicate that soil contamination extends to the water table. In addition, the Agency shall be notified in writing of this discovery within five (5) days after these analytical results are received.

- 11. If Johnson Controls determines that soil excavation and off-site disposal is not the preferred remedial action for this closure, then the Agency must be notified in writing when such a determination is made. At that time, the Agency will provide Johnson Controls with additional guidance regarding the information which must be submitted to the Agency for review and approval relative to the alternative remedial action which the facility would like to implement.
- 12. Contaminated soil may be excavated and disposed off-site at any time during closure. The goal of any such effort should be to remove all soil which exceeds the established cleanup objectives.
- 13. If removal and off-site disposal is the remedial action chosen for any soil contamination found, then all contaminated soil which is excavated for off-site disposal must be: analyzed to determine if it possesses any of the characteristics of hazardous waste as set forth in 35 IAC 721, Subpart C.
 - a. If the soil is determined to be a hazardous waste, then it must be managed in accordance with the requirements set forth in Condition 6.a above.
 - b. If the soil is determined to be a non-hazardous waste, then it must be managed as a non-hazardous special waste in accordance with 35 IAC 809.
- 14. If removal and off-site disposal is the remedial action chosen for any soil contamination found, then soil samples must be collected for analysis from the bottom and sidewalls of the final excavation from which contaminated soil was removed. This sampling analysis effort necessary to demonstrate that the remaining soil meets the established cleanup objectives.
 - a. A grid system as set forth in Section 13.b of the Agency's closure plan instructions must be established over the excavation.
 - b. Samples must be collected from the floor of the excavation at each grid intersection, including intersections along the perimeter of the excavation.
 - c. Samples must be collected 6"-12" below the ground surface at each grid intersection around the excavation perimeter. Samples must also be collected at the midpoint of the excavation wall at each grid intersection along the excavation perimeter.
 - d. Collection/analysis of all required samples must be in accordance with the procedures approved in this letter.

- e. Soil samples which must be analyzed for volatile organic compounds shall be collected using Attachment 7 of the Agency's RCRA closure plan instructions. In addition, such samples must be collected 6"-12" beneath the floor/sidewalls of the excavation to minimize the possibility of volatilization of the contaminants prior to the collection of the samples.
- f. No random sampling shall be conducted to verify that the cleanup objectives have been met.
- 15. If removal and off-site disposal is the remedial action chosen for any soil contamination found, then additional soil must be removed, as necessary, until it can be demonstrated that the remaining soil in and around the area of concern meets the established cleanup objectives. Additional samples must be collected and analyzed in accordance with Condition 14 above from areas where additional soil has been removed.
- 16. If the Agency determines that implementation of this closure plan fails to satisfy the requirements of 35 Ill. Adm. Code, Section 725.211, the Agency reserves the right to amend the closure plan. Revisions of closure plans are subject to the appeal provisions of Section 40 of the Illinois. Environmental Protection Act.
- 17. If contamination is detected, the Agency must be notified in writing within fifteen (15) days. A revised closure plan addressing remediation of the contamination detected must be submitted within timeframes established by the Agency.
- 18. Under the provisions of 29 CFR 1910 (51 FR 15,654, December 19, 1986), cleanup operations must meet the applicable requirements of OSHA's Hazardous Waste Operations and Emergency Response standard. These requirements include hazard communication, medical surveillance, health and safety programs, air monitoring, decontamination and training. General site workers engaged in activities that expose or potentially expose them to hazardous substances must receive a minimum of 40 hours of safety and health training off site plus a minimum of three days of actual field experience under the direct supervision of a trained experienced supervisor. Managers and supervisors at the cleanup site must have at least an additional eight hours of specialized training on managing hazardous waste operations.
- 19. To avoid creating another regulated storage unit during closure, it is recommended that you obtain any necessary permits for waste disposal prior to initiating excavation activities. If it is necessary to store excavated hazardous waste on-site prior to off-site disposal, do so only in containers or tanks for less than ninety (90) days. Do not create regulated waste pile units by storing the excavated hazardous waste in piles. The ninety (90) day accumulation time exemption (35 IAC 722.134) only applies to containers and tanks.

- 20. Please be advised that the requirements of the Responsible Property Transfer Act (Public Act 85-1228) may apply to your facility due to the management of RCRA hazardous waste. In addition, please be advised that if you store or treat on-site generated hazardous waste in containers or tanks pursuant to 35 IAC 722.134, those units are subject to the closure requirements identified in 35 IAC 722.134(a)(1).
- 21. All hazardous wastes that result from this project are subject to annual reporting as required in 35 IAC 722.141 and shall be reported to the Agency by March 1 of the following year for wastes treated and left on-site or shipped off-site for storage, treatment and/or disposal during any calendar year. Additional information and appropriate report forms may be obtained from the Agency by contacting:

Facility Reporting Unit
Bureau of Land
Illinois Environmental Protection Agency
2200 Churchill Road
P.O. Box 19276
Springfield, Illinois 62794-9276

- 22. Based upon a review of the files it appears as though the container storage (SO1) identified in the Part A for the facility has never stored for greater than 90 days. As such, this unit will not be required to undergo a RCRA closure. In addition, the hazardous waste treatment (TO1) plant identified in the Part A appears to be exempt under the regulations. As such, this unit will also not be required to undergo RCRA closure. This decision supersedes the Agency's January 27, 1992 letter.
- 23. The attached form entitled <u>RCRA Interim Status Closure and Post-Closure Care Plan General Form</u> (LPC-PAI8) must be completed and accompany all information submitted to the Agency associated with the closure activities described in this letter. As noted on this form, two copies must accompany the original of all submittals, so that the information submitted can be distributed, as necessary, to Agency personnel, Agency regional offices and/or USEPA.

Should you have any questions regarding this matter, please contact William T. Sinnott II at 217/524-3300.

Sincerely,

Douglas W. Clay, P.E.

Hazardous Waste Branch Manager Permit Section. Bureau of Land bcc: Bureau File Maywood Region

> Jim Moore, CAU Bill Sinnott

DWC: WTS: bst/sp/57W, 1-8

Attachment:

Closure Certification Statement General RCRA Closure General Form

cc: USEPA Region V -- George Hamper

ATTACHMENT

This statement is to be completed by both the responsible officer and by the registered professional engineer upon completion of closure. Submit one copy of the certification with original signatures and three additional copies.

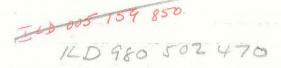
Closure Certification Statement

Closure Log C-720

The hazardous waste storage tank (SO2), at the facility described in this document have been closed in accordance with the specifications in the <u>approved</u> closure plan. I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

USEPA ID Number		Facility Name
Signature of Owner/Operator	Date	Name and Title
Signature of Registered P.E.	Date	Name of Registered P.E. and Illinois Registration Number
Mailing Address of P.E.:		Registered P.E.'s Seal:
WTS:bst/sp/57W,9	_	

Johnson Centrols, Inc. 5757 N. en Bay Avenue Post Office Box 591 Milwaukee, WI 53201 Tel. 414/228 1200



Regional Administrator U.S. Environmental Protection Agency - Region 5 230 South Dearborn Street Chicago, Illinois 60604

December 19, 1986

Liability Coverage for Accidental Occurrences and

Closure and/or Post-Closure Care and Liability Coverage

Dear Sir/Madam:

Enclosed find our financial responsibility letter demonstrating liability coverage for accidental occurrences and closure and/or post-closure liability coverage, a certificate of our independent public accountants, and our 1986 Annual Report.

If you have any questions regarding the information as submitted, please contact the undersigned directly at (414) 228-2241.

Very truly yours,

JOHNSON CONTROLS, INC.

RECEIVED

DEC 2 2 1986

U. S. EPA REGION 5 OFFICE OF REGIONAL ADMINISTRATOR

Thomas J. Courtney Division Counsel

TJC:dlg

Enclosures

O. WMD

CC: RF (FED EXP #1171659672

Right for the Times

ATTACHMENT

Facility Location	EPA Identification <u>Number</u>	Closure Amount	Post-Closure Amount	Closure and Post-Closure <u>Amounts</u>
Battery Division 35 Globe Avenue Route #12 Texarkana, Arkansas 75502	ARD055790273	3320	-0-	3320
Battery Division North Broad Street Middletown, Delaware 19709	DED002353092	6080	-0-	6080
Battery Division 1550 E. Kimberley Avenue Fullerton, California 92634	CAD008323388	9950	-0-	9950
Battery Division 10215 30th Street Tampa, Florida 33687	FLD004090452	11060	-0-	11060
Battery Division 300 South Glengarry Drive Geneva, Illinois 60134	ILD005159850	16580	-0-	16580
Control Products Division 1302 East Monroe Street Goshen, Indiana 46526	IND009549593	6640	-0-	6640
Battery Division 3200 Fern Valley Road Louisville, Kentucky 40213	KYD006382394	17680	-0-	17680 .
Battery Division 951 Aiken Road Owosso, Michigan 48867	MID058816927	464280	-0-	464280
Battery Division 4722 Pear Street St. Joseph, Missouri 64502	MOD000677252	15470	-0-	15470
Battery Division 10300 Industrial Road Holland, Ohio 43528	ОНD000723510	9950	-0-	9950
Panel Division Highway 59 Poteau, Oklahoma 74953	OKD006354013	-0-	-0-	-0-

ATTACHMENT PAGE 2

Facility Location	EPA Identification <u>Number</u>	Closure <u>Amount</u>	Post-Closure Amount	Closure and Post-Closure <u>Amounts</u>
Battery Division Canby Industrial Park Canby, Oregon 97013	ORD010746402	78940	-0-	78940
Battery Division 5757 N. Green Bay Ave. Glendale, Wisconsin 53209	WID000808865	-0-	-0-	-0-
Battery Division Facilities located in Milwaukee, Wiscoat:		·		
900 East Keefe Avenue Milwaukee, WI 53212	WID000808840	3320	-0-	3320
5400 N. Teutonia Avenue Milwaukee, WI 53209	WID000808857	1110	-0-	1110
3238 N. Bremer Street Milwaukee, WI 53212	WID560011116	2210	-0-	2210
Systems & Services Division 3713 N. Humboldt Street Milwaukee, Wisconsin 53212	WIT560010191	21940	-0-	21940
Systems & Services Division 507 East Michigan Street Milwaukee, Wisconsin 53202	WIT560010183	2210	-0-	2210
Control Products Division 1007 S. 12th Street Watertown, Wisconsin 53094	WID020470621	8850	-0-	8850

Price Waterhouse



December 19, 1986

Mr. William L. Rootham
Executive Vice President and
Chief Financial Officer
Johnson Controls, Inc.
and
Illinois Environmental Protection
Agency

We have examined the consolidated financial statements of Johnson Controls, Inc. for the year ended September 30, 1986 and have issued our report thereon dated October 30, 1986. We are independent accountants with respect to Johnson Controls, Inc. and our examination was made in accordance with generally accepted auditing standards and accordingly included such tests of the accounting records and such other auditing procedures as we considered necessary in the circumstances.

At your request we have read Mr. Rootham's letter dated December 19, 1986 addressed to the Illinois Environmental Protection Agency and have performed the following procedures with respect to "Alternative II" on pages 6 and 7 of such letter.

- a) We recalculated the computation of the balance as set forth on lines 5 and 6 of page 6 and lines 7 and 8 of page 7 using information appearing in the September 30, 1986 consolidated financial statements.
- b) We recalculated the computation called for on line 9 of page 6 and line 11 of page 7, noting the propriety of the responses.

Nothing came to our attention as a result of the foregoing procedures that caused us to believe that the balances and the responses set forth on the lines noted above are incorrect.

Pria Worterhome

Price Waterhouse



December 19, 1986

Mr. William L. Rootham
Executive Vice President and
Chief Financial Officer
Johnson Controls, Inc.
and
Illinois Environmental Protection
Agency

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Nothing came to our attention as a result of the foregoing procedures that caused us to believe that the balances and the responses set forth on the lines noted above are incorrect.

Pria Waterhome

LETTER FROM CHIEF FINANCIAL OFFICER

(To demonstrate liability coverage and/or to demonstrate both liability coverage and assurance of closure and/or post-closure care.)

Director Illinois Environme	ntal Protection Agency					•
	ad ·· · · ·					
Springfield, Illinoi	в 62706					
Dear Sir or Madan	n:				The second secon	
I am the chief fine	ncial officer of Johns	on Controls, Inc.	with princ	ipal offices	located at 57	57 North
Green Bay Av This letter is in su	venue, P.O. Box pport of the fi	591, Milwaukee, V	II 53201. financial respon	(1) sibility for liability co	overage and clos	sure and/or
post-closure		as specified	in Subpart H of 4	40 CFR Parts 264 and	i 265 and/or Subpart	(2) H of 35 Illinois
Administrative Co	de Parts 724 and 725.	ا من المنظم المنظم المنظم المنظم المنظم المنظم المنظم المنظم المنظم المنظم المنظم المنظم المنظم المنظم المنظم ا المنظم المنظم		en in de la companie de la companie de la companie de la companie de la companie de la companie de la companie		· .
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USEPA I.D. No.	SEE ATT	TACHMENT				
Name		-	(8)	· .		
Address		•				
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	\$	e is needed for all facilities	A Company of the Comp		and the second s	
through the	the owner or operator of	the following facilities for n Subpart H of 35 Ill. Adm ch facility: (LIST ALL TH	. Code Parts 724 e	and 725. The current	closure and/or post-c	losure cost estimat
covered by	the rest are shown for ea	ch laciney. Choi Abb 111.	indivolo Paci	LANCE COMO TAR	PROMINE TEST	_
			•	Closure	Post-Closure	Closure and Post-Closure
USEPA I.D. No.	***************************************	· · · · · · · · · · · · · · · · · · ·	in the deglector, a see of the second of the	Amount	Amount	Amounts
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Name Batte	rv Division	The second of the second of		<u> </u>	,	-
Address 300 S	outh Glengarry	Drive	<u> </u>	16580	-0-	16580
City Genev	ra, Illinois 60	134		-		
USEPA I.D. No.	ILD005159850					
Name				_		
Address						

This Agency is authorized to require this information under Illinois Revised Statutes, 1981, Chapter 111 1/2, Section 21(f). Disclosure of this information is required. Failure to do so may result in a civil penalty not to exceed \$25,000 per day of violation. Falsification of this information may constitute a Class 4 felony, which also carries a fine of up to \$25,000 per day of violation for the first offense. This form has been approved by the Forms Management Center.

Name					
Address	· · . · . · . · . · . · . · . · .			-	er e keze e seale pi
City				2	
and the second s					e entr
Please attach a separate page if more space is need	ed for all facilities.			oj som ča	struk di
This owner or operator <u>is required</u>	to file a Form 10K	with the Securiti	es and Exchang	e Commission	(SEC) for the latest
fiscal year.				•	
The fiscal year of this owner or operator ends on	September 30th				ed with an asterisk
are derived from this owner's or operator's independ	dently audited, year-end financ	ial statements fo	r the latest com	pleted fiscal y	ear, ended

USEPA I.D. No.

(11)

Part B. Closure or Post-Closure Care and Liability Coverage (See Instructions 14 and 15)

Alternative II

•	Come or common alarmore and much alarmore and action are thatal of all and action are listed about 1	679,590
1.	Sum or current closure and post-closure cost estimates (total of all cost estimates listed above)	* · · · · · · · · · · · · · · · · · · ·
2.	Amount of annual aggregate liability coverage to be demonstrated	\$ 5,000,000
3.	Sum of lines 1 and 2	\$ 5,679,590
4.	Current bond rating of most recent issuance and name of rating service	A Standard & Poor
б.	Date of issuance of bond	<u>December 31, 198</u> 5
6.	Date of maturity of bond	December 1, 2005
*7.	Tangible net worth (if any portion of the closure or post-closure cost estimates is included in "total liabilities" on your financial statements you may add that portion to this line)	_{\$} 628,474,000
*8.	Total assets in the U.S. (required only is less than 90% of assets are located in the U.S.)	
		Yes No
9.	Is line 7 at least \$10 million?	<u>×</u> _/
10.	Is line 7 at least 6 times line 3?	
*11.	Is line 7 at least 6 times line 3? Are at least 90% of assets located in the U.S.?	<u>X</u>
	If not, complete line 12.	\mathbf{X}_{-1}
12.	Is line 8 at least 6 times line 3?	

Typed name William L. Rootham

Title Chief Financial Officer
Date December 19, 1986

For original see MID 058 816 927

Johnson ontrols, Inc. 5757 N.—een Bay Avenue Post Office Box 591 Milwaukee, WI 53201 Tel. 414/228 1200

160980502470



December 23, 1985

Regional Administrator
U.S. Environmental Protection
Agency - Region 5
230 South Dearborn Street
Chicago, Illinois 60604

Re: Liability Coverage for Accidental Occurrences and

Closure and/or Post-Closure Care and Liability Coverage

Gentlemen:

Enclosed find our financial responsibility letter demonstrating liability coverage for accidental occurrences and closure and/or post-closure liability coverage signed by William L. Rootham, Executive Vice President and Chief Financial Officer of Johnson Controls, Inc., a certificate of our independent public accountants and the 1985 Annual Report of our company.

If you have any questions regarding the information as submitted, do not contact Mr. Rootham, contact the undersigned directly at (414) 228-2270.

Very truly yours,

JOHNSON CONTROLS, INC.

m Bil

Trene E. Bialas Division Counsel

IEB: blh

Enclosures

RE-

DEC 3 0 1985

DEFICE OF REGIONAL ADMINISTRATOR

2. The owner or operator identified above guarantees, through the corporate guarantee specified in Subpart H of 40 CFR Parts 264 and 265, the closure and post-closure care of the following facilities owned or operated by its subsidiaries. The current cost estimates for the closure or post-closure care so guaranteed are shown for each facility:

Not Applicable.

3. In States where EPA is not administering the financial requirements of Subpart H of 40 CFR Parts 264 and 265, this owner or operator is demonstrating financial assurance for the closure or post-closure care of the following facilities through the use of a test equivalent to or substantially equivalent to the financial test specified in Subpart H of 40 CFR Parts 264 and 265. The current closure and/or post-closure cost estimates covered by such a test are shown for each facility:

Facility Location	EPA Identification Number		Closure Estimate
Battery Division 10300 Industrial Road Holland, Ohio 43528	OHD000723510		9720
Systems & Services Division 3713 N. Humboldt Street Milwaukee, Wisconsin 53212	WIT560010191		21430
Systems & Services Division 507 East Michigan Street Milwaukee, Wisconsin 53202	WIT560010183		2160
Control Products Division 1007 S. 12th Street Watertown, Wisconsin 53094	WID020470621		8640
Battery Division 5757 N. Green Bay Ave. Glendale, Wisconsin 53209	WID000808865		-0-
Battery Division 300 South Glengarry Dr. Geneva, Illinois 60134	ILD005159850		16190
Battery Division Facilities located in Milwaukee, Wiscat:			
900 East Keefe Avenue	WID000808840	2	3240
5400 N. Teutonia Avenue	WID000808857		1080
3238 N. Bremer Street	WID560011116		2160

C.2 Compliance and Enforcement



Waste, Pesticides and Toxics Division

Type of Document:	☐ Notice of Violation and ☐ Notice of Violation and ☐ Letter of Acknowledgm ☐ Information Request ☐ Pre-Filing and Opportu ☐ State Notification of Er	I Inspection Report/Conent mity to Confer inforcement Action	
Facility Name :	Johnson Controls	Battary Group	
Facility Location: _	Johnson Controls 300 South Glen	sarry Drive	
City: Glnlwo		_ State: IC	8
U.S. EPA ID#	ID 980 502 470		*
Assigned Staff	SM 174	Phone:	
Name	Signature		Date
Author	Agher Com Com	TL.	10-12-04
Regional Counsel	1		
Section Chief ,	. Spipor Bours	noc/	10/14/04
Branch Chief	0	0	

Directions/Request for Clerical Support:

After the Section Chief/Branch Chief signs this sheet and original letter:

- 1. Date stamp the cover letter;
- 2. Make four copies of the contents of this folder:

One copy for the assigned staff;

One copy for the section file;

One copy for the branch file; and

One copy for the official file.

- 3. Make any additional copies for cc's or bcc's.
- 4. Mail the original certified mail and distribute office copies and cc's and bcc's.

Once the certified mail receipt is returned:

- 5. File the certified mail receipt (green card), with this sign-off sheet and the official file copy, and take to 7th floor RCRA file room;
- 6. E-mail staff the date that the letter was received by facility.



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY REGION5

77 WEST JACKSON BOULEVARD CHICAGO, IL 60604-3590

OCT 1 5 2004

REPLY TO THE ATTENTION OF:

DE-9J

CERTIFIED MAIL
RETURN RECEIPT REQUESTED

Mr. Thomas Schoen Plant Engineering Manager Johnson Controls Battery Group 300 South Glengarry Drive Geneva, Illinois 60134

Re

RCRA Compliance Inspection Johnson Controls Battery Group EPA ID No.: ILD 980 502 470

Dear Mr. Schoen:

On July 19, 2004, your facility located in Geneva, Illinois, was inspected by a United States Environmental Protection Agency (U.S. EPA) representative. The purpose of the inspection was to evaluate compliance with certain requirements of the Resource Conservation and Recovery Act (RCRA); specifically, those regulations or permit conditions related to the generation and management of hazardous waste. A copy of the inspection report is enclosed for your reference.

Based on information provided by your personnel, review of records, and physical observations of the inspector, at the time of the investigation, it was determined that your facility is engaged in the management of hazardous waste. As of this writing, our review of the inspection has not resulted in the detection of violations of any of the specific RCRA requirements under examination.

This determination does not limit the applicability of either the requirements examined or other RCRA regulations. Your installation will continue to be evaluated by U.S. EPA and the Illinois Environmental Protection Agency in the future.

If you have any questions and/or concerns regarding this matter, please contact Robert Dean Smith, of my staff, at (312) 886-7568.

Sincerely yours,

Apieoz Bruegi by for Lorna M. Jereza, P.E., Chief

Compliance Section 1

Enforcement and Compliance Assurance Branch

Enclosure

cc: Todd Marvel, IEPA

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UNITED STATES ENVIRONMENTAL PROTECTION AGENCY - REGION 5 WASTE, PESTICIDES AND TOXICS DIVISION ENFORCEMENT AND COMPLIANCE ASSURANCE BRANCH

COMPLIANCE EVALUATION INSPECTION REPORT

FACILITY NAME:

Johnson Controls Battery Group

ILD 980 502 470

FACILITY ADDRESS:

300 South Glengarry Drive

Geneva, Illinois 60134

OPERATOR:

Johnson Controls, Inc. LQG.

FACILITY TYPE:

Thomas J. Schoen

FACILITY REPRESENTATIVES:

Plant Engineering Manager

Thomas R. Kreider

Plant Manager

US EPA INSPECTOR:

Robert Dean Smith, Environmental Scientist

DATE OF INSPECTION:

July 19, 2004

335911

NAICS CODE:

INSPECTION PRIORITY,

SECTOR AND/OR PROCESS:

AUTHOR:

Storage Battery Manufacturing

Robert Dean Smith, LPG

Lorna M. Jereza, P.E., Chief, CS-1

THROUGH: (Special description) beautiful and a second committees.

October 8, 2004

FACILITY BACKGROUND

Johnson Controls Battery Group (JCBG) manufactures lead acid batteries. The facility was built in 1960 and the first production was in 1961. JCBG employs about 300 persons which fluctuates +/- 25 from the busy season (summer/fall) to the slow season in winter. A very cold winter is good business which depletes the stock of batteries manufactured ahead of time during the busy season. Approximately 4,000,000 batteries are manufactured each year.

JCBG consumes a large quantity of lead and recycles its by products and lead waste. JCBG has been dedicated to waste reduction for many years and the amount of hazardous waste has been declining accordingly. JCBG ships its lead waste to Gopher Resources (Gopher) in Eagan, Minnesota, for reclamation.

Waste sulphuric acid is generated only if someone drops a battery and it breaks open. The spill is neutralized and collected.

Facility inspection

After presenting my credentials to Mr. Schoen, Plant Engineering Manager, we discussed the

background of the facility operations and waste generation. After a short discussion, we walked through the facility to see the manufacturing of batteries and the generation/accumulation of hazardous waste.

We visited seven satellite accumulation areas while walking through the manufacturing area. Each area was properly managed with labels on the containers and closed. The waste in these areas include used personal protection equipment (PPE) which is sent to Gopher. Baghouse dust is generated by a vacuum system that removes production excesses. The baghouse dust also is sent to Gopher.

We visited the oxide mills where lead, either virgin or recycled from Gopher, is melted and turned into lead oxide. The main ingredient of the battery are lead plates that are covered with an oxide paste.

Less than 90 day accumulation area

The less than 90 day accumulation area is located on the south side of the facility. In general, the hazardous waste the facility generates is found as floor sweepings and used PPE. At the time of the inspection, 18 pallets of four 55-gallon drums were present with one pallet with only two drums. The oldest date was June 15, 2004. All drums were properly labeled, closed, and stored for ease of inspection. Used oil was present as well as three 55-gallon plastic drums of waste acid.

Adjacent to the less than 90 day accumulation area was the QA/QC lab were returned batteries are examined to determine the reason for failure. Batteries manufactured here as well as at other plants are examined. Batteries for lawn tractors and marine batteries were present in addition to the automobile batteries.

Battery warehouse

We walked through the battery warehouse before returning to the office to examine the facility's paperwork. JCBG stores approximately 400,000 batteries in the building. The warehouse is set up to keep a charge on the batteries.

lier og den en en litter fram fram staderer vill frakligdeliger frikker og bygge stade som e

Paperwork review

The hazardous waste manifests were examined. No concerns were identified.

Inspection logs were examined and no concerns were identified.

The training records were largely computerized. The training provided is very specific to the jobs performed. At the time of the inspection, annual training was scheduled for the following Wednesday. No concerns were identified.

The hazardous waste characterization documents were also computerized. No concerns were identified.

The contingency plan was also found to be in good order.

Final observations

The facility has not been subjected to a hazardous waste inspection under the Resource Conservation and Recovery Act, as amended, in several years. The facility was able to provide all required paperwork but at times the production was relatively slow. This is not unusual for facilities that are not accustomed to regular inspections. It is recommended that JCBG refers to the inspection checklist to organize the paperwork so that it is easily accessed when next subjected to an inspection.

. Johnso	n Controls Battery 300 S. Glengarry Geneva, IZ	60134
Regulation	RCRA GENERATOR INSPECTION CHECKLIST (PART 722) 7/14/04	Violation
D 980 502 470	PART 722: STANDARDS APPLICABLE TO GENERATORS OF HAZARDOUS WASTE (>1000 KG/MO.)	
	SUBPART A: GENERAL	
(262.11) P	Section 722.111 Hazardous Waste Determination Has the generator correctly determined if the solid waste(s) it generates is a hazardous waste? Yes No N/A Have hazardous wastes been identified for purposes of compliance with Part 728?	722.111
	Yes No N/A	
808.121(a)	Has the generator correctly determined if the solid waste(s) it generates is a special waste? Yes No N/A	808.121(a)
D	Section 722.112 USEPA Identification Numbers	Lit
722.112(a) / (ZleZ 12)	Has the generator obtained a USEPA identification number? Yes No N/A	722.112(a)
722.112(c)	Has the generator offered its hazardous waste only to transporters or to treatment, storage or disposal facilities	722.112(c)
(262.12)	that have a USEPA identification number? Yes No N/A	722.112(0)
P	SUBPART B: THE MANIFEST	
722.120(a)	Section 722.120 General Requirements Does the facility manifest its waste off-site?	
(262.20)	Yes NoN/A	722.120(a)
722.120(b) (262.20)	Does the manifest designate a facility permitted to handle the waste? Yes No N/A	722.120(b)
722.120(d) (262.20)	Has the generator shipped any waste that could not be delivered to the designated facility? Yes No N/A	722.120(d)
722.121(a)	Section 722.121 Acquisition of Manifests Has the generator used: — an Illinois manifest for wastes designated to a facility within Illinois?	3
(242.21)	Yes No N/A	722.121(a)
722.121(b)	a manifest from the State to which the manifest is designated?	700 101(1)
(242.21)	Yes No N/A an Illinois manifest if the State to which the waste is designated has no manifest of its own? Yes No N/A	722.121(b)
	Section 722.122 Number of Copies	
(262.22)	Does the manifest consist of at least 6 copies? Yes	722.122
722.123(a)	Section 722.123 Use of the Manifest For each manifest reviewed, has the generator: - signed the certificate by hand?	
(262,23)	Yes No N/A	722.123(a)
	- obtained the handwritten signature and the date of acceptance by the initial transporter? Yes No N/A - retained one copy as required by Section 722.140(a)?	
	Yes No N/A apparently sent a copy (part 5 for the Illinois manifest) to the Agency within 2 working days?	vE .
		No.
(262,23) (262,23)	has the generator apparently given the remaining copies to the transporter? Yes No N/A	722.123(b)

	Regulation	RCRA GENERATOR INSPECTION CHECKLIST (PART 722)	Violation
	722.123(c) (263.23)	has the generator followed the procedures prescribed in Section 722.123 for manifesting bulk shipments of hazardous waste by rail or water? Yes No N/A	722.123/c
	t	SUBPART C: PRE-TRANSPORT REQUIREMENTS	
	(262.30 -	Is there any hazardous waste ready for transport off-site? Yes No N/A	
	W 5.00)	If so, is the generator complying with the pre-transport requirements in Subpart C? Yes No N/A	-
	722.134(a)	Section 722.134 Accumulation Time Has the generator complied with the following requirements:	722 1244
	(262.34)	Yes No N/A	722.134(
	722.134(a)(1) (262.34	A) For waste in containers, has the generator complied with the requirements of Part 725, Subpart I? Yes No N/A	P 3
		and/or B) For waste in tanks, has the generator complied with the requirements of Part 725, Subpart J (except Sections 725.297(c) and 725.300)?	
		Yes No N/A	
		and/or C) For waste on drip pads, has the generator complied with the requirements of Part 725, Subpart W and maintained the required records identified in this subsection?	
		Yes No N/A	
		and/or D) For waste in containment buildings, has the generator complied with Part 725, Subpart DD and maintained the required records identified in this subsection?	
		Yes No N/A	CO.
ymps I i	722.134(a)(2) T	For waste in containers, has the generator marked and made visible for inspection on each container, the date upon which accumulation began?	
	(262.34)	Yes No N/A	
	722.134(a)(3)	For waste in containers and tanks, has the generator marked or labeled each with the words "Hazardous	
	(262.34)	Waste"? Yes No N/A	
	722.134(a)(4)	Has the generator complied with the requirements of Part 725 Subparts C and D, and Sections 725.116 and 728.107(a)(4)?	
	(262.34)	Yes No N/A	
		Specifically, the requirements of items 1 and/or 4 above (listed by regulation) which need to be complied with are as follows:	
		Does the facility accumulate hazardous waste in containers?	
		Yes	
		If "No", go to Subpart J.	
	1	SUBPART I: USE AND MANAGEMENT OF CONTAINERS	
	B	Has the generator closed an accumulation area? Yes No N/A	
	(725.211) (265.11) (725.214) (265.114)	If "Yes", was the accumulation area closed in accordance with Sections 725.211 and 725.214? YesNoN/A	
	(725.271) (265.171) I	If the containers have leaked or are in poor condition, has the owner/operator transferred the hazardous waste to a suitable container?	
	are in the	Yes No N/A	
	(725.272) I (265.172)	Is the waste compatible with the container and/or liner? Yes No N/A	
	(725.273a) T	Are containers of hazardous waste always closed except to reprove or add waste during accumulation? Yes No N/A	
	1//100.170/	103 10/1	

Regulation	RCRA GENERATOR INSPECTION CHECKLIST (PART 722)	Violation
(725.273b) (245.173)	Are containers of hazardous waste being opened, handled, or stored in a manner which will prevent the rupture of the container or prevent it from leaking? Yes No N/A	
(725.274) P (265.174) (725.276) (265.176) (725.277) (265.177)	Is the owner/operator inspecting the accumulation area(s) at least weekly, looking for leaks or deterioration? Yes No N/A Is the accumulation area free from any evidence of leaking or deteriorating containers? (See also Section 725.131) Yes No N/A Are containers holding ignitable or reactive wastes located at least 15 meters (50 feet) from the facility's property line? Yes No N/A Note: See Section 725.117(a) for additional requirements for ignitable, reactive or incompatible wastes. Is the owner/operator complying with the requirements concerning incompatible wastes? Yes No N/A COMMENTS:	
Q	Does the generator accumulate and/or treat hazardous waste in tanks? Yes No N/A Note: If "No", go to Subpart C. SUBPART J: TANK SYSTEMS Has the generator closed an accumulation area?	
(725.211) (265.11) (725.214) (265.114	Yes No N/A If "Yes", was the accumulation area closed in accordance with Sections 725.211 and 725.214? Yes No N/A	
(725.290) (265.17C)	Does the facility accumulate or treat hazardous waste in tanks? Yes No N/A Note: A generator may treat hazardous waste in a tank for less than 90 days without a RCRA permit. If "No", skip Subpart J.	
(725.291a) (245, 191)	 a) Tank systems that are used to accumulate or treat hazardous waste which contains no free liquids (using the Paint Filter Liquids Test) and that are situated inside a building with an impermeable floor are exempted from the requirements in Section 725.293. b) Tank systems, including sumps, that serve as part of a secondary containment system to collect or contain releases of hazardous wastes are exempted from the requirements in Section 725.293(a). c) Tanks, sumps and other collection devices used in conjunction with drip pads (as defined in Section 720.110) and regulated under Subpart W, must meet the requirements of this Subpart. For tanks existing prior to July 14, 1986 (see definition of tank system under 720.110) and not protected by a secondary containment system, has a written assessment been reviewed and certified by an IRPE(*) in accordance with Section 702.126(d) by January 12, 1988 [except as provided in Section 725.291(c)]? Yes 	

Regulation	RCRA GENERATOR INSPECTION CHECKLIST (PART 722)	Violation
(725.291b)	Does this assessment consider at least the following:	
(245.191)	1) design standards for the tank and ancillary equipment?	
MIN S	YesNoN/A	
122	Yes No N/A	\
	3) Existing corrosion protection measures?	
}	Yes No N/A 4) documented age of the tank system?	
	YesNo N/A	
	5) results of a leak test, internal inspection, or other tank integrity examination? Yes No N/A	
	*IRPE = Independent Registered Professional Engineer	*
(725.291c)	Has a tank system assessment been performed within 12 months after the materials in the tank become a	. 13:52
(265.191)	hazardous waste?	
	Yes No	
	Note: If an assessment indicates a tank system is leaking or unfit for use, the owner/operator must comply	
	with the requirements of Section 725.291(b)(5).	
(725,292a)	For new tanks (see definition of new tanks under Section 720.110) whose installation commenced after	
(265, 192)	07/14/86, has a written assessment been reviewed and certified by an IRPE in accordance with Section 702.126(d) prior to operation of the tank system?	
ļ	Yes No N/A	
	Dogs the approximate include at a harmonic it. C. II.	
	1) design standards for tanks and ancillary equipment? Yes No N/A	
	2) nazardous characteristics of the waste(s) to be handled? A second to be handled?	
	Yes No N/A 3) evaluation of potential for corrosion and corrosion protection measures for tank systems with metal	
	components in contact with soil or water?	
	YesNoN/A	
	resulting from vehicular traffic?	
	No No N/A 5) designs to ensure adequate foundations, anthoring to prevent floration or dislodoment and the	
	 designs to ensure adequate foundations, anchoring to prevent flotation or dislodgment and the ability to withstand the effects of frost heave? 	
\ \ .	Yes No No N/A	
(725.292g)	Has the owner/operator obtained and kept on file at the facility the written statements, including the	
(265,192)	certification statements [as required in Section 702.126(d)] of the design and installation requirements of	
	Subsections (b) through (f)? The subsections (b) through (f)? The subsections (b) through (f)? The subsections (b) through (f)?	
(725.202-)	gradient de la company de la	
(725.293a) \\\((2.65,193\)\\	Is secondary containment provided for any new tank system before being put into service? YesNoN/A	
(269,173)	Does an existing tank, used to accumulate F020, F021, F022, F023, F026 or F027 waste(s), have secondary	
	containment by 1/12/89? Yes No N/A	
	For an existing tank of documentable age, is secondary containment provided by 1/12/89 or when the tank is	1.
	15 years old, whichever is later?	
	Yes No N/A For an existing tank of undocumentable age, has secondary containment been provided by 1/12/95?	
	Yes No \ N/A	
	or if the facility is older than 7 years, by the time the facility reaches 15 years of age or 1/12/89, whichever is	
	later?	
i	YesNoN/A	
	For tanks that accumulate wastes that become hazardous after 1/12/87, has secondary containment been provided within the time intervals required in Subsections (a)(1) through (a)(4) substituting the date that a	
	material becomes a hazardous waste for 1/12/87?	
	Yes No N/A	

Regulation	RCRA GENERATOR INSPECTION CHECKLIST (PART 722)	Violation
(725.293b)	Is the secondary containment system designed, installed and operated to prevent migration of wastes or	S
(262:193)	accumulated liquid out of the system at any time? Yes No No No No No No No No No No No No No	
$\Delta MV5$	Is the secondary containment system capable of detecting and collecting releases and accumulated liquids	
(NEA)	until the collected material is removed?	
	YesNoN/A	
(725.293c)	To meet the requirements of Subsection (b), is the secondary containment system:	
(265.198)	compatible with the waste(s) in the tank and of sufficient strength and thickness to prevent failure? Yes No. No. NA. NA.	
(26).(-13)	2) placed on a foundation or base capable of providing support, providing resistance to pressure	
	gradients and preventing failure due to settlement, compression of uplift?	
	Yes No N/A	
	provided with a leak detection system designed and operated to detect any release or accumulated liquid within 24 hours?	**
	Vestilla Notice N/A contact the vestilla new N/A contact the N	
İ	4) sloped or otherwise designed or operated to drain and remove liquids resulting from leaks, spills or	l
	precipitation? Yes No N/A	
ļ	and	
	is spilled or leaked waste and accumulated precipitation removed from the secondary containment	
	within 24 hours? Yes No N/A	
	Note: A RCRA permit may allow for removal of liquids less frequently than 24 hours after accumulation.	
(725.293d)	Does the secondary containment for tanks have one or more of the following:	
	1) a liner (external to the tank); or	
(265,193)	2) a vault; or	
-	3) a double-walled tank; or 4) an equivalent device (approved by the Board)?	
	Yes No N/A	
(725.293e)	Does the external liner system(s), vault system(s) and/or double-walled tank(s) meet the additional	
(265,193)	requirements identified in Section 725.293(e)?	
	Yes No N/A	
(725.293f)	Is ancillary equipment protected by secondary containment that meets the requirement of Subsection (h) and	-
(265.193)	(c)?	
(40) (1/3)	Yes No. N/A	
	If "No":	
	1) Is aboveground piping (exclusive of flanges, joints, valves and connections) inspected daily?	
	Yes No N/A 2) Are welded flanges, joints and connections inspected daily?	
	2) Are welded flanges, joints and connections inspected daily? Yes No N/A	:
	3) Are sealless or magnetic coupling pumps and sealless valves inspected daily?	
	Yes No N/A 4) Are pressurized aboveground piping systems with automatic shut-off devices inspected daily?	
ration and final to	Yes No N/A	
(705 202))	the state of the s	
(725.293i)	Until such time as secondary containment is provided, are the following requirements being met for all tank systems:	1
(265.193	1) For non-enterable underground tanks, has an annual leak test that meets the requirements of	
	725.291(b)(5) been conducted?	
ì	Yes NoN/A	
	internal inspection or other tank integrity examination by an IRPE been conducted?	
	Yes No N/A	
·	3) Are written records maintained at the facility to document the assessments required under	
	Subsections (i)(1) and (i)(2)? Yes No N/A	
	Note: If a tank system is found to be leaking or unfit for use as a result of a leak test or assessment, the owner/operator must comply with Section 725.296.	

Regulation	RCRA GE	ENERATOR II	NSPECTION (CHECKLIST (PART 722)	Viola
(725.294a)				eagents in the tank	system that could cause the	
265.1914)	system to rupture, leak, co	orrode or otherwise	e fail? Yes	No	N/A	
725.294b)	Do tanks and secondary c	ontainment have a	ppropriate controls	and practices to p	revent spills and overflows	
265,194)	including: 1) spill prevention	controls?			7:	
	1) spill prevention	controis:	Yes	No	N/A	
	2) overfill preventi	on controls?			N/4	
	2) gufficient Cooks	oard in uncovered t		No	N/A	
	3) sufficient freebo	ard in uncovered t	Yes	No	N/A	
	The second second of				Il comply with the	
25.294c) 265.194)		has occurred in the Section 725.296.	e tank system, the	owner/operator sna	all comply with the	
725.295a)	Does the owner/operator	inspect, if present,	at least each opera	ting day, the follow	wing:	
145,195		ntrol equipment?				
23117	2) the abovegroun	d portion of the tar	Yes_ nk system for corre	No osion or releases?	N/A	
	2) the abovegroun	d portion of the tal	Yes	No	N/A	
	3) data from moni	toring equipment?			27/4	
	() (b	stariala and tha	Yes	No	N/A ternal portion of the system?	
	4) the construction	i materials and the	Yes	No	N/A	
725.295b)	If the tank system has car	thodic protection, i	is the owner/operat	or complying with	Section 725.295(b) to ensure	900
265.195)	that they are functioning					1111
243.173/	and the same of th		Yes	No	N/A	
725.295c)	Does the owner/operator	document in the o	perating record, th	e results of tank in	spections as required in	
265.195	Section 725.295(a) and (b)?		NT.	NI/A	
	Total Calculation and Calculation be		Yes	No	N/A	
725.296)	If the tank system or seco	ondary containmer	nt system has a leal	or spill or is unfit	for use, has the	
265.196)	owner/operator:			a a Cupeta and inc	pacted the system to	
243 (10)		cased using; prever cause of the release		on of waste and ms	pected the system to	
	\\\		Yes	No_	N/A	
	b) removed applic	cable waste from the	ne system within 2		n?	
) immediately of	anducted a visual i	Yes	No lease and taken act	N/Aions to contain visible	-
· Tyles	releases to the	environment, prev	ented further migra	ation to soils or sur	face water and removed and	
	properly dispos	sed of any contami	inated soil or water	7?		
	1 de-		Yes	_ No	N/A	
725.296d)	d) notified the Ag	ency within 24 ho	ours of detection of	release?		
· · ·			Yes	No	N/A	100
265.196				report to the Agend	cy that complies with the	
	requirements of	of Section 725.296	(d)(3)? Yes	No	N/A	
-	Note: Notification ar	nd reports are not n			rial is spilled and it was	
	immediately co	ontained and clean	ed up.			

Regulation	RCRA GENERATOR INSPECTION CHECKLIST (PART 722)	Violatio
(725.296e) (265 196)	e) repaired the tank system prior to returning the tank system to service in the event that a leak has -occurred from the primary tank system into the secondary containment system? Yes No N/A	: * ^{* *}
(243,116)	e)4) provided secondary containment before returning a tank system to service in the event that the release was from a component of a tank system without secondary containment?	
	Yes No N/A	
	e)4) provided the entire component with secondary containment prior to being returned to use in the event that a leak has occurred in any portion of a component that is not readily accessible for visual inspection?	
	Yes No N/A	
(725.296f) (265, 196)	f) In the event that an extensive repair has been conducted in accordance with subsection (e), submitted to the Agency within 7 days after returning the tank system to use, a certification by an IRPE stating that the repaired system is capable of handling hazardous wastes without release for the intended life of the system?	
	Yes No N/A	i
	Note: If the owner/operator does not satisfy the requirements of subsections (e)(2) through (e)(4), the tank system must be closed in accordance with Section 725.297.	
(725.297a) (265/197)	At the time of closure of a tank system, has the owner/operator removed or decontaminated all waste residues, contaminated components, contaminated soils and structures and equipment and managed them as hazardous waste [unless Section 721.103(d) applies]?	
	Statemen Vestillingues entre Norwegiege entre NA ville	
(725.29\la) (265\(97)	Have the closure plan, closure activities, cost estimates for closure and financial responsibility for tank systems met all requirements specified in Subparts G and H? Yes No N/A	
(725.297b) (265.197)	If the tank system cannot be "clean" closed, has the owner/operator closed the tank system and performed post-closure care in accordance with the closure and post-closure care requirements that apply to landfills (Section 725.410)?	
	YesNoN/A	
1.00	Note: Such a tank system is considered a landfill and must meet all of the requirements of landfills specified in Subparts G and H.	
(725.298a)	Are ignitable or reactive wastes placed in a tank system? YesNoN/A	
(265,478)	If "No", skip to Section 725.299.	
	Is the waste treated, rendered or mixed before or immediately after placement in the tank system so that: - the resulting waste, mixture or dissolved material is no longer ignitable or reactive? Yes No N/A	·
	- Section 725.117(b) is complied with? Yes No N/A	
	or Is the waste accumulated or treated so that it is protected from any material or conditions which may lead to ignition or reaction?	
/	or Is the tank used solely for emergencies?	
	Yes No N/A	
(725.298b) (265.498)	Is the facility complying with the requirements regarding maintenance of protective distances between the waste management area and any public ways, streets, alleys or any adjoining property line? Yes No N/A	
	Yes No N/A	

Regulation	RCRA GENERATOR INSPECTION CHECKLIST (PART 722)	Vi
25.299)	Are incompatible wastes/materials placed in the same tank? Yes No N/A	
25.199) CANG	If "No", skip to Section 725.300.	
16	Is Section 725.117(b) being complied with?	
Maria	Yes No N/A	
K,	Section 725.117(b) is complied with?	
	YesNoN/A	
	COMMENTS:	
	Commence of the second	
	The same and the same and the same and the same and the same and the same and	
	ANI ANI BY	
25.131)	SUBPART C: PREPAREDNESS AND PREVENTION	
45.31)	Is the facility being operated and maintained to minimize the possibility of a fire, explosion or any release of	
ر ا د اد اد	hazardous waste or hazardous waste constituents which could threaten human health or the environment? Yes No N/A	m.
25 122)	This property of the parties of the state of	953
25.132) 265,32) I	Is the facility equipped with the following, if necessary: a) an internal communication or alarm system(s)?	189
1	b) a telephone or other device to summon emergency assistance from local authorities?	
	Yes No N/A	
hing	c) portable fire extinguishers, fire control equipment, spill control equipment and decontamination equipment?	hai
	Yes No N/A d) water at adequate volume and pressure for fire control?	
	Yes No N/A	
^{225.133)}	Is the facility testing and maintaining communication/alarm system(s), fire protection equipment, spill control	
265.33)	equipment and decontamination equipment? Yes No N/A	
25.134)	a) Where hazardous waste is being handled, do all employees have immediate access to an internal alarm	
265.34)	or other emergency communication device?	
0	b) If there is ever just one employee on the premises when the facility is operating, does he/she have	
A	immediate access to a device capable of summoning external emergency assistance? Yes No N/A	
1	AND SAY	
25.135)	Is the facility maintaining adequate aisle space? YesNoN/A	
725.137)	Has the facility attempted to make the following arrangements, as appropriate, for the type of facility and	
(265, 37)	waste:	
	 arrangements with local emergency authorities (i.e. police and fire departments, other emergency response agencies) to familiarize them with the layout of the facility, properties of hazardous waste 	
	handled, places where facility personnel would be working, entrances to roads inside the facility and	
	evacuation routes? Yes No N/A	
	agreements designating the primary authority where more than one police or fire department might respond?	
	Yes No N/A	
	agreements with State emergency response teams, contractors and equipment suppliers? Yes No N/A	
	 arrangements to familiarize local hospitals with the properties of hazardous waste handled at the 	
I	facility and the type of injuries or illnesses which could result from fires, explosions or releases at the facility?	
Í	Yes No N/A	

Regulation	RCRA GENERATOR INSPECTION CHECKLIST (PART 722)				
	SUBPART D: CONTINGENCY PLAN	AND EMERG	ENCY PROC	EDURES	direction of the second
(725.151a) X	Is the contingency plan available?	/	Company In a Secret		100
(265.51)	is the contingency plan available?	Yes	No	N/A	
(20).)	If "No", skip to Section 725.155.	1 62	140	_ IN/A	
	Is the plan designed to protect human health a	nd the environmen	releases to	o the air soil and water?	
	to me press assigned to protect number health a	Yes	No No	N/A	a de la companya de la companya de la companya de la companya de la companya de la companya de la companya de
*	Lt	1 03	1,10		
(725.151b)	Has there been a fire, explosion or release of h	azardous waste?			365
(245.51)	PbD2 release	Yes	No	N/A	
(01)	If "Yes", has the contingency plan been carrie	d out immediately	?		
	AUC TO THE REST OF THE PARTY OF	Yes	No	N/A	
(305 150)					
(725.152a)	Does the plan describe the actions required for		~ *	27/4	22
(265.52)	- fires? Tornadus.	Yes	No	N/A	
	- explosions?	Yes	No	N/A	V
	- releases?	YesV	No	N/A	
(725.152c)	Does the plan describe arrangements with:				
W.	police and fire departments?	Yes	No	N/A	
(265.52)	- hospitals?	Yes	No	N/A	
-	- contractors?	Yes /	No	N/A	*
. 1	– emergency response teams?	Yes /	No	N/A	
-		F0. 30-5			5
(725.152d)	Does the plan contain the current emergency	coordinator's name	e, phone (office a	and home) and address?	
(265.52)	Constitution of the consti	Yes	No	N/A	
/					
(725.152e)	Does the plan identify all emergency equipme			The same	1
(2652)	- description?	Yes	No	N/A	3"
1	- capability?	Yes	No	N/A	
,	- location?	Yes_/	No	N/A	
1	Is the list of emergency equipment up-to-date		Nie	N/A	
. ==		Yes	No	N/A	
(725.1521)	Does the plan include:				*
(245.52)	- an evacuation plan?	Yes	No	N/A	
(04) 30)	- an evacuation signal?	Yes	No	N/A	arrest.
	alternate evacuation routes?	Yes /	No	N/A	3.011 =
	Tornado shelders				-1-1
(725.153)	Has the contingency plan (including all revisi				1
(265.53)	a) maintained at the facility?	Yes	No	N/A	001 25
(T) (A)	b) submitted to:			2111	6363
	- police department?	Yes	No	N/A	10 mm
	- fire department?	Yes	No	N/A	,* Y
	hospital?	Yes	No	N/A	
	- emergency response teams?	Yes	No	N/A	
(725.154)	Has the contingency plan been reviewed and	revised whenever	· ·		
(210 111)	a) regulations are revised?	Yes -	No	N/A	
(145.51)	b) the plan fails in an emergency?	Yes	No	N/A	es meeded
	c) the facility changes in a way that m			cessary?	Medden
		Yes	No	N/A	
	d) information regarding emergency c				
	Corporates of the state of the	Yes	No	N/A	
	e) information regarding equipment cl	nanges?	Talls		
		Yes	No	N/A	
<u> </u>		J .			-
(725.155)	Is the emergency coordinator on-site or on ca	all at all times?		m getterfinled to the	
17105 5501	6	Yes	No	N/A	
CCCO	Is the emergency coordinator familiar with a	I facility activities			ın?
		Yes	No	N/A	(1)
	Does the emergency coordinator have the aut	hority to commit	the resources nee	eded to carry out the actions	
	specified in the contingency plan?		W +1		
		Yes V	No	N/A	

Regulation	RCRA GENERATOR INSPECTION CHECKLIST (PART 722)	Violatio		
(725.156)	If the facility has had a release, fire or explosion, have the procedures of this Section been followed regarding			
(265.56)	assessment, response and reporting? Yes No N/A			
	Yes NO N/A			
	Note: If the facility has had a release, explain in detail.	1		
725.116a)	Section 725.116 Personnel Training			
715 115	Does the facility have a training program?			
265.16)	Yes No N/A			
	Have facility personnel successfully completed a program of classroom or on-the-job training that teaches them to perform their duties in a way that ensures the facility's compliance with the requirements of Part 725? Yes No N/A			
	Is the program directed by a person trained in hazardous waste management procedures?			
	Yes No N/A	22		
	Does the program teach facility personnel hazardous waste management procedures (including contingency plan implementation) relevant to the positions in which they are employed?			
	Yes No N/A			
	Does the program cover, at a minimum: - procedures to familiarize facility personnel with emergency procedures, emergency equipment and	155)		
- 1	emergency systems?			
	Yes Vo No N/A			
	procedures for using, inspecting, repairing and replacing facility emergency and monitoring equipment?			
- 100	Yes No N/A			
	key parameters for automatic waste feed cut-off systems? Yes No N/A			
	- communications or alarm systems?	100		
	Yes No N/A			
	 response to fire or explosions? 			
	Yes No N/A N/A response to groundwater contamination incidents?			
	- response to groundwater contamination incidents? Yes No N/A			
	- shutdown of operations?			
2 2 3	Yes NoN/A			
725 1165				
725.116b)	Have new employees completed the program within 6 months of the date of employment or assignment to a position requiring them to manage hazardous waste?			
265.16)	Yes No N/A			
: #156-				
725.116c)	Have facility personnel received an annual review of the initial training?			
Zies.16)	Yes No N/A			
725.116d)	Are the following documents and records being maintained at the facility:			
(265.16)	1) the job title for each position related to hazardous waste management and the name(s) of the			
(20),10)	employee(s) filling each job?			
* *	Yes No N/A			
	2) a written job description for each position above, including the requisite skill, education or other			
	qualifications and duties of personnel assigned to each position? Yes No N/A	*		
Jan Lan Barrier	3) a written description of the type and amount of both initial and continuing training that will be given			
	to each person filling a position dealing with hazardous waste management?			
	Yes No N/A			
/	4) records documenting that the training or job experience has been given to and completed by facility			
	personnel?			
	Yes No N/A			
(725.116e)	Is the facility maintaining training records until closure of the facility and those of former employees for at	Aria Ju		
(265.16)	least 3 years from the last date of employment?	15		
(CO)(O)	Yes No N/A			

Regulation	RCRA GENERATOR INS	SPECTION C	HECKLIST (I	PART 722)	Violation
(728.107a4) R	Section_728.107 Waste Analysis and Rec Has the generator who treats a prohibited waste developed and followed a waste analysis plan?	in tanks or conta	iners in order to m	eet the treatment standards	
265.13)		Yes	No	N/A	
	Is the plan on-site?	Yes	No	N/A	
-	Does the plan include a detailed physical and c	hemical analysis?			
	Hag the plan been filed with the Assess at least	Yes	No	N/A	
	Has the plan been filed with the Agency at leas	Yes	No No	N/A	
	Has the generator submitted the required notifi standards when the waste is shipped off-site?				
	Torresting of heappe	Yes	No	N/A	10
722:134(c)	Section 722.134 Satellite Accumulation Is the generator who accumulates hazardous w	aste at or near any			a J
(262.34)	accumulate and which is under the control of t limiting such accumulation to 55 gallons of ha the containers with the words "Hazardous Was	zardous waste or	I quart of acutely	hazardous waste marking	722.134(c)
	Has the generator who accumulates more than waste complied with the requirements of Section	55 gallons of haz on 722.134(a) wi	ardous waste or 1 thin 3 working day	quart of acutely hazardous	
	If there are more than 55 gallons of hazardous	Yes	No	N/A	
	accumulation area, are the containers marked			us waste in the satellite	
	V W	Yes	No	N/A	1
	During the 3 day period, is the generator continuous 722.134(c)(1) with respect to the excess waste		With the requireme	nts of Section N/A	
	SUBPART D: RECORDKEEPING A	ND REPORT	ING		Z. T.
722.140(a)	Section 722.140 Recordkeeping Has the generator retained for a period of 3 ye	ars:	the growing of a	0.55791	722 140(-)
262.40).	– a copy of each signed manifest?	Yes	No	N/A	722.140(a)
	1 hardhan 2 2 1 1 1 1 1 1 1		1	190	
722.140(b) (262.40)	Has the generator retained a copy of each Ann years from the due date of the report (March I)?	*	THE TOTAL PRINT	722.140(b)
2292 10 /	E To Land Bare	Yes_ ✓	No	N/A	t-
722.140(c) (262.40)	Has the generator retained for a period of 3 ye copies of test results, waste analyses 722.111?		nations made in ac	cordance with Section	722.140(c)
	all > 3 years, on Compute			N/A	722.140(C)
722.140(d)	Does a generator who is involved in any unre-			uested by the Director	722 140(1)
(262.40)	continue to maintain the records required in s	Yes	No	N/A	722.140(d)
722.141(a)	Section 722.141 Annual Reporting Has the generator who ships hazardous waste with the Agency by March 1 for the preceding		nent, storage or dis	posal filed an annual report	722.141(a)
(262.41)	with the Agency by March 1 for the preceding	Yes	No	N/A	722.141(d)
	Note: If "No", or if deficiencies are noted Reporting Section.	with the annual re	eport reviewed, con	ntact the Planning and	
722.141(b)	Has the generator who treats, stores or dispose	es of hazardous w	aste on-site, filed	an annual report with the	
(242.41)	Agency by March 1 for the preceding calenda		No.	N/A	722.141(b)

Regulation	RCRA GENERATOR INSPECTION CHECKLIST (PART 722)	Violation
1722.142(a)(1)	Section 722.142 Exception Reporting If the generator has not received a copy of the manifest from the TSD facility within 35 days of the date of delivery to the transporter, has the generator contacted the transporter or the TSD facility to determine the	722.14
(24- (3)	status of the hazardous waste? Yes No N/A	
722.142(a)(2) (262.42)	If the generator has not received a copy of the signed manifest within 45 days of the date of delivery to the transporter, has he filed an exception report with the Agency in accordance with the requirements of this Section? Yes No N/A	722.142(a)(2)
722.143 (242.43)	Section 722.143 Additional Reporting Has the generator furnished additional reports as required by the Director? Yes No N/A	722.143
	SUBPART E: EXPORTS OF HAZARDOUS WASTE	-
(262.50-	Is the generator an exporter of hazardous waste? Yes No N/A	31
262.58)	If "Yes", has the generator complied with the requirements of Subpart E? YesNoN/A	
. 6	SUBPART F: IMPORTS OF HAZARDOUS WASTE	
(262.60)	Is the generator an importer of hazardous waste? YesNoN/A	
	If "Yes", has the generator complied with the requirements of Subpart F? Yes No N/A	
Ď,	SUBPART G: FARMERS	
(262.70)	Is the generator a farmer? YesNoN/A	
	If "Yes", has the generator complied with the requirements of Subpart G? Yes No N/A	
Facility hour persons	comments: as not been inspected (RCRA) for several years. perwork was not accessed guickly by facolity rel. All necessary information was available, howeve ector had to piece the information together more host is usual.	/,

TM:jab\722gen2.wpd

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MR THOMAS SCHOE PLANT ENGINEERING I JOHNSON CONTROLS E 300 SOUTH GLENGARR GENEVA IL 60134	TERY GROOM	ter delivery address below: No O -2 Set		
GENL		4. Restricted Delivery? (Extra Fee) ☐ Yes		
2. Article Number	7001 0320	0006 0293 2289		

Mr. Chuck Giesige Plant Manager Johnson Controls Battery Group, Inc. 300 South Glengarry Drive Geneva, Illinois 60134

> Re: RCRA Compliance Inspection Johnson Controls Battery EPA ID No.: ILD 980 502 470

Dear Mr. Giesige:

On February 3, 1998, your installation located in Geneva, Illinois was inspected by the United States Environmental Protection Agency (U.S. EPA) representatives Patrick Kuefler, Ivonne Vicente, and Bryan Holtrop. The purpose of the inspection was to evaluate compliance with certain requirements of the Resource Conservation and Recovery Act(RCRA); specifically, those regulations or permit conditions related to the generation and storage of hazardous waste. On March 30, 1998, a Notice of Violation (NOV) was issued against your facility for violations of the Illinois Administrative Code requirements, Sections 725.135, 725.273(a) and 722.116.

Based on information provided by your personnel, review of records, and the April 27, 1998, Answer to the NOV (April 27 Answer), it was determined that your installation is engaged in the management of hazardous waste. As of this writing, our review of that inspection and review of the April 27 Answer, U.S. EPA has determined that you are in compliance with the specific RCRA requirements under examination.

This determination does not limit the applicability of either the requirements examined or other RCRA regulations. Your installation will continue to be evaluated by U.S. EPA and the Illinois Environmental Protection Agency in the future.

If you have any questions and/or concerns regarding this matter, please contact Patrick Kuefler of my staff at (312) 353-6268.

Sincerely yours,

Lorna M.Jereza, P.E., Chief Illinois/Indiana Section Enforcement and Compliance Assurance Branch

cc: Todd Marvel - IEPA

bcc: Section Copy
Branch Copy

DE-9J/PK:be/5/28/98/filename:share/ilinecab/akjcb

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ENFORCEMENT AND COMPLIANCE ASSURANCE BRANCH

SECRETARY	SECRETARY	SECRETARY	SECRETARY	SECRETARY	SECRETARY
AUTHOR/ TYPIST	MINN/OHIO SECTION CHIEF	MICHIGAN/ WISCONSIN SECTION CHIEF	ILLINOIS/ INDIANA SECTION CHIEF	ECAB BRANCH CHIEF	WPTD DIVISION DIRECTOR
0/1	s		My palas		

Johnson Controls, Inc. Battery Group 300 South Glengarry Drive Post Office Box 270 Geneva, IL 60134 Tel. 630/232 4270



Mr. Patrick Kuefler DRE-9J EPA Region V 77 W. Jackson Blvd. Chicago, IL 60604-3590

April 27, 1998

Dear Mr. Kuefler:

Re: Notice of Violation -- ILD 980 502 470

This letter is in response to U.S. EPA's February 3, 1998 inspection and corresponding March 30 follow up report for Johnson Controls Battery Group, Inc. (JCBGI) - Geneva plant.

In the follow up report two of the digits of our identification number were transposed; 052 instead of 502. We have indicated the proper identification number in our response.

The following three items were identified during the inspection to be deficient:

1. I.A.C. Section 725.135 Aisle space must be maintained to allow the unobstructed movement of personnel, and equipment to any area of the facility operation. At the time of the inspection, 55-gallon containers holding hazardous waste located in the scrap room were stored in a manner obstructing inspection and spill response access to several containers.

Response: The plant has designated aisle spaces painted on the floor of the 90 day storage area (see attached top picture). The painted lines indicate where to place the pallets to maintain proper aisle space. The drum labels are visible from the aisles.

2. I.A.C. Section 725.273(a) Containers holding hazardous waste located at or near the point of generation (satellite accumulation) must be kept closed except when adding or removing waste from the container. During the inspection, a satellite accumulation container holding hazards waste located at

the entrance of the scrap room was observed open while waste was neither being added or removed.

Response: Previously this satellite accumulation site used a smaller container with a removable lid. During the inspection, the lid was not properly in place. To prevent this, the smaller container was replaced with a 55-gallon drum. This allows the use of a similar hinged cover which are used throughout the plant (see attached bottom photo). This issue of lids on containers will also be emphasized during the next hazardous waste training.

3 I.A.C. Section 725.116 (d)(2) JCBGI must provide a written job description for all hazardous waste personnel. JCBGI failed to provided a written job description for all hazardous waste personnel. The written job description for Victor Fernandez was not provided during the inspection.

As we discussed previously, JCBGI does not have an employee Victor Fernandez. Job descriptions for all hazardous waste personnel are attached. The job descriptions are used to determine who should get trained and the training content.

If you have any questions, please call me at (630)232-4270.

Sincerely,

JOHNSON CONTROLS BATTERY GROUP, INC.

Churk Giesige

Plant Manager





Geneva Job Titles and Descriptions

Manager of Engineering:

Emergency coordinator for hazardous waste activities. Assists in training of plant personnel in hazardous waste handling. Notifies proper authorities in emergency situations. Consults with process engineer on hazardous waste control system problems. Reports to Plant Manager.

Process Engineer:

Emergency coordinator for hazardous waste activities. Training of plant personnel in hazardous waste handling. Responsible for air water, and solid waste control systems on site. Notifies proper authorities in emergency situations. Schedules maintenance and repairs to pollution control equipment. Maintains logs, monitoring and inspection records for pollution control systems. Drafts and submits reports required by Federal, State, County or Municipal Agency. Reports to Manager of Engineering.

Industrial Hygiene and Safety Coordinator:

Training operators in proper methods of material handling with regard to safety and hygiene. Trains operators in handling emergency situations. Regularly inspects facilities and equipment status with regard to safety and hygiene testing when needed. Reports to Human Resource Manager.

Plant Nurse:

Renders professional nursing care to all employees through programs of disease prevention and health maintenance. Administers first aid and emergency treatment. Administers biological monitoring program, maintains records. Conducts individual and group counseling for occupational or non-occupational health concerns. Organizes and supervises plant first aid program. Prepares and maintains all medical records. Reports to Human Resource Manager.

Production Supervisor:

Emergency Coordinator for hazardous waste activities on assigned shift and area. Oversees hazardous waste operations on their individual shift. Assists in training of new operators. Responsible for air, water, and waste control systems in operation during shift. Notifies proper authorities in emergency situations. Reports to General Production Supervisor/Plant Superintendent.

Scrap Coordinator:

Inspects drums and other storage equipment for proper operation and integrity. Inspects container storage area for leaks, spills and inappropriately placed containers. Weighs and check contents of each container of hazardous waste and byproduct material. Assures proper packaging and labeling. Maintains current inventory of hazardous waste and byproduct material stored in the area and directs material to proper storage area. Operates hazardous waste handling equipment. Loads trucks with hazardous waste and byproduct material. Records weight and quantity of containers loaded and reports that information to Plant Engineer. Notifies supervisor or other plant authorities in emergency situations. Takes emergency action on own authority in accordance with established procedures. Reports to W.O. 11, 13, & 17 production department supervisor.

Warehouser:

Maintains and operates material handling equipment. Identifies contents of hazardous waste containers and assures proper packaging and labeling of hazardous waste. Transports hazardous waste from satellite accumulation areas to 90 day storage area. May assist during emergency situations. Reports to production department supervisor.

Uptime Operator:

Relieves production incentive operators during regular operators staggered lunches and breaks. During balance of shift, performs non-incentive duties. Assures hazardous waste is properly packaged and labeled. May transport hazardous waste from satellite accumulation areas to 90 day storage area. Reports to production supervisor.

Maintenance Mechanic:

Keeps machinery, equipment, and plant structure in operating condition. Repairs equipment and waste control systems as necessary. Assures proper segregation of hazardous and nonhazardous wastes during maintenance activities. Assists as necessary in emergency situations. Reports to maintenance supervisor.

Wastewater Treatment Operator:

Operates and monitors process and equipment to treat wastewater prior to discharge to local POTW. Removal of lead, acid, and other contaminants. Assures all related equipment is operating properly. Assures proper packaging and labeling of waste and byproduct material during daily activities. Reports to maintenance supervisor.

Janitor:

Cleans, vacuums, sweeps, factory areas. Empties rubbish containers. Assures waste and byproduct material is properly segregated. Reports to maintenance supervisor.



217/782-6761

Refer to: C89C35C0O5 -- Kane County

Johnson Controls, Inc. - Globe Battery Division

ILD980502470 Compliance File

PRE-ENFORCEMENT CONFERENCE LETTER

Certified # P486650644

April 25, 1988

Johnson Controls, Inc. - Globe Battery Division Attn: Brad Fearnley 300 S. Glengarry Drive Geneva. Illinois 60134

Dear Mr. Fearnley:

By copy of this letter the Agency hereby informs Johnson Controls, Inc. of apparent violations of the Illinois Environmental Protection Act and/or rules and regulations adopted thereunder. These apparent violations are set forth in Attachment A of this letter.

As a result of these apparent violations, it is our intent to refer this matter to the Agency's legal staff for the preparation of a formal enforcement case. The Agency's legal staff will, in turn, refer this matter to the Office of Attorney General or to the United States Environmental Protection Agency for the filing of a formal complaint.

Prior to taking such action, however, you are requested to attend a Pre-Enforcement Conference to be held at the Illinois Environmental Protection Agency, 1701 S. First Avenue, Suite 600, Maywood, Illinois. The purpose of this Conference will be:

- To discuss the validity of the apparent violations noted by Agency staff, and
- 2. To arrive at a program to eliminate existing and/or future violations.

You should, therefore, bring such personnel and records to the conference as will enable a complete discussion of the above items. We have scheduled the Conference for Thursday, May 12, 1988, at 1:00 pm. If this arrangement is inconvenient, please contact Phyllis Reed at 312/345-9780 to arrange for an alternative date and time.

STATE OF PLANTS.



Page 2

In addition, please be advised that this letter constitutes the notice required by Section 31(d) of the Illinois Environmental Protection Act prior to the filing of a formal complaint. The cited Section of the Illinois Environmental Protection Act requires the Agency to inform you of the charges which are to be alleged and offer you the opportunity to meet with appropriate officials within thirty days of this notice date in an effort to resolve such conflict which could lead to the filing of formal action.

Sincerely,

Harry A. Chappel, P.E., Hanager

Compliance Section

Division of Land Pollution Control

age HAC: PR: EW: mab/11541/17-18

Attachment

cc: Division File Maywood Region v Phyllis Reed Brian White



- Pursuant to 35 Ill. Adm. Code 722.134(a), except as provided in Subsections (d), (e) or (f), a generator may accumulate hazardous waste on-site for 90 days or less without a permit or without having interim status provided that:
 - The waste is placed in containers and the generator complies with 35 1. III. Adm. Code 725 Subpart I (Use and Management of Containers) or the waste is placed in tanks and the generator complies with 35 III. Adm. Code 725 Subpart J (Tanks) except 35 Ill. Adm. Code 725.293;
 - The date upon which each period of accumulation begins is clearly 2. marked and visible for inspection on each container;
 - While being accumulated on-site, each container and tank is labeled or marked clearly with the words, "Hazardous Waste", and
 - Ą, The generator complies with the requirements for owners or operators in 35 Ill. Adm. Code 725 Subparts C (Preparedness and Prevention) and D (Contingency Plan and Emergency Procedures) and with 35 Ill. Adm. Code 725.116 (Personnel Training).

You are in apparent violation of 35 III. Adm. Code 722.134(a) in that item(s) 3 and 4 above was/were not complied with.

Specifically, the requirements of item 1 and/or 4 above (listed by regulation) which were not complied with, as well as the deficiencies observed. are:

- The hazardous waste accumulation tank was not labeled or marked with the words "Razardous Waste".
- Pursuant to 35 III. Adm. Code 725.116(d), the owner or operator 8. must maintain the following documents and records at the facility:
 - 1. The job title for each position at the facility related to hazardous waste management and the name of the employee filling each job;
 - 2. A written job description for each position listed under paragraph (d)(1) of this Section. This description may be consistent in its degree of specificity with descriptions for other similar positions in the same company location or bargaining unit, but must include the requisite skill, education or other qualifications and duties of facility personnel assigned to each position;
 - 3. A written description of the type and amount of both introductory and continuing training that will be given to each person filling a position listed under paragraph (d)(1) of this Section;



Page 2

4. Records that document that the training or job experience required under paragraphs (a), (b) and (c) of this Section has been given to and completed by facility personnel.

You are in apparent violation of 35 Ill. Adm. Code 725.116(d) in that item(s) I and 2 above were not maintained at the facility.

C. Pursuant to 35 III. Adm. Code 725.135, the owner or operator must maintain aisle space to allow the unobstructed movement of personnel, fire protection equipment, spill control equipment and decontamination equipment to any area of facility operation in an emergency. You are in apparent violation of this Section because adequate aisle space was not maintained on the date of the inspection.

The hazardous waste container accumulation area did not have adequate aisle space. Also, the containers of hazardous waste should not be stacked more than two containers high.

- 2. Pursuant to 35 III. Adm. Code 722.134(c):
 - 1. A generator may accumulate as much as 55 gallons of hazardous waste or one quart of acutely hazardous waste listed in 35 III. Adm. Code 721.133(e) in containers at or near any point of generation where wastes initially accumulate, which is under the control of the operator of the process generating the waste, without a permit or interim status and without complying with paragraph (a) provided the generator:
 - A. Complies with 35 Ill. Adm. Code 725.271, 725.272 and 725.273(a) (Use and Management of Containers); and
 - B. marks the generator's containers either with the words
 "Nazardous Naste" or with other words that identify the contents
 of the containers.
 - 2. A generator who accumulates either hazardous waste or acutely hazardous waste listed in 35 Ill. Adm. Code 721.133(e) in excess of the amounts listed in Subsection (c)(l) at or near any point of generation must, with respect to that amount of excess waste, comply within three days with Subsection (a) or other applicable provisions of this chapter. During the three day period the generator must continue to comply with Subsection (c)(l). The generator must mark the container holding the excess accumulation of hazardous waste with the date the excess amount began accumulating.

You are in apparent violation of 35 III. Adm. Code 722.134(c) for the following reason(s): The container near the "stacker" area (satellite accumulation area) was not marked with the words "Hazardous Waste" or with words to identify the contents of the container.



Page 3

3. 35 III. Adm. Code 722.140(b) requires the generator to keep a copy of each Annual Report and any Exception Report(s) for a period of at least three years from the due date. You are in apparent violation of this Section in that the 1987 generator annual report was not available during the inspection.

BW:mab/1154j/18-21

P366 562 299

DE-9J

MAR 3 0 1998

CERTIFIED MAIL
RETURN RECEIPT REQUESTED

Mr. Tom Schoen
Engineering Manager
Johnson Controls, Inc.
300 South Glengarry Drive
P.O. Box 270
Geneva, Illinois 60134

Re: Notice of Violation
Johnson Control Battery Group, Inc.
ILD 980 052 470

Dear Mr. Schoen:

On February 3, 1998, your installation located in Geneva, Illinois was inspected by United States Environmental Protection Agency (U.S. EPA) representatives. The purpose of the inspection was to evaluate compliance with certain requirements of the Resource Conservation and Recovery Act (RCRA); specifically, those regulations or permit conditions related to the generation of hazardous waste. A copy of the inspection report is enclosed for your reference.

Based on information provided by your personnel, review of records, and physical observations by the inspector(s) at the time of the investigation, it was determined that your installation is engaged in the management of hazardous waste. It was also determined that Johnson Control Battery Group, Inc. (JCBG) has violated the following requirement(s):

1. I.A.C. Section 725.135 Aisle space must be maintained to allow the unobstructed movement of personnel, and equipment to any area of the facility operation. At the time of the inspection, 55-gallon containers holding hazardous waste located in the scrap room were stored in a manner obstructing inspection and spill response access to several containers.

- 2. **I.A.C.** Section 725.273(a) Containers holding hazardous waste located at or near the point of generation (satellite accumulation) must be kept closed except when adding or removing waste from the container. During the inspection, a satellite accumulation container holding hazardous waste located at the entrance of the scrap room was observed open while waste was neither being added or removed.
- 3. I.A.C. 725.116 (d) (2) JCBG must provide a written job description for all hazardous waste personnel. SJCBG failed to provide a written job description for all hazardous waste personnel. The written job description for Victor Fernandez was not provided during the inspection.

Pursuant to Section 3008(a) of RCRA, U.S. EPA may issue an order assessing a civil penalty for any past or current violation requiring compliance immediately or within a specified time period. Although this letter is not such an order, you are hereby requested to submit a response in writing to this office no later than thirty (30) days after receipt of this letter documenting the actions, if any, which have been taken since the inspection to establish compliance with the above requirements.

If you have any questions and/or concerns regarding this matter, please contact Patrick F. Kuefler, of my staff, at (312)353-6268.

Sincerely yours,

Lorna Jereza, P.E., Chief Illinois/Indiana Section Enforcement and Compliance Assurance Branch

Enclosure

cc: Todd Marvel, IEPA

bcc: Section Copy Branch Copy

DE-9J/PK:be/3/30/98/filename:jcb.nov

ENFORCEMENT AND COMPLIANCE ASSURANCE BRANCH

SECRETARY	SECRETARY	SECRETARY	SECRETARY	SECRETARY	SECRETARY
136, 3/30/18					
AUTHOR/ TYPIST	MINN/OHIO SECTION CHIEF	MICHIGAN/ WISCONSIN SECTION CHIEF	ILLINOIS/ INDIANA SECTION CHIEF	ECAB BRANCH CHIEF	WPTD DIVISION DIRECTOR

STATE OF ILLINGIS ENVIRONMENTAL PROTECTION AGENCY : "

USEPA Num	ber: <u> </u>	LD98850	INSPECT 22470	TION REP	ORT IEP.	A Number: Z	199035	50005
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		· Issued:						
SD Facility ctivity(by) On	Activity	Was	Closed	being .	Exempt from		
rocess Code)	Pt A	Conducted Prior to 1980	Activity Ever Done	Mary 1	Done at Time of Inspection	Regulation per 35 IAC, Section:		S6 S 5.
501	Yes	No	No	No	No	No	*	* *
		cont	ainer.	storage			-	
502	Yes	\mathcal{N}_{o}	. No	No	\mathcal{N}_{o}	No	* !	* *
		tan	k storo	90/		Nin e vi	1	
						And the second		
1/* Com	pany	did not	filea	1987 a	Rinerato	rannial	repo	rt.
	only	the 1786	, 1985, 19	By gest	erator (no	+ facility)	anna	a/
eports. p	lant	ests for	1989 th	rough ,	1988 Indica	ted that (Jomp	any
	- 	THE STORES		416701 V	119-65 1790 (

operator: Johnson Control Inc	C Telephone #: 3/2/232-4270
street: 300 S. Glenaorry	
city: Geneva	State: <u>TL</u> Zip Code: 60/34
	Telephone #: 414/-20-8-1250
Street: 5757 N. Greenbay	Avenue
	State: <u>U.L.</u> Zip Code: 53209
Person Interviewed	Title Telephone # Marrager of Engineering 312/232-4270
Brack Fearnley	Manager of Engineering 312/232-42/0
Robert Fennings	fracess Engineer 312/232- 4270
-	
	·
Inspection Participants	Agency/Title Telephone #
	
Prepared By Phyllis Reed	Agency/Title Telephone # IEPA/EPSI 312/345-9780
	en en en en en en en en en en en en en e
Summary of App. Area Class Section Area Class OTH Z 722.134 OTH Z 122.140 OTH	s Section . Area Class Section .

Dist. USEPA #: LL DY80502470 IEPA #: 089 035 0005

			Di	Vi								
Waste Name (Include haz & non-haz special & waste for which no determination has been made)	Generating Process (For waste gen. on site. N/A for TSD)	Date of Last Analy- sis	USEPA Haz Waste	8700	On 3510 -3	R	Ann pt. 86	for	Amount on Site	Rate of Gener- ation	Last Mani- fested Ship- ment	Disposition
Hazardons Waste (EP TOX) solid, NOS, (Lead)	generated from process and Cleaning	2/28/86.	3008	Yes	Yes		Yes		approxidations	8200 JY/mo	3/10/88	Sanders lead Co. in Troy Al for smelting or landfilling
Waste Hammable Liguid, NOS Loil & solvent)	new material never used	I 128/86	D00)	Yes	Yei •	No	Klo	No	None	one time incident		
Hazardous Waste Liggid, Ferric Oxide white Study	prefreatment waste water system	per/load basis	D028	Yes	Yes	No	les .	Yei	less than soco gailons	2700 9al/mo.	10/31/46	Envirile Corp. in Harvey, Il for treatment
illaste Naptha Solvent	parts Cleaning (degreasing)	Knowledge	D001	No.	No	No	No	No	approx. 15–20 gallons	20gal fer every 3 months	**	Sanders lead Co. in Tray, AL for smelting
	mpany has no					- <u>~</u>			97 a	mnua	1	port.
** Co	mpany has been waste lead	combin olid	ing bece	the use	of	oas th	les es	no	pfha d co	with ntent	h th	e hazardous Aste solveat.
* All "No" re	esponses must be expl	T COLUMN TO THE						** I I Mr hindungs group .				

NARRATIVE

Johnson Controls, Inc. manufactures lead-acid automotive batteries for retail sale. Per Brad Fearnley, Manager of Engineering, Globe Union, Inc. was sold to Johnson Controls in 1978.

Johnson Controls recycles materials on-site and accepts back any bad batteries to be reprocessed.

This company has a pretreatment wastewater system where the wastewater is analyzed and then discharged to the Geneva Sanitary System.

<u>Hazardous Waste</u>

- Hazardous Waste (EP Tox) Solid, NOS (lead) D008
 - generated from the process and from clean-up
 - rate of generation is 8200 gallon/month
 - last shipment was 3/10/88 to Sanders Lead Company in Troy, AL for lead smelting or landfilling
 - amount on-site is approximately 100 drums located at the container accumulation area
- Waste Flammable Liquid, NOS (oil & solvent) D001 2.
 - a one-time incident where Johnson Controls was sent this raw material to be used in their process. The company never did use this material and it was discovered during a general house cleaning.
 - only shipment was on 5/14/87 to LWD in Calvert City, KY for incineration and appropriate particular and the property of th
 - none on-site was partifil assembly and pair
- 3. Hazardous Waste Liquid, Ferric Oxide Waste sludge D008
 - generated from the pretreatment wastewater system
 - rate of generation is 2700 gallon/month
 - last shipment was 10/31/86 to Envirite Corporation in Harvey, IL for treatment
 - amount on-site is less than 5000 gallons
- Waste Naphtha Solvent D001
 - generated from parts cleaning
 - rate of generation is 20 gallons/3 months
 - combined with the hazardous waste lead solid and manifested to Sanders Lead Company in Troy, AL for smelting
 - company claims that the waste solvent contains mostly lead

Additional Information...

- Company filed an amended Part A in 1984 as a generator/storage facility.
- During the inspection, the 1984-1988 manifests were reviewed and it appears as if the company is currently acting as a generator, only, of hazardous waste. Prior to 1984, the company appeared to be exempt under 721.106, the recycling exception.

Agency's records indicate Johnson Controls had notified the USEPA in 1984 as a generator/storage facility of hazardous waste. This company will continue to be regulated as a storage facility of hazardous waste until...

- a. Johnson Controls withdraws the Part A, i.e., provides documentation and certifies that regulated hazardous waste was never "stored" on-site longer than 90 days
- 3. Forms to withdraw the Part A were supplied to the company during the inspection.

LIST OF VIOLATIONS

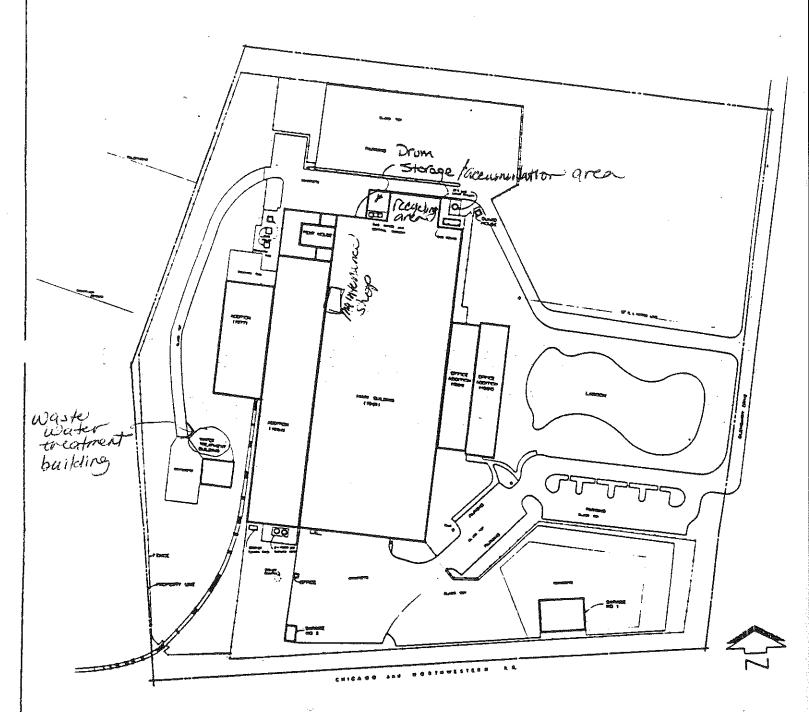
- 722.134 The container near the "stacker" area (satellite accumulation area) was not marked with the words "Hazardous Waste" or with words to identify the contents in the container. This was resolved during the inspection.
 - The hazardous waste accumulation tank was not marked or labelled with the words "Hazardous Waste". This was resolved during the inspection.
 - (725.116) Personnel training records did not include the following: (725.116) Personnel training records did not include the following: (725.116) Personnel training records did not include the following: (725.116) Personnel training records did not include the following: (725.116) Personnel training records did not include the following: (725.116) Personnel training records did not include the following: (725.116) Personnel training records did not include the following: (725.116) Personnel training records did not include the following: (725.116) Personnel training records did not include the following: (725.116) Personnel training records did not include the following: (725.116) Personnel training records did not include the following: (725.116) Personnel training records did not include the following: (725.116) Personnel training records did not include the following: (725.116) Personnel training records did not include the following: (725.116) Personnel training records did not include the following: (725.116) Personnel training records did not include the following: (725.116) Personnel training records did not include the following: (725.116) Personnel training records did not include the following records did not include t
 - a. job title for each position at the facility related to hazardous waste management and the name of the employee filling each job.

a produktion in entre in die verbereit der bestellt bei der bestellt in die der bestellt in die der bestellt b

- b. a written job description for each position related to hazardous waste management
- (725.135) Insufficient aisle space for the hazardous waste container accumulation area. Also, containers of hazardous waste should not be stacked any more than 2 containers high.

errenga <u>li</u> ki spet i sa karbasia nggaperenja na ito akar <mark>kitab</mark> di beti. Ang akarasa na karbasia na katabasia na katabasia ng karbasia

722.140 - The 1987 generator annual report was not available during the inspection.



JOHNSON CONTROLS - GENEVA IL EPA ID 980 502 470

RECEIVED

FEB 24 1984 E.P.A. — D.L.P.C. STATE OF ILLINOIS

Photo#1

Date: March 11, 1938

Ime: 9:00A11-2:30PM

Photograph By:

County: Kane

፲፰₽Α #: 3390350005

Site Name:

Johnson Controls

comments: Satellite

accumulation located

it the wet scrubber.

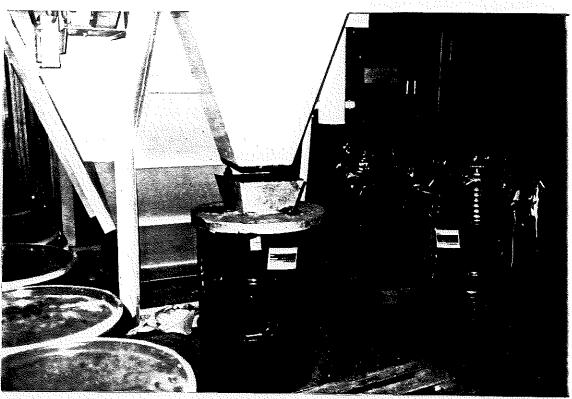


Photo #2

Time: 3:00AM-2:30PM

Photograph By:

County: Kane

TEPA #: 0890350005

Site Name:

Johnson Controls

comments: Accumulation

Ik for ferric oxide

studge located in

the wastewater treatment

building. No "hazardous waste" markings on the tank.



Photo#3

Time: 9:00AM-2:30PM

Photograph By:

PAIL

Phvilis a. Reed

County: Kane

IEPA #: 0890350005

Site Name:

Johnson Controls

comments: Degraser

unit located in

the plant, inside

the maintenance shop area.



Photo #4

Date: Marca 11,1933

Time: 9:00AM-2:30PM

Photograph By:

Phyllis A. Reed

County: Kane

IEPA #: 0890350005

Site Name:

Johnson Controls

Comments: This is the

accumulation area. Per

he company, waste 13

only accumulated on-site for godays or less.



Photo #5

Date: March 30,1988

10:00AM-12:00N

Photograph By:

Phyllis A. Reed

County: Kane

IEPA #: 0890350005

Site Name:

Johnson Controls

Comments: Drum storage/

accumulation area is

accard outside.

In sufficient aisle

was observed.



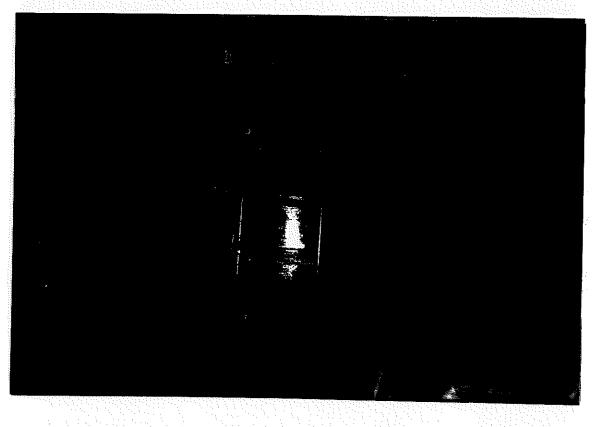
The to #6
Date: March 30, 1988
Cime: 10:00AM-12:00N
Photograph By: AR
Phyllis A. Reed
County: Kane
TEPA #: 0890350005
Site Name:
Johnson Controls
Comments: Waster

Sludge tank

has the words

on it.

11 hazardous waste



Johnson Controls, Inc. Battery Group 5757 N. Green Bay Avenue Post Office Box 591 Milwaukee, WI 53201-0591 Tel. 414/228 1200



Mr. Patrick Kuefler DRE-9J EPA Region V 77 W. Jackson Blvd. Chicago, IL 60604-3590

March 10, 1998

Dear Mr. Kuefler:

Re: Follow up to the Geneva Inspection - By-product Exemption for Lead

This letter follows up our conversation about the Johnson Controls Battery Group, Inc. (JCBGI) Geneva battery plant hazardous waste inspection and is intended to document the regulatory analysis applicable to the lead-containing by-products of production.

Chapter 261 of 40 CFR provides exemptions from the RCRA hazardous waste management program. Section 40 CFR 261.1 explicitly provides that by-products exhibiting a characteristic of hazardous wastes are not considered solid wastes when they are reclaimed. JCBGI's lead management practices fall squarely within this exemption, 40 CFR 261.2(c)(3).

THE JCBGI MATERIALS ARE BY-PRODUCTS, NOT WASTES

The term by-product is defined by 40 CFR 261.1 as follows:

"By-product" means a material that is not one of the primary products of a production process and is not

solely or separately produced by the production process.

The concept of a "by-product" is fundamentally opposed to the concept of a "waste". A "waste" is a discarded material (See 261.2(a)(1)). JCBGI does not discard the lead which it sends off-site for reclamation. JCBGI retains ownership of the lead at all times, precisely because it has substantial commercial value. If JCBGI were not able to reclaim the lead in this fashion it would have to purchase equivalent amounts of this raw material on the open market at considerable expense.

State or federal authorities have jurisdiction under RCRA or equivalent state programs only if a material is a "waste". JCBGI's by-product lead is not a waste. It is never discarded. The lead is segregated and recovered. Because the lead never becomes a "waste" the material is not subject to regulation under the general hazardous waste management program requirements. It is a by-product of the production process and therefore is entitled to the exemption of 40 CR 261.2(c)(3).

Johnson Controls' lead-containing materials include a variety of materials, all of which are a direct result of the battery production process. These materials include drosses, paste, lead oxide, acid dump and fill solids and other lead residues, plates, grids, terminals and posts, bushings, baghouse dust and filter press sludges. These materials generally fall into three categories: materials which are excess generated during production (e.g., drosses, pastes, oxide and other residues); materials which are somehow damaged or rendered unusable during production: (e.g., plates, grids, terminals, posts, and bushings)¹ and lead-containing materials segregated through a water-driven reclamation process (e.g., filter press sludges) or RADCO recovery (baghouse dust).

Each of these materials is generated during and as a direct result of the production process, but is not solely or separately produced by the production process. That is, they are not intended "products". (The batteries themselves are the only products created.) However, each of these materials is nearly entirely (if not exclusively) made up of lead. Each, therefore, has significant value. None of these materials are "discarded".

All of these materials are collected and transported to the Doe Run resource recovery facility as non-hazardous material exempt under 40 CFR 261.2.

THE JCBGI/DOE RUN OPERATIONS CONSTITUTE RECLAMATION

By-products exhibiting a characteristic are not considered solid waste if they are "reclaimed." Section 40 CFR 261.1 defines the term "reclaimed" as follows:

¹ Many of these materials are also exempt from regulation as "scrap metal" under 40 CFR 261.6.

A material is reclaimed if it is processed to recover a usable product, or if it is regenerated.

The primary function of the Doe Run recovery operation is to segregate the useable lead component from the remaining, unusable materials. It accomplishes this through the use of a secondary lead smelter, using a process which is standard throughout the industry. JCBGI retains ownership of the lead throughout the reclamation process. As noted, the lead has considerable commercial value. When recovered, it is reformulated into "ingots" or "pigs" for direct and immediate reuse in the fabrication of lead acid batteries by JCBGI. JCBGI closely tracks the value represented by this lead and monitors the efficiency of the Doe Run recovery operations to assure that it is receiving maximum value from its reclamation.

In short, there is no concept of "discard" or "waste" associated with the lead reclamation. The material is reclaimed. It is not in any sense a "waste."

I trust that this letter will satisfy the agency's concerns. JCBGI's lead reclamation operations make both economic and environmental sense and should be encouraged. If you have any questions, please call me at (414) 228-2459.

Sincerely,

JOHNSON CONTROLS BATTERY GROUP, INC.

Debbie Hastings, CHMM

Dahlue Stop

Senior Environmental Engineer

cc. Chuck Giesige, Geneva
Tom Schoen, Geneva
Brad Fearnley, Geneva
Tim Lafond
Jane Clokey, Quarles and Brady

RCRA COMPLIANCE EVALUATION INSPECTION REPORT U.S. ENVIRONMENTAL PROTECTION AGENCY, REGION 5

Purpose: Facility:

RCRA Compliance Evaluation Inspection

Johnson Controls - Battery Division

300 South Glengarry Drive

Geneva, IL 60134

Facility ID Number:

ILD980502470

Date of Inspection:

February 3, 1998

EPA Representatives:

Patrick F. Kuefler

Environmental Scientist

(312) 353-6268

Brian Holtrop

Environmental Engineer

(312) 353-5103

Ivonne Vincente

Environmental Engineer

(312) 886-4449

Facility Representatives:

Bradley M. Fearnley

Senior Process Engineer

(630)232-4270

Tom O'Brien

Process Engineer

(630) 232-4270

Report Prepared by:

Patrick F. Kuefler

Inspection

The Inspection was conducted without prior notice to the facility. The inspection began at approximately 9:15 am with a in-briefing meeting with Bradley M. Fearnley, Senior Process Engineer and Tom O'Brien, Process Engineer. Facility organizational charts are provided as **Attachment C**. During the meeting a general overview of the facility's production and waste handling processes was provided by the facility and arrangements were made to obtain RCRA related documents for later review.

Following the discussion of the facility processes, the inspection team, accompanied by Mr. Fearnley and Mr. O'Brien, inspected several of the facility's production areas and all of the significant waste accumulation areas.

The inspection consisted of following the battery manufacturing process and viewing several waste generation areas to observe satellite accumulation conditions, inspection of the 90-day hazardous waste accumulation areas and the waste shipping area. A facility map is provided as **Attachment D**.

Containers of hazardous waste accumulated in the scrap room were stacked on pallets three tiers high and without the required aisle space. Also noted at the entrance of the scrap room was a container of lead contaminated floor sweepings that was being accumulated in satellite. The satellite container was being stored open while not in use.

Upon completion of the physical inspection of the facility, the rest of the afternoon was used reviewing required hazardous waste records including the continency plan, manifest, waste analysis, and training records.

Document Review

<u>Manifests</u> - Hazardous wastes manifests generated during the last year were reviewed for completeness including the presence of LDR forms. No discrepancies were noted.

<u>Training Records</u> - Training records were reviewed for compliance with 40 CFR 265.16 requirements. The records were complete with the exception of the lack of a written job description for Victor

JOHNSON CONTROLS INC. ILD980502470 RCRA INSPECTION REPORT

March 1998

Introduction

On 2/3/98 the United States Environmental Protection Agency(EPA) conducted a Resource Conservation and Recovery Act (RCRA) Compliance Evaluation Inspection(CEI) at Johnson Controls Inc. (JC) located at 300 South Glengarry Drive in Geneva, Kane County, Illinois.

Facility Background

JC operates a lead/acid battery manufacturing facility and employs approximately 295 people at this location. The batteries produced at the facility are used primarily in motor vehicles. The facility generates several waste streams. Most of the hazardous waste streams are generated from lead contaminated residues and by-products.

The facility has been inspected in the past by the Illinois Environmental Protection Agency (IPA) in 1982 and twice in 1988. The 1982 inspection appears to have primarily focussed on determining applicability of permit requirements. The 1988 inspections found labeling, training, and aisle space violations.

In 1988, the facility requested withdrawal of their permit application. IEPA denied the request based on a review of manifest information which indicated hazardous waste storage had occurred on-site. Final closure of a tank storage units was achieved on September 5, 1997.

At the time of the inspection the facility was operating as a Large Quantity Generator of hazardous waste(LQG). The 1996 Annual Hazardous Waste Report is provided as **Attachment A** and a list of the primary waste streams (characteristic sludges and byproducts) sent for reclamation is provided by **Attachment B**.

Fernandez in violation of 40 CFR 265.16(d)(2).

<u>Continency Plan</u> - The contingency plan reviewed during the inspection found no discrepancies.

<u>Waste Analysis Records</u> - Waste analysis records for the facility's major waste streams were reviewed. No discrepancies were noted.

Inspection Records - No deficiencies

A photo log of the inspection is provided as Attachment E.

Potential Violations

- 1. I.A.C. Section 725.135 [40 CFR 265.35] Aisle Space must be maintained to allow the unobstructed movement of personnel, and equipment to any area of the facility operation. At the time of the inspection, 55-gallon containers holding hazardous waste located in the scrap room were stored in a manner obstructing inspection and spill response access to several containers.
- 2. I.A.C. Section 725.273(a) [40 CFR 265.173(a)] Containers collecting hazardous waste located at or near the point of generation (satellite accumulation) must be kept closed except when adding or removing waste from the container. During the inspection, a satellite accumulation container holding hazardous waste located at the entrance of the scrap room was observed open while waste was neither being added or removed.
- 3. I.A.C. 722.134(a) [40 CFR 262.34/40 CFR 265.16(a)(4)] JCB failed to provide a written job description for all hazardous waste personnel. The written job description for Victor Fernandez was not provided during the inspection.

LIST OF ATTACHMENTS

Attachment A Annual Report 1996

Attachment B List of Major Waste streams

Attachment C Facility Organizational Chart

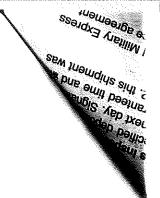
Attachment D Facility Map

Attachment E Photo Log

Attachment F Inspection Checklist



Johnson Controls, Inc. Battery Group 300 South Glengarry Drive Post Office Box 270 Geneva, IL 60134 Tel. 630/232 4270





February 27, 1997

IL. Environmental Protection Agency Bureau of Land #24 1001 N. Grand Ave. E Springfield, IL 62702-3998

RE: 1996 Hazardous Waste Report

Dear Sir of Madam:

Enclosed please find Johnson Controls Battery Group, Geneva Plant, 1996 Hazardous Waste Report.

Should you have any questions please call me.

Sincerely,

Thomas W. O'Brien

Process Engineer

cc: C. Giesige

B. Fearnley

1300 150

Enclosure

JUNISON CONTROLS BATTERY GROUP 300 S GLENGARRY GENEVA IL 60134

ILLINOIS Environmental Protection Agency 1996 Hazardous Waste Report

Form IC - Identification and Certification

Instructions for this form found on pages 6-11

This form must be completed for the location shown on the above label. If you need additional forms for other locations, call IEPA

SECTION 1. GENERATOR STATUS A. 311_ RCRA Generator Status (enter one code)	, , , , , , , , , , , , , , , , , , ,
1 = LQG 2 = SQG 3 = CESGQ Skip to Box C	
4 = Nongenerator (continue to Box B)	
B. Reason for not generating (Check all that apply) 32 Never generated	36 Periodic generator, none in reporting year
33 Out of business	37 Waste minimization activity
34 Only excluded or delisted waste generated	38 Other (specify in comments box)
35Only non-hazardous waste generated	
C. 39 1 Status Time Period: 1= Expected to be the same next year	and following years 2 = Expected to change next year
SECTION 2. ENTER THE SIC CODE(S) FOR THIS LOCATION 40 3 6 9 1 44 48 52	
SECTION 3. ON-SITE WASTE MANAGEMENT STATUS (enter	one code for each question)
A. 561 RCRA regulated (permitted or interim status) storage	0.10 00 to 101 0 to 101 quo 0 to 11)
B. 57 1 RCRA permitted or interim status treatment, disposal,	or recycling
C. 58 1 Treatment, disposal, or recycling exempt from RCRA	permit requirements
SECTION 4. WASTE MINIMIZATION ACTIVITY DURING THE I	REPORTING YEAR. (Only LQGs are required either to
complete Section IV or submit detailed waste minimization descri	
A. 59 Y Does your facility have a waste minimization plan or	
and recycling opportunities? Enter Y for Yes (Continue to B. Enter Y (Yes) for all activities that describe your waste minimi	
a. 60 Y Set a waste minimization goal	auton program.
b. 61 YUse team approach for planning	·
c. 62 Y Provide employee training	
d. 63 Y Identify types and amounts of waste generated by vari	ous processes and their causes
e. 64 Y Assess total costs of waste management f. 65 Y Prioritize waste minimization options based on costs.	annelita and forcibility
 f. 65 Y Prioritize waste minimization options based on costs, t g. 66 Y Periodically update the program and re-evaluate option 	
h. 67 Y Encourage employees to offer waste minimization sug	
i. 68 Incorporate waste minimization into procurement, mar	
j. 69 Other (describe in comments box)	
C. What kind of incentives would you like to see developed to he facility? Enter Y (Yes) for all that apply.	elp promote more source reduction activity at your
a. 70 Y Tax incentives	f. 75 Employee training
b. 71 Loan assistance for equipment	g. 76 R&D assistance
c. 72 Y Compliance flexibility	h. 77 Y Expedited permit review
d. 73 On-site technical assistance e. 74 Regulatory compliance assistance	I. 78 Other (enter comments on separate page)
) Futor V (Va a) for information or monated
D. Would you like to receive information on waste minimization?	
 a. 79 General information packet on how to develop a plan b. 80 Fact sheet on industry or process-specific source red 	action options
c. 81 On-site technical consultation	
d. 82 Y Information on future conferences and workshops	
Comments: 83 Enter Y (Yes) if you have comments regardi	ng this page and attach extra sheet.
Section 5. The Environmental Protection Agency is authorized to require this	
amended, Chapter 415 ILCS 5/4 and 21. Disclosure of this information is require penalties pursuant to 415 ILCS 5/42 and 44. This form has been approved by the	
Certification: I certify under penalty of law that I have personally examined and a	m familiar with the information submitted in this and all attached
documents, and that based on my inquiry of those individuals immediately responsis true, accurate and complete. I am aware that there are significant penalities for	
imprisonment,	
A. Please print: Last Name <u>Giesige</u> First Na	me Charles B. TitlePlant Manager
A. Please print: Last Name <u>Giesige</u> First Na C. Signature hale R Driver	D. Date of Signature 3/27/97
7	Page 13 00001 of7

JOHNSON CONTROLS PATTERY GROUP 300 S GLENGARRY GENEVA IL 60134

ILLINOIS Environmental Protection Agency 1996 Hazardous Waste Report Form GM — Generation and Management

Instructions for this form found on pages 12-27.

SECTION 1. WASTE DESCRIPTION A. Waste Description: Lead contaminated waste acetic acid B. EPA Hazardous Waste Code: D 0 0 8 D 0 0 2 3 47 47 47
C. SIC code: 3 6 9 1
D. Origin Code: 1 System type: M E. Source Code: A 5 9 A 9 4 A
F. Point of Measurement: 1 G. Waste form code: <u>B1 0 3</u>
H. Radioactive mixed: 72 I. TRI Constituent: 375
J. CAS numbers: 1. 4 2 0 0 0 - 0 0 - 0 2.
4. 100 — — — 5. 108 — — — — — — — — — — — — — — — — — — —
SECTION 2. QUANTITY GENERATED
A. UOM: 1 Density 8.93 (Same unit and density must be used for all quantities on this page).
Quantity generated in: B. Previous reporting year:
C. Current reporting year: 5 5 · 0
D. QUANTITY MANAGED ON-SITE: Did this location manage some or all of this waste in exempt or regulated treatment, recycling, or disposal units at this location? N Y = Yes (continue to system 1) N = No (skip to section 3)
On-Site System 1: System Type M Status Quantity managed on-site this year:
On-Site System 2: System Type M Status Quantity managed on-site this year:
SECTION 3. OFF- SITE SHIPMENT A. Was any of this waste shipped off site this reporting year? Y Y = Yes (Continue to Site 1) N = No (Skip to Section 4) SITE 1. Name and address of facility: Clean Harbors of Chicago 11800 South Stony Island Ave., Chicago, IL 60617
B. U.S. EPA ID No. of facility waste was shipped to:
C. System type shipped to: M 0 7 7 D. Off-site availability code: 1 189
E. Total quantity shipped in this reporting year:
SITE 2. Name and address of facility:
B. U.S. EPA ID No. of facility waste was shipped to:
C. System type shipped to: M D. Off-site availability code:
E. Total quantity shipped in this reporting year:
SECTION 4. WASTE MINIMIZATION ACTIVITIES A. Did you engage in any waste minimization activities for this reporting year? N = Yes (Cont to Box B) N = No (Cont to Section 5)
B. Activity: <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> <u>W</u> <u>W</u> <u>W</u> <u>W</u>
D. How many new waste minimization activities were implemented in this reporting year for this waste? (Number)
E. Quantity recycled in reporting year due to new activities:
F. Activity/Production index: G. Source Reduction quantity due to new activities: 261
SECTION 5. REGULATED STORAGE A. Did this site store RCRA wastes 90 days or more and then ship it off-site (to site shown in Section 3)? (Y=Yes, N=No)
B. Did this site store RCRA wastes on-site for more than 90 days but waste is in storage at year end: (y=Yes, N=No)
Quantity stored at year end and for 90 days or more, generated this reporting year:
Quantity stored at year end that was generated prior to this reporting year:
COMMENTS: Y Enter Y (Yes) if you have comments regarding this page and attach extra sheet. Page 2 of 7

ILD 980 502 470 089 03500 05 Johnson Controls Battery Group 300 S Glengarry Geneva IL 60134

Illinois EPA 1996 Hazardous Waste Report Form : Comments

Comments:

Reference Section 1, Line J,

CAS number 42000-00-0 Lead Compounds

JOHNSON CONTROLS PATTERY GROUP 300 S GLENGARRY GENEVA IL 60134

ILLINOIS Environmental Protection Agency 1996 Hazardous Waste Report Form GM -- Generation and Management

Instructions for this form found on pages 12-27.

SECTION 1. WASTE DESCRIPTION A. Waste Description: <u>lead contaminated waste hydraul</u> B. EPA Hazardous Waste Code: <u>D D D 8</u>	
C. SIC code: 3 6 9 1	43 47
D. Origin Code: System type: M E	Source Code: A5 4 A5 9 A
F. Point of Measurement: 1	3. Waste form code: <u>B</u> 2 0 6
	TRI Constituent: 3
J. CAS numbers: 1. 4 2 0 0 0 - 0 0 - 0 2.	3
4. 100 - 5. 108	
SECTION 2. QUANTITY GENERATED A. UOM: 1 Density 7.9 0 (Same unit and density must	
Quantity generated in: B. Previous reporting year:	
С. Current reporting year:	
D. QUANTITY MANAGED ON-SITE: Did this location manage so treatment, recycling, or disposal units at this location? $\frac{N}{TAT}$ Y = Y	me or all of this waste in exempt or regulated
On-Site System 1: System Type M Status Quantity management	ged on-site this year:
On-Site System 2: System Type M Status Quantity manage	ged on-site this year:
SECTION 3. OFF- SITE SHIPMENT A. Was any of this waste shipped off site this reporting year? Y	
SITE 1. Name and address of facility: Clean Harbors Serv 11800 South Stony	ices Inc. Island Ave., Chicago, IL 60617
B. U.S. EPA ID No. of facility waste was shipped to:	<u> </u>
C. System type shipped to: M 0 6 1 D. Off-site availa	
E. Total quantity shipped in this reporting year:	,,,,
SITE 2. Name and address of facility: Clean Harbors of B 385 Quincy Ave., B	raintree Inc. raintree, MA 02184
B. U.S. EPA ID No. of facility waste was shipped to:	MADU 5 3 4 5 2 6 3 7
C. System type shipped to: M 0 6 1 D. Off-s	ite availability code: 1
	1_1_0
SECTION 4. WASTE MINIMIZATION ACTIVITIES A. Did you engage in any waste minimization activities for this reporting ye	ar? N Y = Yes (Cont to Box B) N = No (Cont to Section 5)
B. Activity: <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> , <u>W</u> ,	
D. How many new waste minimization activities were implemented in this r	
E. Quantity recycled in reporting year due to new activities:	
F. Activity/Production index: G. Source Reduction quant	tity due to new activities:
SECTION 5. REGULATED STORAGE A. Did this site store RCRA wastes 90 days or more and then ship it off-si	 -
B. Did this site store RCRA wastes on-site for more than 90 days but wast	
Quantity stored at year end and for 90 days or more, generated this rep	
Quantity stored at year end that was generated prior to this reporting ye	
COMMENTS: Y Enter Y (Yes) if you have comments regarding this page	283 ge and attach extra sheet. Page <u>3 of 7</u> 13

ILD 980 502 470 089 03500 05 Johnson Controls Battery Group 300 S Glengarry Geneva IL 60134

Illinois EPA 1996 Hazardous Waste Report Form : Comments

Comments:

Reference Section 1, Line J,

CAS number 42000-00-0 Lead Compounds

JOHNSON CONTROLS PATTERY GROUP 300 S GLENGARFY GENEVA IL 60134

ILLINOIS Environmental Protection Agency 1996 Hazardous Waste Report Form GM — Generation and Management

Instructions for this form found on pages 12-27.

SECTION 1. WASTE DESCRIPTION A. Waste Description: Spent Hydrobromic Acid: metal cleaning operation B. EPA Hazardous Waste Code: D 0 0 2 D 0 0 8 39 47 47 47
C. SIC code: 3 6 9 1
D. Origin Code: 1 System type: M E. Source Code: An 2 A A
F. Point of Measurement: 1 G. Waste form code: B 1 0 3
H. Radioactive mixed: 2
J. CAS numbers: 1. 4 2 0 0 0 - 0 0 - 0 2. 2. 3. 32 3. 32 3.
4. ₁₀₀ 5. ₁₀₈
SECTION 2. QUANTITY GENERATED A. UOM: 1 Density 9 9 6 (Same unit and density must be used for all quantities on this page).
Quantity generated in: B. Previous reporting year:
C. Current reporting year: 1 2 6 5 · ()
D. QUANTITY MANAGED ON-SITE: Did this location manage some or all of this waste in exempt or regulated treatment, recycling, or disposal units at this location? N = Y = Yes (continue to system 1) N = No (skip to section 3)
On-Site System 1: System Type M Status Quantity managed on-site this year:
On-Site System 2: System Type M Status Quantity managed on-site this year:
SECTION 3. OFF-SITE SHIPMENT A. Was any of this waste shipped off site this reporting year? Y = Yes (Continue to Site 1) N = No (Skip to Section 4)
SITE 1. Name and address of facility: Clean Harbors Services Inc. 11800 South Stony Island Ave., Chicago, IL 60617
B. U.S. EPA ID No. of facility waste was shipped to:
C. System type shipped to: M 0 7 7 D. Off-site availability code: 189
E. Total quantity shipped in this reporting year.
SITE 2. Name and address of facility:
B. U.S. EPA ID No. of facility waste was shipped to:
C. System type shipped to: M D. Off-site availability code:
E. Total quantity shipped in this reporting year:
SECTION 4. WASTE MINIMIZATION ACTIVITIES A. Did you engage in any waste minimization activities for this reporting year? N Y = Yes (Cont to Box B) N = No (Cont to Section 5)
B. Activity: $\frac{W}{228}$, $\frac{W}{231}$, $\frac{W}{234}$, $\frac{W}{237}$, $\frac{W}{240}$, $\frac{W}{243}$ C. Other Effects? (Y = Yes, N = No)
D. How many new waste minimization activities were implemented in this reporting year for this waste? (Number)
E. Quantity recycled in reporting year due to new activities:
F. Activity/Production index G. Source Reduction quantity due to new activities:
SECTION 5. REGULATED STORAGE
28
B. Did this site store RCRA wastes on-site for more than 90 days but waste is in storage at year end: (y=Yes, N=No) Quantity stored at year end and for 90 days or more, generated this reporting year:
Quantity stored at year end that was generated prior to this reporting year:
CONNECTO: V Enter V (Ver) From horse comments regarding this page and attach extra sheet. Page 4. of 7

ILD 980 502 470 089 03500 05 Johnson Controls Battery Group 300 S Glengarry Geneva IL 60134

Illinois EPA
1996 Hazardous Waste Report
Form : Comments

Comments:

Reference Section 1, Line J,

CAS number 42000-00-0 Lead Compounds

JOHNSON CONTROLS PATTERY GROUP 300 S GLENGARRY GENEVA ILLINOIS Environmental Protection Agency 1996 Hazardous Waste Report Form GM — Generation and Management

Instructions for this form found on pages 12-27.

SECTION 1. WASTE DESCRIPTION A. Waste Description: Lead contaminated floor sweepings and miscellaneous material B. EPA Hazardous Waste Code: D U 0 8 31 35 38 43 47 47
C. SIC code: 3 6 9 1
D. Origin Code: 1 System type: M E. Source Code: A91 A92 A
F. Point of Measurement: 1 G. Waste form code: B 3 1 6
H. Radioactive mixed: 2
J. CAS numbers: 1. 4 2 0 0 0 - 0 0 - 0 2. 84 3. 92 3.
4. 100 — 5. 108 — — — — — — — — — — — — — — — — — — —
SECTION 2. QUANTITY GENERATED A. UOM:3 Density 9 . 0 0 (Same unit and density must be used for all quantities on this page).
Quantity generated in: B. Previous reporting year:
C. Current reporting year: 2 6 0 2 2 5 0
D. QUANTITY MANAGED ON-SITE: Did this location manage some or all of this waste in exempt or regulated treatment, recycling, or disposal units at this location? $N_{XX} = Y = Y = Y = Y = Y = Y = Y = Y = Y = $
On-Site System 1: System Type M Status Quantity managed on-site this year:
On-Site System 2: System Type M Status Quantity managed on-site this year:
SECTION 3. OFF- SITE SHIPMENT A. Was any of this waste shipped off site this reporting year? Y = Yes (Continue to Site 1) N = No (Skip to Section 4)
SITE 1. Name and address of facility: Doe Run Company Resource Recycling Division Highway KK, Boss, M0 65440 B. U.S. EPA ID No. of facility waste was shipped to: MODO59200089 C. System type shipped to: MODO59200089 E. Total quantity shipped in this reporting year: 180 2 5 0 2 2 5 . 0
SITE 2. Name and address of facility:
B. U.S. EPA ID No. of facility waste was shipped to:
C. System type shipped to: M D. Off-site availability code: E. Total quantity shipped in this reporting year:
SECTION 4. WASTE MINIMIZATION ACTIVITIES A. Did you engage in any waste minimization activities for this reporting year? N = Yes (Cont to Box B) N = No (Cont to Section 5)
B. Activity: W , W , W , W , W , W C. Other Effects? (Y = Yes, N = No) 246 D. How many new waste minimization activities were implemented in this reporting year for this waste? (Number)
E. Quantity recycled in reporting year due to new activities:
F. Activity/Production index G. Source Reduction quantity due to new activities: 258
SECTION 5. REGULATED STORAGE A. Did this site store RCRA wastes 90 days or more and then ship it off-site (to site shown in Section 3)? (Y=Yes, N=No) N
B. Did this site store RCRA wastes on-site for more than 90 days but waste is in storage at year end: (y=Yes, N=No) N 272
Quantity stored at year end and for 90 days or more, generated this reporting year:
Quantity stored at year end that was generated prior to this reporting year:
COMMENTS: Y Enter Y (Yes) if you have comments regarding this page and attach extra sheet. Page 5_0 f_7

ILD 980 502 470 089 03500 05 Johnson Controls Battery Group 300 S Glengarry Geneva IL 60134

Illinois EPA 1996 Hazardous Waste Report Form : Comments

Comments:

Reference Section 1, Line J,

CAS number 42000-00-0 Lead Compounds

JOHNSON CONTROLS PATTERY GROUP 300 S GLENGARRY GENEVA

ILLINOIS Environmental Protection Agency 1996 Hazardous Waste Report Form GM - Generation and Management

Instructions for this form found on pages 12-27.

SECTION 1. WASTE DESCRIPTION A. Waste Description: Waste flourescent light bulbs B. EPA Hazardous Waste Code: 0 0 0 9 5 5 43 47 47 47	
C. SIC code: 3 6 9 1	
D. Origin Code: 1 System type: M E. Source Code: A 9 9 A A A SS COMPANY COMPAN	
F. Point of Measurement: 1 G. Waste form code: B316	
H. Radioactive mixed: 2	
J. CAS numbers: 1. 76 2. 84 3. 92	
4. 100 — — 5. 108 — — · — · —	
SECTION 2. QUANTITY GENERATED	
A. UOM: 3 Density 4.00 (Same unit and density must be used for all quantities on this page).	
Quantity generated in: B. Previous reporting year: 2 1 6 0 .0	
C. Current reporting year: 2 4 0 0 0	
D. QUANTITY MANAGED ON-SITE: Did this location manage some or all of this waste in exempt or regulated	
treatment, recycling, or disposal units at this location? $\frac{N}{141}$ Y = Yes (continue to system 1) N = No (skip to section 3)	
On-Site System 1: System Type M Status Quantity managed on-site this year:	
On-Site System 2: System Type M Status Quantity managed on-site this year:	
SECTION 3. OFF- SITE SHIPMENT A. Was any of this waste shipped off site this reporting year? Y = Yes (Continue to Site 1) N = No (Skip to Section 4)	
SITE 1. Name and address of facility: Superior Special Services Inc. 1275 Mineral Springs Dr., Port Washington, WI 53074	
B. U.S. EPA ID No. of facility waste was shipped to: WID988566543	
C. System type shipped to: M _0 _1 _2 D. Off-site availability code: 1	
E. Total quantity shipped in this reporting year:	
SITE 2. Name and address of facility:	
B. U.S. EPA ID No. of facility waste was shipped to:	
C. System type shipped to: M D. Off-site availability code:	
E. Total quantity shipped in this reporting year:	
SECTION 4. WASTE MINIMIZATION ACTIVITIES	
A. Did you engage in any waste minimization activities for this reporting year? $\frac{N}{N}$ Y = Yes (Cont to Box B) N = No (Cont to Section 5))
A. Did you engage in any waste minimization activities for this reporting year? N = Y = Yes (Cont to Box B) N = No (Cont to Section 5) B. Activity: W, W, W, W, W C. Other Effects? (Y = Yes, N = No)	
228 231 234 237 240 243 D. How many new waste minimization activities were implemented in this reporting year for this waste? (Number)	
E. Quantity recycled in reporting year due to new activities:	
F. Activity/Production index: G. Source Reduction quantity due to new activities:	
SECTION 5. REGULATED STORAGE	
A. Did this site store RCRA wastes 90 days or more and then ship it off-site (to site shown in Section 3)? (Y=Yes, N=No)	
B. Did this site store RCRA wastes on-site for more than 90 days but waste is in storage at year end: (y=Yes, N=No)	
Quantity stored at year end and for 90 days or more, generated this reporting year:	
Quantity stored at year end that was generated prior to this reporting year.	
COMMENTS:Enter Y (Yes) if you have comments regarding this page and attach extra sheet. Page 6 of 7	

JOHNSON CONTROLS EATTERY GROUP 300 S GLENGARRY GENEVA

ILLINOIS Environmental Protection Agency 1996 Hazardous Waste Report Form TI - Transporter Identification

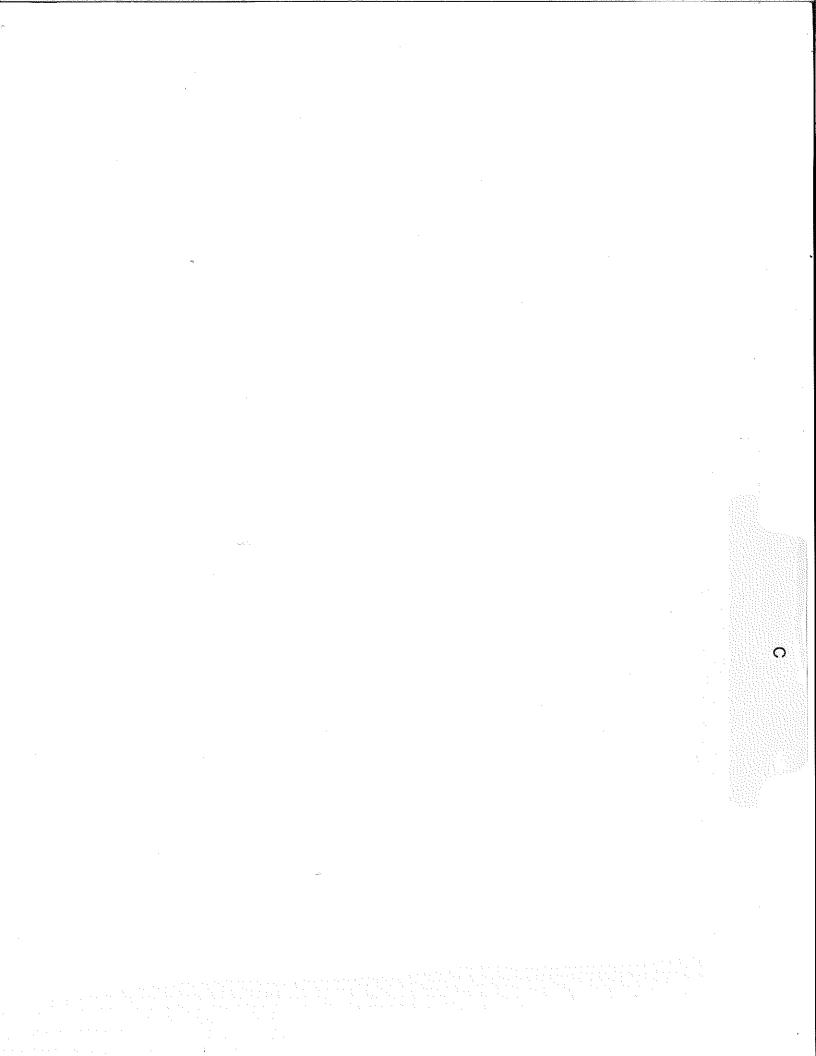
Instructions for this form found on page 28.

	31 Su Transporter Name and Address: 12		
2.	Transporter Name and Address:	<u>2250</u> Illinois Special Waste Hauling Permit No. ₁ Clean Harbors Environmental Services Inc. 1501 Washington St. Braintree, MA 02184	4 7 8
3.	U.S. EPA ID No. <u>J 1 D 0 0 7 8</u> ss Transporter Name and Address:	1 4 8 2 5 Illinois Special Waste Hauling Permit No. Beelman Trucking #4 Caine Dr. Madison, IL 62060	0.0.9.3.
4.	U.S. EPA ID No. MORDO 000 67 Transporter Name and Address:	<u>0 0 9 7 6</u> Illinois Special Waste Hauling Permit No. Buchheit Trucking Service Inc. Route 7, Box 239 Perryville, MO 63775	3 <u>8 6 4</u>
5.	U.S. EPA ID No	Illinois Special Waste Hauling Permit No.	143
6.	U.S. EPA ID No	Illinois Special Waste Hauling Permit No.	147
7.	U.S. EPA ID No	Illinois Special Waste Hauling Permit No.	151
8.	U.S. EPA ID No 115 Transporter Name and Address:	Illinois Special Waste Hauling Permit No.	155

Geneva Waste Handling Procedures

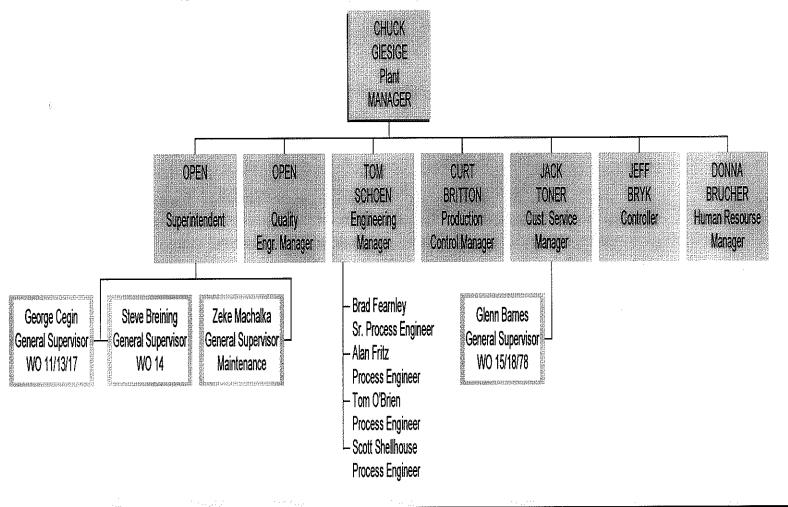
	Hazardous Waste whit - study - goes as the because of Low leading.	
	/ Pasting Belts	
(Stacking Boards	
1	Respirator Cartridges	
/	Gloves	
	Tyvek suits, aprons	
(Rags	
1	Lead contaminated cardboard, paper	
7	Sawdust (Floorsweepings)	
/ *	Lead contaminated waste oil (0000)	
	Waste flux (Hydrobromic Acid) Lead contaminated maste accept acid (Doob, Dooz) By-product Material	
	Drosses - from melly lt Pollution control equipment (baghouse bags, filters) Wastewater treatment sludge from "scrap worn" awhile wwith your thw Plates	"farte"
K	Grids Scrap batteries - utum - buth filled with acid non fulled Paste, lead oxide and other lead residues - shurmy, bod Partimit. Polypropylene contaminated with lead - cover with port/commuter	
	Separators contaminated with lead PUC lines Acid dump/fill solids - axid fill tanks when both are clipped - 5 landyer	
	Sump made Charmeter	
	Scrap lead - cable, miss.	

HW.DOC



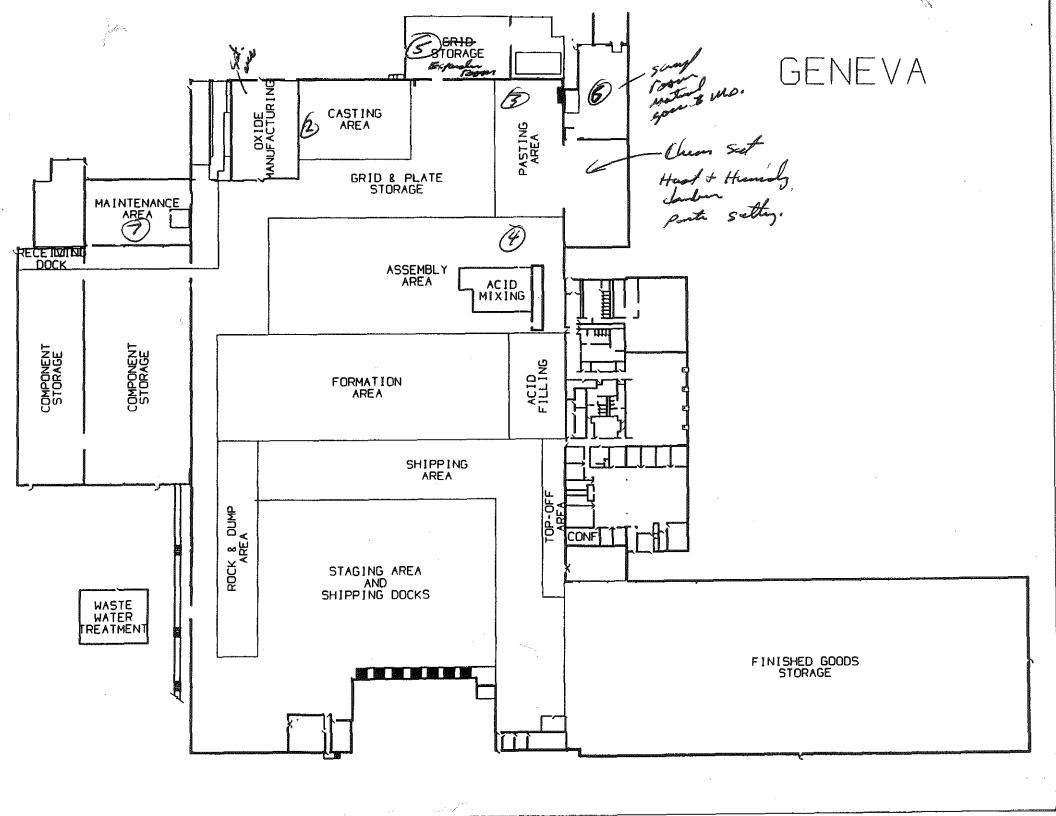
GENEVA

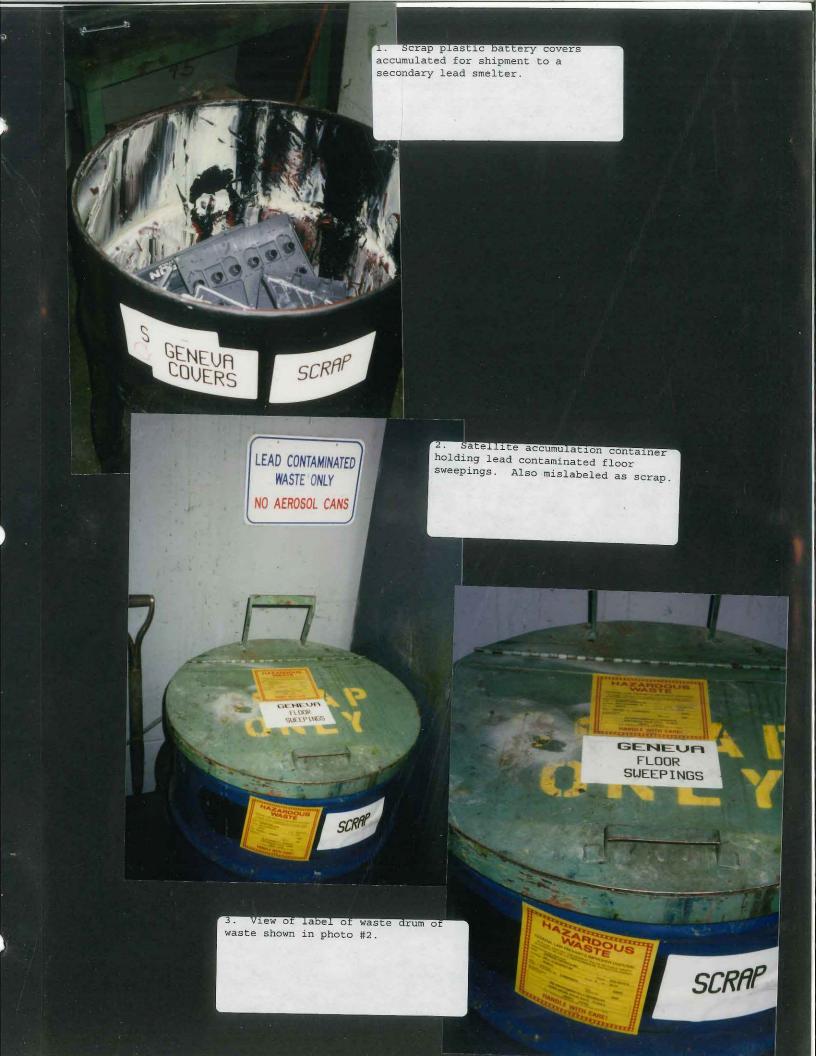
STAFF & GENERAL SUPERVISORS

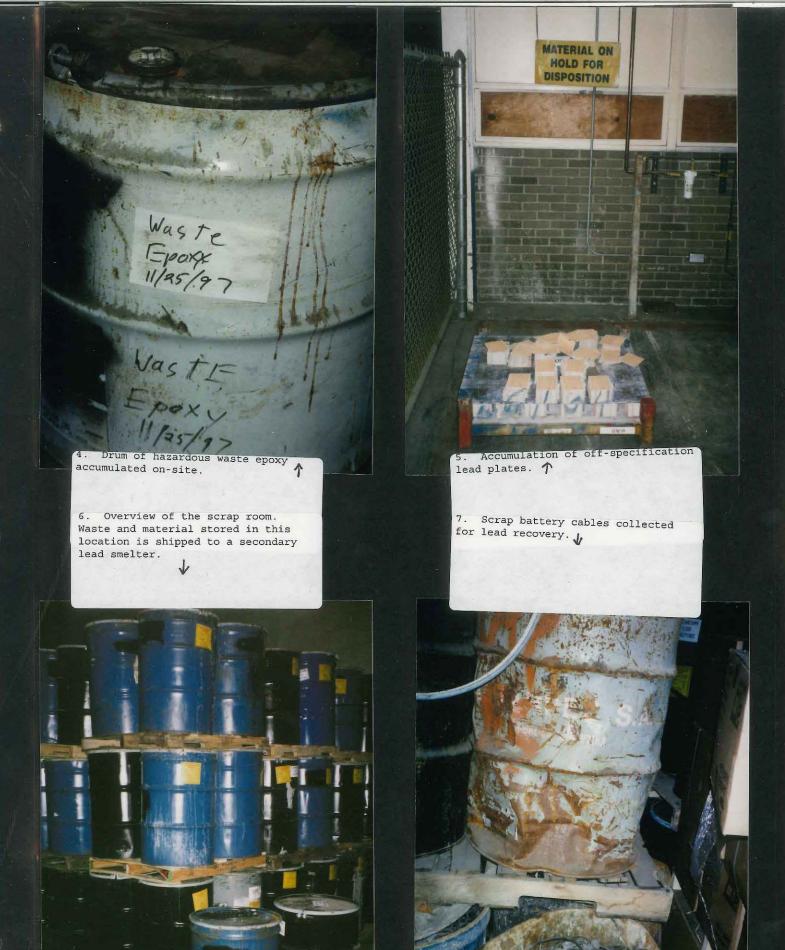


Effective: 2/3/98

O







Illinois Environmental Protection Agency Division of Land Pollution Control

RCRA INSPECTION REPORT

USEPA #: 1L D 9805	02470 E	FA#:	9 (C) (C) (C) (C) (C) (C) (C) (C) (C) (C)
Facility Name: Johnson	Controls - Batt	ery Div. Phone #: 63	0232-4270
Street Address: 300 South		County: Da	Page
City: Geneva	V (Zip: 60134
Region: Maywood Insp	pection Date: 2/3/	98 From: 910	0 To: 3:00
Weather: clear - cold	· · · · · · · · · · · · · · · · · · ·	**************************************	
· ·	TYPE OF FACILIT	γ	
Notified As: 75D	Re	gulated As: LQ6	
LDF? HPV?	90-Day F/U Required?:	YES	Ю
	TYPE OF INSPECT	?ION	
CEI: Sampling:	Citizen Complaint: _	Closed: ———	Other:
CME/O&M: Record Revie	w: Follow-Up	to Inspection of:	Withdrawal:
	NON-REGULATED S	TATUS	
SQG: Claimed	d Nonhandler:	Other (Specify in Nar	rative):
/	PARTA C	losed 9/5/17	Generator only
Notification Date:	_/ / , from (initial)	or (subsequent) Notification	
Initial Part A Date://		Amended://	
Part A Withdrawal requested:		Approved by (US)(IL) EP	A:/
	PART B PERMIT APP	PLICATION	
Part B Permit Submitted: Y or N	//	Final Permit Issued:	
	ENFORCEMENT	,	
Has the firm been referred to	USEPA:	Y or N//	
Illinois Attorney General: Y or N	// County S	itate's Attorney: Y or N	_//
1	ORDERS ISSUE	0	
CACO://	CAFO://_	Consent Decree:	/
Federal Court Order://	State Court Order:	//	/
Land Control of the C	TSD FACILITY ACTIVIT	Y SUMMARY	
	· · · · · · · · · · · · · · · · · · ·		
Activity by Process Code On Per M7 M5	West England Cooper	Reing done of war? Exempt per 35 IAC, Sec.	On Annual Report
Activity by Process Code On Pen.	West English Charles	Aelithine 35 IAC, Sec.	19 19 19
		į	
1 1			

Name	Same	as front	Name	Same
Address		•	Address	
City			City	1
State		Zip	State	Zip
Phone #			Phone #	

Oity	- City	
State Zip	State	Zip
Phone #	Phone #	
PERSON(S) INTERVIEWED	TITLE	PHONE #
Bradley Fearnley	S. Process Fug.	630 232-4270
Tom O'Brien	Process Eng	
INSPECTION PARTICIPANT(S)	AGENCY/TITLE	PHONE #
Pat Kuefler	ElA - Scientist	312-353-6268
Brian Holtrop	EPA-Eug	3-5/03
Ivonne Vincunte	EPA-Eng	886-4449
PREPARED BY	AGENCY/TITLE	PHONE #
Kuefler		3-62-68

SUMMARY OF APPARENT VIOLATIONS

Prop	\ \cds	Section
CPT	2	725,135
6PT	2	725,273a
GPT	2	722.134.a
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Regulation	RCRA GENERATOR INSPECTION CHECKLIST (PART 722)	Violation
	Part 722: Standards Applicable to Generators of Hazardous Waste (>1000 Kg/mo.)	
·· .	Subpart A: General	•
•	Section 722.111: Hazardous Waste Determination	
722.111	Has the generator correctly determined if the solid waste(s) it generates is a hazardous waste?	
	Yes V No N/A	722.111
	Have hazardous wastes been identified for purposes of compliance with Part 728? Yes No N/A	•
808.121(a)	Has the generator correctly determined if the solid waste(s) it generates is a special waste?	
	Yes NoN/A	808.121(a)
	Section 722.112: USEPA Identification Numbers	
722.112(a)	Has the generator obtained a USEPA identification number?	1
	Yes	722.112(a)
722.112(c)	Has the generator offered its hazardous waste only to transporters or to treatment, storage or disposal	
	facilities that have a USEPA identification number? Yes No N/A	722.112(c)
	Subpart B: The Manifest	
	Section 722.120: General Requirements	
722.120(a)	Does the facility manifest its waste off-site?	
722.120(b)	Yes V No N/A Does the manifest designate a facility permitted to handle the waste?	722.120(a)
·	Yes No N/A	750 (005)
722.120(d)	Has the generator shipped any waste that could not be delivered to the designated facility?	722.120(b)
	Yes No N/A	722.120(d)
•	Section 722.121: Acquisition of Manifests	
	Has the generator used:	
722.121(a)	-an Illinois manifest for wastes designated to a facility within Illinois?	
722.121(b)	Yes No N/A	722.121(a)
122.121(b)	- a manifest from the State to which the manifest is designated? Yes No N/A	
	- an Illinois manifest if the State to which the waste is designated has no manifest of its own?	722.121(b)
	Yes_ V No N/A	
•	Section 722.122: Number of Copies	
722.122	Does the manifest consist of at least 6 copies?	
	Yes NoN/A	722.122
	Section 722.123: Use of the Manifest	
	For each manifest reviewed, has the generator:	
722.123(a)	- signed the certificate by hand?	
	Yes No N/A	722.123(a)
	- obtained the handwritten signature and the date of acceptance by the initial transporter? Yes No N/A	
	Yes✓ NoN/A – retained one copy as required by Section 722.140(a)?	
	Yes/ No N/A	
•	- apparently sent a copy (part 5 for the Illinois manifest) to the Agency within 2 working days?	
700 4000	Yes No N/A	
722.123(b)	- has the generator apparently given the remaining copies to the transporter?	
	Yes No N/A	722.123(b)
:	•	
	(GEN-1)	ŀ

Regulation	RCRA GENERATOR INSPECTION CHECKLIST (PART 722)	Violation
722.123(c)	has the generator followed the procedures prescribed in Section 722.123 for manifesting bulk shipments of hazardous waste by rail or water?	700 (00/-)
**	Yes No N/A	722.123(c)
	Subpart C: Pre-Transport Requirements	
•	Is there any hazardous waste ready for transport off-site?	
	Yes No N/A	
	If so, is the generator complying with the pre-transport requirements in Subpart C?	NI ·
	Yes No N/A	
	Section 722.134: 'Accumulation Time	•
722.134(a)	Has the generator complied with the following requirements:	
	Yes_ No_ N/A_	722.134(a)
722.134(a)(1)	A) For waste in containers, has the generator complied with the requirements of Part 725, Subpart I?	
, , ,	YesNo N/A	
	and/or	
	B) For waste in tanks, has the generator complied with the requirements of Part 725, Subpart J (except Sections 725.297(c) and 725.300)?	
	Yes No N/A 🗸	
	and/or	
	C) For waste on drip pads, has the generator complied with the requirements of Part 725, Subpart W and maintained the required records identified in this subsection?	
	Yes No N/A	
	and/or	
•••	D) For waste in containment buildings, has the generator complied with Part 725, Subpart DD and maintained the required records identified in this subsection?	
700 104(5)(0)	Yes No N/A V	
7 22. 1 34(8)(2)	For waste in containers, has the generator marked and made visible for inspection on each container, the date upon which accumulation began?	
700 104(6)(0)	Yes V No N/A	
722.134(8)(3)	For waste in containers and tanks, has the generator marked or labeled each with the words "Hazardous Waste"?	
700 404 343	Yes_1/_ No N/A	
722.134(a)(4)	Has the generator complied with the requirements of Part 725, Subparts C and D, and Sections 725.116 and 728.107(a)(4)?	
	Yes No N/A	
		•
	Specifically, the requirements of items 1 and/or 4 above (listed by regulation) which need to be complied with are as follows:	
	Does the facility accumulate hazardous waste in containers?	
	Yes No N/A	
	If "No", go to Subpart J.	
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e e		
	(GEN-2)	

Regulation	RCRA GENERATOR INSPECTION CHECKLIST (PART 722)	Violation
	Subpart I: Use and Management of Containers	
	Has the generator closed an accumulation area?	
	YesNoN/A	
(725.211) (725.214)	If "Yes", was the accumulation area closed in accordance with Sections 725.211 and 725.214? Yes No N/A	
(725.271)	If the containers have leaked or are in poor condition, has the owner/operator transferred the hazardous	
	waste to a suitable container?	
/305 A30\	Yes No N/A	
(725.272)	Is the waste compatible with the container and/or liner? Yes No N/A	
(725.273a)	Are containers of hazardous waste always closed except to remove or add waste during accumulation?	
	Yes NoN/A	`.
(725.273b)	Are containers of hazardous waste being opened, handled, or stored in a manner which will prevent the	
	rupture of the container or prevent it from leaking? Yes No N/A	
(725.274)	Is the owner/operator inspecting the accumulation area(s) at least weekly, looking for leaks or	
	deterioration?	
	Yes No N/A	!
	Is the accumulation area free from any evidence of leaking or deteriorating containers? (See also Section 725.131)	
	Yes No N/A	
(725.276)	Are containers holding ignitable or reactive wastes located at least 15 meters (50 feet) from the facility's	;
	property line? Yes No N/A	
	Note: See Section 725.117(a) for additional requirements for ignitable, reactive or incompatible wastes.	
725.277)	Is the owner/operator complying with the requirements concerning incompatible wastes? Yes No N/A	
	Comments:	
	·	
		'
	Does the generator accumulate and/or treat hazardous waste in tanks?	
	Yes No_V N/A Note: If "No", go to Subpart C.	
/		
<u> </u>	(GEN - 3)	

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Regulation	RCRA GENERATOR INSPECTION CHECKLIST (PART 722)	Violation
	Subpart C: Preparedness and Prevention	
(725.131)	Is the facility being operated and maintained to minimize the possibility of a fire, explosion or any release of hazardous waste or hazardous waste constituents which could threaten human health or the environment?	
	Yes No N/A	
(725.132)	Is the facility equipped with the following, if necessary:	
	a) an internal communication or alarm system(s)?	
	Yes No N/A	•
•	b) a telephone or other device to summon emergency assistance from local authorities?	
	Yes Ves No N/A N/A c) portable fire extinguishers, fire control equipment, spill control equipment and decontamination	
	equipment? Yes No N/A	٠,
	d) water at adequate volume and pressure for fire control?	
	Yes No N/A	
(725.133)	Is the facility testing and maintaining communication/alarm system(s), fire protection equipment, spill	
	control equipment and decontamination equipment?	
	Yes No N/A	l a
(725.134)	a) Where hazardous waste is being handled, do all employees have immediate access to an internal	
	alarm or other emergency communication device?	
	Yes No N/A	}
	immediate access to a device capable of summorfing external emergency assistance?	
•	Yes No N/A	
(725.135)	Is the facility maintaining adequate aisle space?	
	Yes No N/A	
(725.137)	Has the facility attempted to make the following arrangements, as appropriate, for the type of facility and waste:	
	- arrangements with local emergency authorities (i.e. police and fire departments, other emergency	<u> </u>
	response agencies) to familiarize them with the layout of the facility, properties of hazardous waste	
	handled, places where facility personnel would be working, entrances to roads inside the facility	
	and evacuation routes? Yes V No N/A	
	- agreements designating the primary authority where more than one police or fire department	
	might respond? Yes V No N/A - agreements with State emergency response teams, contractors and equipment suppliers?	
	Yes V No N/A	
	- arrangements to familiarize local hospitals with the properties of hazardous waste handled at the	
	facility and the type of injuries or illnesses which could result from fires, explosions or releases at the facility?	
	Yes No N/A	
	Subpart D: Contingency Plan and Emergency Procedures	·
(725.151a)	Is the contingency plan available?	
	Yes	
	If "No", skip to Section 725.155.	
	Is the plan designed to protect human health and the environment from releases to the air, soil and water?	
	Yes <u> √</u> No N/A	
(725.151b)	Has there been a fire, explosion or release of hazardous waste? Yes V No N/A	
	If "Yes", has the contingency plan been carried out immediately?	
	Yes No N/A	
	(GEN_9)	1

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Regulation	RCRA GENERATOR	NSPECTION	I CHECKL	IST (PART 722)	Violation
(725.152a)	· · · · · · · · · · · · · · · · · · ·				
	- fires?	Yes	No	N/A	
~~	- explosions?	Yes	No	N/A	
	- releases?	Yes V	No	N/A	
(725.152c)	Does the plan describe arrangements with				
,	- police and fire departments?	Yes	No	N/A	
	- hospitals?	Yes V	No		
	- contractors?	Yes V	No		
	- emergency response teams?	Yes V	No		
(725.152d)	Does the plan contain the current emerg			***************************************	+
(address?				
		Yes	No	N/A	
(725.152e)	Does the plan identify all emergency equ	ipment includin		MODIFICATION AND ASSESSMENT OF THE PROPERTY OF	
` .	- description?	Yes 🗸	No	N/A	•
_	- capability?	Yes V	No	N/A	
	- location?	Yes	No	N/A	
	Is the list of emergency equipment up -to	***************************************	* * **		
	and a second and a second and a	Yes V	No	N/A	
(725.152f)	Does the plan include:			V 4,7 V	
(120/102)	- an evacuation plan?	Yes 🗸	No	N/A	
	- an evacuation signal?	Yes 🗸	No		
	- alternate evacuation routes?	Yes V	No		
(725.153)	Has the contingency plan (including all r		140	O W / P V	
(123.100)	a) maintained at the facility?	Yes_ 🗸	No	N/A	
	b) submitted to:	100		14/74	
	- police department?	Yes	No	N/A	
L	- fire department?	Yes V	No		
L	- hospital?	Yes V	No		
	- emergency response teams?	Yes V	No	N/A	
(725.154)	Has the contingency plan been reviewed			· · · · · · · · · · · · · · · · · · ·	
(123.134)	a) regulations are revised?	Yes 🗸	No	N/A	
ļ	b) the plan fails in an emergency?	Yes V	No	N/A	•
	c) the facility changes in a way that m			-	1
	c) the facility changes in a way that is	Yes V		-	
1	d) information regarding emergency		No	N/A	
1	d) information regarding emergency	Yes V	No No	· N/A	
	e) information regarding equipment of	******	140	N/A	
	e) intomation regarding equipment c	Yes V	No	N/A	
(725.155)	Is the emergency coordinator on - site o			IN/A	•
(725.155)	is the emergency cooldinator on -site of	Yes V	No No	N/A	
	Is the emergency coordinator familiar wi				
	plan?	ur an racinty acu	AIEGS, WASIGS	, records, sayout and contingent	ey
	piait;	Yes L	No	N/A	
	Does the emergency coordinator have t				
	actions specified in the contingency plai	•	Ommat ule les	sources needed to carry out the	
	account specimed in the contingency plan	Yes V	No	N/A	
(725.156)	If the facility has had a release, fire or ex		 		
(+ 20.100)	regarding assessment, response and re		o procedures	C. 2115 CGCUCII DOGII IDIUW90	
1			No	N/A	
			NO	N/A	
	Note: If the facility has had a release, e	xplain in detail.			
. '					
:					
		(GEN-10	3)		
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Regulation	RCRA GENERATOR INSPECTION CHECKLIST (PART 722)	Violation
: 600 M 4000 400 111		
	Section 725.116: Personnel Training	
(725.116a)	Does the facility have a training program?	
	Yes No N/A	
	Have facility personnel successfully completed a program of classroom or on the job training that	
	teaches them to perform their duties in a way that ensures the facility's compliance with the	
	requirements of Part 725? Yes No N/A	
	Is the program directed by a person trained in hazardous waste management procedures?	
	Yes No N/A	
	Does the program teach facility personnel hazardous waste management procedures (including	
	contingency plan implementation) relevant to the positions in which they are employed?	
	Yes No N/A	
	Does the program cover, at a minimum:	·
	- procedures to familiarize facility personnel with emergency procedures, emergency equipment	
	and emergency systems?	
	Yes V No N/A N/A — procedures for using, inspecting, repairing and replacing facility emergency and monitoring	
	- procedures for using, inspecting, repairing and replacing radiity emergency and monitoring equipment?	
	Yes V No N/A	
	- key parameters for automatic waste feed cut-off systems?	
	Yes No N/A	
	- communications or alarm systems?	
	Yes V No N/A	
	- response to fire or explosions?	
	Yes No N/A	
1	- response to groundwater contamination incidents? Yes No N/A	
ì	- shutdown of operations?	
	Yes No N/A	
(725.116b)	Have new employees completed the program within 6 months of the date of employment or assignmen	 t :
`	to a position requiring them to manage hazardous waste?	
	Yes No N/A	
(725.116c)	Have facility personnel received an annual review of the initial training?	
	Yes No N/A	
(725.116d)	Are the following documents and records being maintained at the facility:	
	1) the job title for each position related to hazardous waste management and the name(s) of the employee(s) filling each job?	
	Yes No N/A	
		B niell c
	2) a written job description for each position above, including the requisite skill, education or other qualifications and duties of personnel assigned to each position? Yes No N/A	a voice
	Yes No N/A Victor Fact	
	3) a written description of the type and amount of both initial and continuing training that will be	
	given to each person filling a position dealing with hazardous waste management?	
	Yes No N/A	
	4) records documenting that the training or job experience has been given to and completed by	
	facility personnel? Yes No N/A	
(725.116e)	Is the facility maintaining training records until closure of the facility and those of former employees for	
(120.1108)	at least 3 years from the last date of employment?	
	Yes No N/A	-
1		
	(GEN_11)	,

Regulation	RCRA GENERATOR INSPECTION CHECKLIST (PART 722)	Violation
	Section 728.107: Waste Analysis and Recordkeeping	
(728.107a4)	Has the generator who treats a prohibited waste in tanks or containers in order to meet the treatment	
S	standards developed and followed a waste analysis plan?	
	Yes XP No N/A C	
	Is the plan on – site?	
	Yes No N/A	
	Does the plan include a detailed physical and chemical analysis?	
	Yes No N/A V	1
•	Has the plan been filed with the Agency at least 30 days prior to commencement of treatment activity?	
	Yes No N/A V	
_	Has the generator submitted the required notification and certification that the waste meets treatment	
	standards when the waste is shipped off-site?	- '
	Yes No N/A_ L	*.
•	Subsection 722.134(c): Satellite Accumulation	
722.134(c)	Is the generator who accumulates hazardous waste at or near any point of generation where wastes	
	initially accumulate and which is under the control of the operator of the process generating the waste	722.134(c)
	limiting such accumulation to 55 gallons of hazardous waste or 1 quart of acutely hazardous waste	
	marking the containers with the words "Hazardous Waste" or other words identifying the contents?	
	Yes No N/A	
	Has the generator who accumulates more than 55 gallons of hazardous waste or 1 quart of acutely	
	hazardous waste complied with the requirements of Section 722.134(a) within 3 working days?	
	Yes No N/A	
	If there are more than 55 gallons of hazardous waste or 1 quart of <u>acutely</u> hazardous waste in the	
	satellite accumulation area, are the containers marked with the date accumulation began?	•
	1	:
		-
	During the 3 day period, is the generator continuing to comply with the requirements of Section	
· · · · · · · · · · · · · · · · · · ·	722.134(c)(1) with respect to the excess waste? Yes No N/A	
	Subpart D: Recordkeeping and Reporting	
	Section 722.140: Recordkeeping	
722.140(a)	Has the generator retained for a period of 3 years:	
	- a copy of each signed manifest?	722.140(a)
	Yes No N/A	
722.140(b)	Has the generator retained a copy of each Annual Report and Exception Report for a period of at least	
	three years from the due date of the report (March 1)?	722.140(b)
	Yes No N/A	, ,
722.140(c)	Has the generator retained for a period of 3 years:	
	- copies of test results, waste analyses or other determinations made in accordance with Section	722.140(c)
	722.111?	•
	Yes_ V NoN/A	
722.140(d)	Does a generator who is involved in any unresolved enforcement action or as requested by the Director	
	continue to maintain the records required in subsections a) and c)?	722.140(d)
	Yes No N/A	
	Section: 722.141: Annual Reporting	
722.141(a)	Has the generator who ships hazardous waste off -site for treatment, storage or disposal filed an annual	
	report with the Agency by March 1 for the preceding calendar year?	722.141(a)
	Yes No N/A	
	Note: If "No", or if deficiencies are noted with the annual report reviewed, contact the Planning and	
	Reporting Section.	•
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	(GEN-12)	

Regulation	RCRA GENERATOR INSPECTION CHECKLIST (PART 722)	Violation				
722.141(b)	Has the generator who treats, stores or disposes of hazardous waste on -site, filed an annual report					
	with the Agency by March 1 for the preceding calendar year?	722.141(b)				
S	Yes NoN/A					
·	Section 722.142: Exception Reporting	,				
722.142(a)(1)	If the generator has not received a copy of the manifest from the TSD facility within 35 days of the					
	date of delivery to the transporter, has the generator contacted the transporter or the TSD facility to	722.142(a)(1)				
	determine the status of the hazardous waste?					
	Yes No N/A/					
722.142(a)(2)	If the generator has not received a copy of the signed manifest within 45 days of the date of delivery to					
	the transporter, has he filed an exception report with the Agency in accordance with the requirements of	722.142(a) (2)				
* •	this Section? Yes No N/A	•				
-		,				
-	Section 722.148: Additional Reporting					
722.143	Has the generator furnished additional reports as required by the Director? Yes No N/A	***************************************				
		722.143				
	Subpart E: Exports of Hazardous Waste					
	Is the generator an exporter of hazardous waste?					
	Yes No N/A					
	If "Yes", has the generator complied with the requirements of Subpart E?					
	Yes No N/A 🗸					
	Subpart F: Imports of Hazardous Waste					
	is the generator an importer of hazardous waste?					
	Yes No N/A					
l	If "Yes", has the generator complied with the requirements of Subpart F?					
ı	Yes No N/A 🗸					
	Subpart G: Farmers					
	Is the generator a farmer?					
	YesNoN/A					
	Yes No N/A If "Yes", has the generator complied with the requirements of Subpart G? Yes No N/A					
	Yes NoN/A					
	Comments:					
•		•				
·						
•						
		_				
		•				
1						
L	(GEN – 13)].				

P486452517



Illinois Environmental Protection Agency 2200 Churchill Road, Springfield, IL 62706

217/782-6761

Refer to:

0890350005 -- Kame County

Johnson Controls, Inc.

ILD 980502470 RCRA - Permits

May 6, 1986

Johnson Controls, Inc. 300 S. Glengarry Geneva, Illimois 60134

Attn: Environmental Coordinator or

Plant Panager

Dear Sir:

According to Agency files, your facility currently manages bazardous waste in containers and/or tanks subject to the requirements of 35 IAC 700-725. 35 IAC 703,167(f) states that interim status for any hazardous waste storage or treatment facility will be terminated November 8, 1992, unless the facility submits Part B of the RCRA permit application for these units to this Agency by Movember 8, 1968. This letter is written to (1) make you aware of this requirement and (2) describe the actions which must be taken in response to this requirement.

According to 35 IAC 703.167(f), if an existing facility desires to (1) store hezardous waste on-site for greater than ninety (90) days, (2) treat hezardous waste, or (3) store wazardous waste as a commercial facility after November 8. 1992, it must submit Part B of the RCRA permit application to this Agency by Hovember 8, 1988. The information which must be contained in this application is described in 35 IAC 703, Subpart D. The enclosed document, entitled "RCRA Permit Guidance" provides more detail regarding the necessary contents of the application and also identifies several guidance documents which will be useful in developing the application. Also included in this document is the form which must be used when submitting the application.

If a facility does not desire to continue storing and/or treating hazardous waste after Movember 8, 1992, it must close the storage and/or treatment unit(s) present at the facility prior to this date. Closure, in this instance, basically means that all centamination must be removed from the unit(s) and if occessary, from the area surrounding these units. The requirements which must be met in closing these units are contained in 35 1AC 725, Subpart G. For you convenience, guidance for the development of a closure plan is contained in the enclosed document entitled "Instructions for the Preparation of Closure Plans for Interim Status RCRA Hazardows Waste Facilities." PLEASE NOTE THAT A CLOSURE PLAN DOES NOT NEED TO BE SUBMITTED AT THIS TIME. IT MUST HOWEVER, BE SUBMITTED TO THE MERCY HO LATER THAN HAY 8, 1992.



Page 2

In some instances, there may be several interim status hazardous waste management units at a facility. The facility may desire to pursue a final ACRA permit for a portion of these units and close the rest of them. Because of the uncertainty associated with this option, all interim status units at a facility must be included in Part B of the RCRA permit application, upless a closure plan for the units being closed is submitted with the Part B. If a Closure plan is submitted with the Part B, the application need only address those units which will remain in operation.

The only alternatives available for hazardous waste treatment and storage facilities to meet the requirements of 35 IAC 703.167(f) are (1) submit Part B of the RCRA permit application by Movember 8, 1988 or (2) close by Movember 8, 1992. However, some facilities may have previously filed Part A of the RCRA permit application in error and now feel that the hazardous waste management activities carried out at the facility do not require a RCRA permit (i.e. the Part A was filed for protective measures). If this is the case, the Agency requests that information supporting this position be submitted no later than Movember 8, 1998. The Agency can then review the information submitted and correct its records accordingly. The information which must be submitted to make this demonstration is contained in the enclosed document entitled "Facility Part A Withdrawal Request Form,

Finally, some facilities may have closed or are currently closing in accordance with an IEPA approved closure plan. (Please bear in mind this letter is going out to over 200 facilities; some closed facilities may inadvertently receive this letter.) In this instance, the Agency requests that a copy of (1) the closure plan approval letter and (2) the letter from the Agency accepting the certifications of the owner/operator and the rgistered prefessional engineer that closure was carried out in accordance with the approved closure plan (if closure has been completed) be submitted by Hovember 8, 1988. The Agency will again be able to review this information and correct its records accordingly.

Because of the large number of facilities subject to the requirements of 35 IAC 703.157(f), the Agency requests that all facilities receiving this letter complete the enclosed form entitled "RCRA Permit Information Form." The form has been developed such that it can be used by a facility falling into any of the five categories described above (pursuing a final permit, planning to close, pursuing a permit for only a portion of the interim status units and closing the other units, protective filers, closed in accordance with an IEPA approved closure plan). This form must be submitted to the Agency no later than November 8, 1988, along with all required attachments. Failure to do so may subject a facility to enforcement under State and/or Federal regulations and possible monetary penalties up to \$25,000 per day of noncompliance.



Page 3

The RCRA Permit Information form and all required attachments must be submitted in triplicate (original and two (2) copies) to the following address:

Permit Section, RCRA Unit Division of Land Polletion Control Illinois Environmental Protection Agency 2200 Churchill Road P.O. Box 19276 Springfield, IL 62794-9276

If you have any questions regarding this letter, please contact Jim Hoore at 217/702-9875.

Very truly yours,

Lawrence W. Eastep, P.E., Panager Permit Section Division of Land Pollution Control

LWE: JKM: dks/12383/12441/1-3

Enclosures

cc: Division File Compliance Maywood Region USPEA Region V



Environmental Protection Agency

1701 S. First Street Maywood, IL. 60153

Notified as: Johnson Controls Inc.

MAR 11 1982

WASTE MANAGEMENT BRANCH

EPA REGION V

General - Kane County - Globe Battery Div. - USEPA No. ILT180010316

March 8, 1982

Globe Battery 300 S. Glengarry Geneva, Illinois

GIVEN RECYCLER CODE 5 3-17-82MARECETVEL copy to PA Copy to notis origho B Stone 60134

Attention: Brad Fearnley

Dear Mr. Fearnley:

Because you notified the USEPA of hazardous waste activities at your facility, the Illinois Environmental Protection Agency, under authorization of the USEPA, conducted an inspection of your facility on February 2, 1982. This inspection found that the USEPA hazardous waste regulations apparently do not now apply to your facility. Therefore, the Agency is recommending that you request in writing, within thirty (30) days of the date of this letter, to be deleted from the hazardous waste facility list. Please submit your request

3-17-82

Mor

Illinois Environmental Protection Agency Division of Land/Noise Pollution Control 1701 South First Avenue - Suite 600 Maywood, Illinois 60153

Attention: Kenneth P. Bechely, Northern Region Manager

Be sure to include your notification number (shown above) on all correspondence with the Agency.

Although it appears you currently are not required by specific USEPA hazardous waste regulations, subsequent RCRA revisions may apply to facilities such as yours as well as future State regulations. And, of course, you must ensure that any waste your facility produces or handles is stored, transported and disposed of in a safe, environmentally sound manner.

Sincerely,

Remember P. Bull

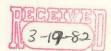
Kenneth P. Bechely, Northern Region Manager Field Operations Section Division of Land/Noise Pollution Control

KPB: BPB: prb

Enclosure: Inspection Report

Division File Northern Region

U.S. E.P.A. - Region V





TO:	Division File 186- 08903505	DATE:
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	: Kame Co George / Globe Battery Due	
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RCRA INSPECTION REPORT - INTERIM STATUS STANDARDS Form B Generator Inspection* (40 CFR Part 262)

I. General Information:*

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1.00		(D) State: IL	(E) Zip Code: <u>60/3</u>
)	Phone: 312/232-4270	(G) County: KANE	
) .	Date of Inspection: 2-2-82	Time of Inspection (Fro	m) <u>130pm</u> (То) <u>300p</u> r
)	Weather Conditions: <u>25°</u>	Snow Cover	
)	Person(s) interviewed	Title	Te1ephone
	Bradley Fearnley	frocess Engineer	3/2/232-4270
)	Inspection Participants	Agency/Title	Telephone
	BRAD Benning	IEPA/EPS	312/345-978
	Charles Gruntman	사용 사람들은 사용 사용을 보다는 마음을 하는 사람들이 들어 들어 가장 사용하는 사용을 가는 것이 되었다. 그 사람	
.)	Preparer Information		
	Name		Telephone
	BRAO Benning	IEPA FPS	315-9780

XI. REMARKS

Use this section to briefly describe site activities observed at the time of the inspection. Note any possible violations of Interim Status Standards.

_Globe Batte	'ny manufactures automotive batteries for retail
	n initial submission was for generator
	ge of haz. waste contaminated with lead
i de la companya 🗩 de la factorista 📞 de la companya familia de la Companya de	possibly corrosive (Dooz). Our investigation
	hat this facility is not regulated under
RCRA.)	HAZ. WASTE DOOZ-DOOB was listed as a
precautiona	cy measure, their annual volume of waste/wate
	due to the possibility of spills in the
	which would be acid and lead, all waste/wate
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	m. 2) HAZ. Waste DOOS, is the waste/water
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化二氯化二甲基二氯 化二苯基 化二苯基 化二苯基 化二苯基 化二苯基 化二苯基 化二苯基 化二苯基	nated trash, this waste is hazardous
	empt under 261.6 as it is being
	by a Smelting Company. Shipments of
	ste are properly labeled and transported
	nanifest system.

R. V. FITZSIMMONS AND ASSOC. TNC. CHEMICAL ANALYSTS AND CONSULTANTS

1860 Arthur Drive West Chicago, Illinois 60185 312/231-0680

ANALYSIS REPORT FOR:

Globe-Union, Inc.

Batte ry Div.

1150 E. State St.

Geneva, IL

Attn: Brad Fernley

PURCHASE ORDER NO.

G 99906 BL

DATE (11/11/80)

REPORT OF CHEMICAL ANALYSIS: Of one sample of wastewater treatment sludge for:

% total solids

% Lead in leached solids

RESULTS:

% Total Solids - 14.73%

% Lead in Leach Solids - 3.27%

EP Toxicity

Procedure:

100.0 grams of the wet sludge was adjusted to pH = 5 with acetic acid over a 24 hour period. The filtrate (leachate) was tested for the following elements:

(values reported as parts pe r million - ppm - of the leached sample)

Cadmium <.10 ppm

Chromium - .03 ppm

Lead - 3.4 ppm

Silver - < .05 ppm

Mercury ←.0005 ppm

Barium -<.50 ppm

Selenium -<.30 ppm

Arsenic -<.10 ppm



WASTE MANAGEMENT BRANCH

Globe Battery Division

Johnson ntrols, Inc. 5757 N. Ween Bay Avenue Post Office Box 591 Milwaukee, WI 53201 Tel. 414/228 1200 Milton C. Zilis

Vice President & General Manager

Mr. Karl J. Klepitsch Waste Management Branch U.S. E.P.A. Region V 230 South Dearborn Street Chicago, IL 60604

February 8, 1984

Dear Mr. Klepitsch:

Request for Information - Recycling

This letter is in response to your request for information, dated January 9, 1984, regarding the status of our facility in Geneva, Illinois (EPA ID No. ILD980502470). TSD, PA - 9

You are correct in your assessment that our facility currently recycles and reclaims its waste as described in 40 CFR Part 261.6. Nevertheless, in order to provide for future contingencies regarding our waste streams, the decision has been made to obtain a permit as a hazardous waste storage facility. We have reviewed the requirements associated with this course of action and feel it is in our best interest at this time. In accordance with your request, we have revised our Part A Permit Application and attached it for your review.

If you have any questions regarding the above, please contact Mr. Jean Beaudoin at (414) 228-2745.

Sincerely,

JOHNSON CONTROLS, INC.

Milton C. Zilis

Vice President & General Manager

Battery Division

K. L. Kirby

J. M. Beaudoin

J. R. Meverden

В. Fearnley

MCZ/jak





312/345-9780

Environmental Protection Agency

1701 S. First Street Maywood, IL. 60153

Notified as: Johnson Controls Inc.

General - Kane County - Globe Battery Div. - USEPA No. ILT180010316 GIVEN RECYCLER CODE 5 3-1782 MARECEIVED

March 8, 1982

Globe Battery

copy to .PA Ciply to notif Mig to B Store 60134

300 S. Glengarry Geneva, Illinois

Attention: Brad Fearnley

Dear Mr. Fearnley:

Because you notified the USEPA of hazardous waste activities at your facility, the Illinois Environmental Protection Agency, under authorization of the USEPA, conducted an inspection of your facility on February 2, 1982. This inspection found that the USEPA hazardous waste regulations apparently do not now apply to your facility. Therefore, the Agency is recommending that you request in writing, within thirty (30) days of the date of this letter, to be deleted from the hazardous waste facility list. Please submit your request to:

exemp? recycler code 5

3-17-82

WASTE MANAGEMENT BRANCH

EST. REGION V

mor

Illinois Environmental Protection Agency Division of Land/Noise Pollution Control 1701 South First Avenue - Suite 600 Maywood, Illinois 60153

Attention: Kenneth P. Bechely, Northern Region Manager

Be sure to include your notitication number (shown above) on all correspondence with the Agency.

Although it appears you currently are not required by specific USEPA hazardous waste regulations, subsequent RCRA revisions may apply to facilities such as yours as well as future State regulations. And, of course, you must ensure that any waste your facility produces or handles is stored, transported and disposed of in a safe, environmentally sound manner.

Sincerely,

America P. Belly

Kenneth P. Bechely, Northern Region Manager Field Operations Section Division of Land/Noise Pollution Control

"PB: BPB: prb

Enclosure: Inspection Report

cc: Division File Northern Region U.S. E.P.A. - Region V

D. Corrective
Action

9

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TES 9

Technical Enforcement Support at Hazardous Waste Sites Zone III Regions 5,6, and 7



PRC Environmental Management, Inc. 233 North Michigan Avenue Suite 1621 Chicago, IL 60601 312-856-8700 Fax 312-938-0118

RECEIVED WMD RECORD CENTER MAY 0 4 1994



PRELIMINARY ASSESSMENT/ VISUAL SITE INSPECTION

JOHNSON CONTROLS BATTERY GROUP, INC. (FORMERLY JOHNSON CONTROLS, INC. GLOBE BATTERY DIVISION) GENEVA, ILLINOIS ILD 980 502 470

FINAL REPORT

Prepared for

U.S. ENVIRONMENTAL PROTECTION AGENCY Office of Waste Programs Enforcement Washington, DC 20460

Work Assignment No. : R05032

EPA Region : 5

 Site No.
 :
 ILD 980 502 470

 Date Prepared
 :
 March 31, 1994

 Contract No.
 :
 68-W9-0006

 PRC No.
 :
 309-R05032IL1L

PRC No. : 309-R05032IL1L
Prepared by : PRC Environmental Management, Inc.

(Kurt Whitman)

Contractor Project Manager : Shin Ahn

Telephone No. : (312) 856-8700 EPA Work Assignment Manager : Kevin Pierard

Telephone No. : (312) 886-4448

CONTENTS

Section	<u>.</u>			•				Page
EXEC	UTIVE SUMMARY				 	 •		ES-1
1.0	INTRODUCTION				 	 •		. 1
2.0	FACILITY DESCRIPTION				 	 		. 4
	2.1 FACILITY LOCATION 2.2 FACILITY OPERATIONS 2.3 WASTE GENERATION AND MANAGEMENT 2.4 HISTORY OF DOCUMENTED RELEASES 2.5 REGULATORY HISTORY 2.6 ENVIRONMENTAL SETTING 2.6.1 Climate 2.6.2 Flood Plain and Surface Water 2.6.3 Geology and Soils						• •	. 4 . 6 . 14 . 15 . 16 . 16
	2.6.4 Groundwater							
3.0	SOLID WASTE MANAGEMENT UNITS							
4.0	AREAS OF CONCERN				 	 		. 31
5.0	CONCLUSIONS AND RECOMMENDATIONS		• • •	• • • •	 	 		. 33
REFE	RENCES				 • •	 • •		. 42
Appen	<u>dix</u>							
Α	VISUAL SITE INSPECTION SUMMARY AND PHOTOG	RAP	HS					
В	VISUAL SITE INSPECTION FIELD NOTES							

FIGURES

<u>Figure</u>		<u>Page</u>				
1	FACILITY LOCATION	5				
2	FACILITY LAYOUT	8				
	TABLES					
<u>Table</u>		<u>Page</u>				
1	SOLID WASTE MANAGEMENT UNITS	7				
2	SOLID WASTES	9				
3	SWMII AND ACC SUMMARY	30				

EXECUTIVE SUMMARY

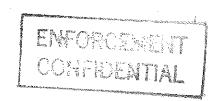


PRC Environmental Management, Inc. (PRC), performed a preliminary assessment and visual site inspection (PA/VSI) to identify and assess the existence and likelihood of releases from the solid waste management units (SWMU) and other areas of concern (AOC) at the Johnson Controls Battery Group, Inc. (Johnson) facility in Geneva, Kane County, Illinois. This summary highlights the results of the PA/VSI and the potential for releases of hazardous wastes or hazardous constituents from SWMUs and AOCs identified.

The facility was built by Globe Union, Inc. (Globe), and began operating in 1961. In the 1970s, Johnson Controls, Inc. (Johnson Controls) purchased the facility from Globe and changed the facility name to the Johnson Controls, Inc. Globe Battery Division. In the late 1980s, Johnson Controls changed the name of the facility to Johnson Controls Battery Group, Inc. (Johnson) to limit liability. Since 1961, Globe, Johnson Controls, and Johnson have conducted the same battery manufacturing operations. The Johnson facility employs about 340 people.

Since 1961, the facility has manufactured lead acid batteries, primarily for use in automobiles. Molten lead from lead pots is mixed with air to produce lead oxide in the lead oxide mills. The lead oxide is mixed with sulfuric acid and water to form a lead oxide paste. The paste is pressed into grids and cured at a controlled humidity and temperature for 24 hours. The paste grids are then stacked with alternating positive and negative plates, and an insulator is placed between each layer. The formed positive and negative battery grids are then assembled using molten lead. After assembly, the grids are placed in a polypropylene plastic casing, and the positive and negative posts are sealed with molten lead. The batteries are then filled with sulfuric acid, sealed, and charged. Some of the batteries are shipped out to customers without being filled.

The following raw materials used by the facility: (1) lead ingots (possibly containing antimony or calcium), (2) sulfuric acid, (3) acetic acid, (4) hydrobromic acid, (5) methylene chloride, (6) Cast-On-Strap (COS) flux, (7) 20 percent sodium hydroxide solution, (8) epoxy solution, (9) petroleum oils, (10) wastewater treatment polymers, (11) polypropylene casings, (12) polyester fiber, (13) ferrous sulfate, and (14) spent citrisolvent.



The following processes generate waste at the facility: (1) wastewater treatment, (2) degreasing, (3) laboratory testing, (4) battery production, (5) maintenance, (6) air pollution control, (7) lead ingot melting using a Barton pot, (8) lead paste wash water treatment, and (9) vehicle repair.

Prior to 1992, the facility generated and managed the following waste streams: (1) wastewater treatment plant (WWTP) sludge (D008), (2) WWTP filter cake (D008), and (3) waste naphtha solvent (D001). The Johnson facility currently generates and manages the following waste streams: (1) spent carburetor cleaner (methylene chloride) (F001 and D008), (2) spent acetic acid (D002, D007, and D008), (3) spent sulfuric acid (D002 and D008), (4) Spent COS flux (hydrobromic acid) (D002, D004, D007, and D008), (5) spent hydrobromic acid and ethylene glycol (D002 and D008), (6) used oil (D008), (7) process wastewater (D002 and D008), (8) spent citrisolvent (nonhazardous), and (9) used oil (nonhazardous).

The facility also generates various lead-bearing wastes. These lead-bearing wastes are recycled by sending them off site to several lead reclamation and smelting facilities. The only exception was the WWTP sludge and WWTP filter cake, which were being sent to Envirite, Inc. (Envirite), an off-site treatment facility until 1992. The WWTP sludge was not generated after 1991. The WWTP sludge was stored in a 5,000-gallon aboveground storage tank, which the facility decommissioned before 1992. By 1992, the facility was sending all lead-bearing materials, including the WWTP filter cake, to a lead reclamation facility. All lead-bearing materials recycled by the facility are returned to them as lead ingots for reuse in their manufacturing process. At the time of the VSI, the facility claimed that lead-bearing wastes sent off site for recycling and returned as lead ingots were not considered RCRA hazardous wastes. Johnson could not provide documentation to support this claim. The following lead-bearing wastes are generated and managed by the facility and sent off site for recycling: (1) baghouse dust, (2) lead dross, (3) lead debris and floor sweepings, (4) lead paste wash water, (5) clean water treatment sludge, and (6) WWTP filter cake.

On June 8, 1981, the facility sent a Notification of Hazardous Waste Site Activity form to the U.S. Environmental Protection Agency (EPA) that indicated documented releases of sulfuric acid and process wastewater. All of these spills occurred before 1981. According to the information provided in this form, Johnson cleaned up all of these spills.

RELEASED 5/15/01
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EW-ORGENENT CONFIDENTIAL In October 1993, the facility notified the State of Illinois Emergency Management Agency (IEMA) that two separate leaks of petroleum-based fuels had occurred from a 8,000-gallon underground storage tank (UST) used to store diesel fuel and a 550-gallon UST used to store gasoline.

Johnson Controls submitted a Notification of Hazardous Waste Activity form to EPA on July 28, 1980. Johnson Controls submitted a RCRA Part A permit application on November 19, 1980, stating that the facility was a large-quantity generator handling the following EPA hazardous waste codes: D002 and D008. The permit application states that the facility has a 331,200-gallon tank storage capacity and a 150-gallon storage (S02) capacity. The facility is currently regulated as a treatment, storage, or disposal (TSD) facility.

IEPA inspected the facility on February 2, 1982. During this inspection, IEPA made a preliminary determination that the Johnson Controls facility did not fall under RCRA authority. The basis for IEPA's determination was (1) that the hazardous waste codes D002 and D008 were listed on the facility's RCRA Part A permit application as a protective measure, possibly because of the potential for spills from the various manufacturing processes; (2) that all wastewater containing lead was being treated by the facility at the WWTP (SWMU 2); and (3) that the scrap lead and trash (D008) at the facility were potentially exempt under 40 CFR 261.6 and were being reclaimed by an off-site smelting company. On March 8, 1992, IEPA recommended that Johnson withdraw its RCRA Part A permit application.

IEPA did not inspect the facility between 1982 and 1987. On March 11 and March 30, 1988, IEPA conducted two RCRA compliance inspections of the facility. During these inspections, IEPA found that the facility was not labeling its hazardous containers, had inadequate personnel training records, and had insufficient aisle space between its hazardous waste containers.

The PA/VSI identified the following nine SWMUs and three AOCs at the facility:

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Solid Waste Management Units

- 1: Hazardous Waste Storage Area
- 2. Wastewater Treatment Plant (WWTP)
- 3. Baghouse Dust Collection Systems and Storage Areas
- 4. Drum Accumulation Areas
- 5. Clean Water Treatment System
- 6. Lead Scrap Storage Area
- 7. Lead Scrap Trailer Storage Area
- 8. Former Outside Hazardous Waste Storage Area
- 9. Used Oil Storage Area

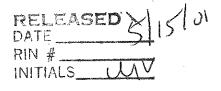
Areas of Concern

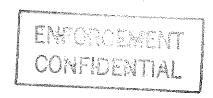
- 1. Former Diesel Underground Storage Tank (UST)
- 2. Former Gasoline UST
- 3. Former Fuel Oil UST

The potential for release to groundwater, surface water, air, and on-site soils is low for SWMUs 1, 2, and 4 through 7 because the units are indoors and have adequate containment; there are concrete floors below the units; during the VSI, no evidence of release was noted; and no releases from these units have been documented.

During the VSI, a documented release was observed to on-site soil adjacent to one SWMU 3 area, therefore this unit poses a high potential for release surface water, air, and on-site soils is high for SWMU 3 because the unit areas are outdoors; they are not adequately contained to prevent a release; cracks in the concrete pad were visible; and during the VSI, one of the areas had visible signs of release. The potential for release to groundwater is moderate for SWMU 3 because only the surface soil was found to have a documented release, the release covers only a small area (less than 25 square feet), and no known releases to groundwater have been documented.

During the VSI, PRC observed evidence of a past release. The potential for release to groundwater, surface water, air, and on-site soils was moderate for SWMU 8 because the unit was outdoors; it consisted of an unsealed asphalt pad with no secondary containment and an unsealed gravel and dirt area is immediately west and adjacent to the unit; and a release from this unit was documented.





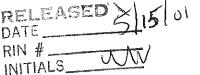
The potential for release to groundwater, surface water, air, and on-site soils is moderate for SWMU 9 because the unit is outside; it has an unsealed concrete pad; it has no secondary containment to contain potential spills; and a gravel parking lot is immediately adjacent to the ASTs.

The potential for release to groundwater, surface water, air, and on-site soils is unknown for AOCs 1 and 2 because the AOCs were outdoors and below ground, no soils were excavated when the USTs were removed, and known releases to on-site soils have occurred; however the level of petroleum-based contamination is unknown. The potential for release to groundwater, surface water, air, and on-site soils is unknown for AOC 3 because the AOC was outdoors and below ground; the AOC was not removed and according to facility representatives it was filled in with gravel; the level of contamination is unknown; and the location of the AOC is unknown.

The facility is bordered on the north by E and T Glass and Mirror, Inc., a vacant lot, and Allied Tubular Rivet, Inc., all located on Commerce Drive; on the west by a residential subdivision; on the south by railroad tracks and Waste Management, Inc.'s, Settler's Hill landfill; and on the east by Miner Enterprises, Inc., a railroad equipment manufacturer. The nearest residential area is located less than 0.1 mile west of the facility. The nearest school, Harrison Street School, is about 0.5 mile northwest of the facility. Facility access is restricted by a barbed wire fence, which surrounds the facility.

The nearest surface water body, an unnamed pond, is located on site and is used for recreational and industrial purposes. Other surface water bodies in the area include the Fox River, which is about 0.8 mile west of the facility. The Fox River is not used as a water supply for Geneva, Illinois.

The facility area is serviced by municipal water drawn from six City of Geneva wells. The closest municipal well is about 0.5 mile north of the facility. The next closest city well is about 0.8 mile west-southwest of the facility. Another well is about 1.2 miles southwest of the facility. The three remaining municipal wells are about 1.1, 1.6, and 1.9 miles northwest of the facility, respectively. All six municipal wells are upgradient of the facility. Groundwater in the area generally moves to the southeast. Geneva has no known private industrial or residential wells. No downgradient wells are known to be located within 3 miles of the facility. The Fox River is used as a municipal water supply for Aurora, Illinois. Aurora's intakes are located about 13 miles downstream from Geneva.





Sensitive environments are located on site east of the facility's manufacturing activities. A palustrine, unconsolidated bottom, intermittently exposed wetland pond is located on site. Other sensitive environments include various palustrine wetlands, which are from 0.1 mile to 2.0 miles east to southeast of the facility. Additionally, one palustrine, forested and emergent wetland area is located on the Fox River and is about 1.6 miles southwest of the facility. Fabyan Forest Preserve, a Kane County preserve, is about 0.9 mile south-southwest of the facility.

PRC recommends no further action for SWMU 1 at this time. For SWMU 3 PRC recommends that the facility should: (1) take corrective measures to prevent the release of baghouse dust, (2) seal the concrete pads, (3) remove/remediate contaminated soil, and (4) conduct weekly inspections of each area. For SWMU 5, PRC recommends that drums containing sludge be stored closed. For SWMU 8, PRC recommends that this unit undergo RCRA closure. For SWMU 9, PRC recommends that the facility construct a secondary containment berm around the unit to contain spills to comply with EPAs 40 Code of Federal Regulations Part 279 and the state of Illinois used oil management standards. PRC also recommends the facility characterize the lead-containing wastes managed at SWMUs 2, 3, 4, 5, 6, and 7 and sent off-site for reclamation.

For AOCs 1 and 2, PRC recommends that the facility sample soils to delineate the current extent of contamination. Based on the soil data, the analytical results may warrant the installation of groundwater monitoring wells upgradient and downgradient of the AOC. PRC recommends that the facility determine the location of AOC 3 and collect on-site soil samples to determine if a release has occurred. If soil contamination is detected, groundwater sampling may be warranted.

RELEASED SISTON
DATE
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1.0 INTRODUCTION

PRC Environmental Management, Inc. (PRC), received Work Assignment No. R05032 from the U.S. Environmental Protection Agency (EPA) under Contract No. 68-W9-0006 (TES 9) to conduct preliminary assessments (PA) and visual site inspections (VSI) of hazardous waste treatment and storage facilities in Region 5.

As part of the EPA Region 5 Environmental Priorities Initiative, the RCRA and CERCLA programs are working together to identify and address RCRA facilities that have a high priority for corrective action using applicable RCRA and CERCLA authorities. The PA/VSI is the first step in the process of prioritizing facilities for corrective action. Through the PA/VSI process, enough information is obtained to characterize a facility's actual or potential releases to the environment from solid waste management units (SWMU) and areas of concern (AOC).

A SWMU is defined as any discernible unit at a RCRA facility in which solid wastes have been placed and from which hazardous constituents might migrate, regardless of whether the unit was intended to manage solid or hazardous waste.

The SWMU definition includes the following:

- RCRA-regulated units, such as container storage areas, tanks, surface impoundments, waste piles, land treatment units, landfills, incinerators, and underground injection wells
- Closed and abandoned units
- Recycling units, wastewater treatment units, and other units that EPA has usually exempted from standards applicable to hazardous waste management units
- Areas contaminated by routine and systematic releases of wastes or hazardous
 constituents. Such areas might include a wood preservative drippage area, a loading
 or unloading area, or an area where solvent used to wash large parts has continually
 dripped onto soils.

An AOC is defined as any area where a release of hazardous waste or constituents to the environment has occurred or is suspected to have occurred on a nonroutine and nonsystematic basis. This includes any area where a strong possibility exists that such a release might occur in the future.

The purpose of the PA is as follows:

- Identify SWMUs and AOCs at the facility
- Obtain information on the operational history of the facility
- Obtain information on releases from any units at the facility
- Identify data gaps and other informational needs to be filled during the VSI

The PA generally includes review of all relevant documents and files located at state offices and at the EPA Region 5 office in Chicago.

The purpose of the VSI is as follows:

- Identify SWMUs and AOCs not discovered during the PA
- Identify releases not discovered during the PA
- Provide a specific description of the environmental setting
- Provide information on release pathways and the potential for releases to each medium
- Confirm information obtained during the PA regarding operations, SWMUs, AOCs, and releases

The VSI includes interviewing appropriate facility staff; inspecting the entire facility to identify all SWMUs and AOCs; photographing all visible SWMUs; identifying evidence of releases; making a preliminary selection of potential sampling parameters and locations, if needed; and obtaining additional information necessary to complete the PA/VSI report.

This report documents the results of a PA/VSI of the Johnson Controls Battery Group, Inc. (Johnson) facility (EPA Identification No. ILD 980 502 470) in Geneva, Kane County, Illinois. The PA was

completed on December 13, 1993. PRC gathered and reviewed information from the Illinois Environmental Protection Agency (IEPA), U.S. Department of Agriculture (USDA), U.S. Department of Commerce (USDOC), U.S. Geological Survey (USGS), Illinois State Geological Survey (ISGS), Federal Emergency Management Agency (FEMA), National Wetland Inventory (NWI), and from EPA Region 5 RCRA files. The VSI was conducted on December 17, 1993. It included interviews with facility representatives and a walk-through inspection of the facility. PRC identified nine SWMUs and three AOCs at the facility.

The VSI is summarized and 15 inspection photographs are included in Appendix A. Photograph No. 9, the only photograph not associated with a SWMU or AOC, shows an area which the facility used to store empty drums. Field notes from the VSI are included in Appendix B.

2.0 FACILITY DESCRIPTION

This section describes the facility's location; past and present operations; waste generating processes and waste management practices; history of documented releases; regulatory history; environmental setting; and receptors.

2.1 FACILITY LOCATION

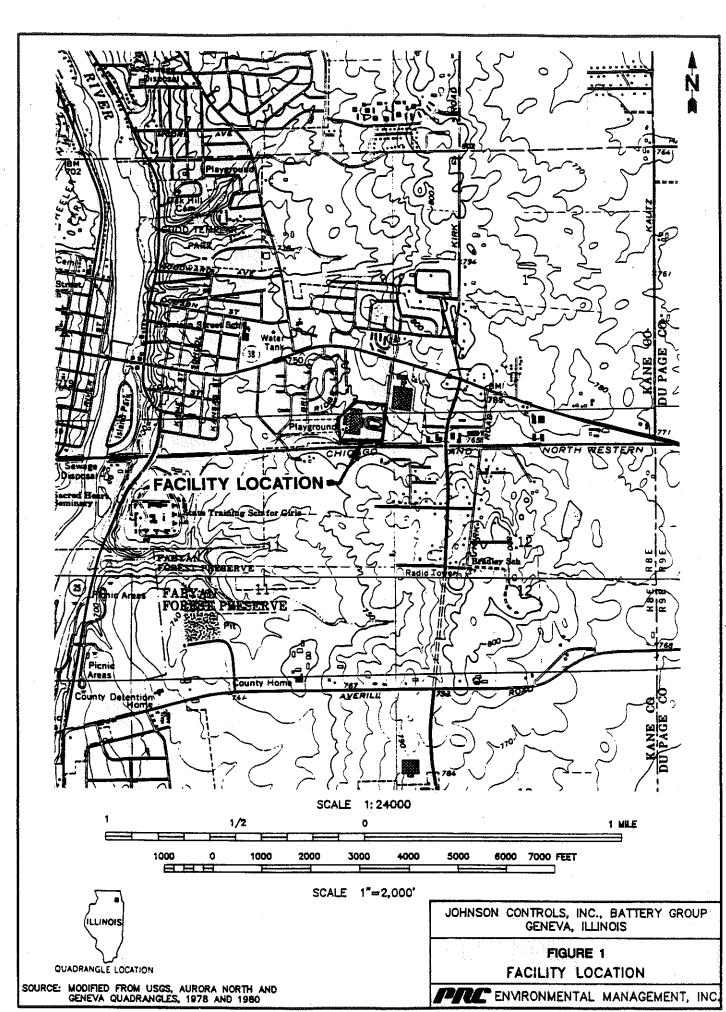
The Johnson facility is located at 300 South Glengarry Drive in Geneva, Kane County, Illinois. Figure 1 shows the location of the facility in relation to the surrounding topographic features (latitude 41°53'40" N and longitude 88°17'40" W) (Johnson Controls 1980b). The facility occupies 16.5 acres in a mixed-use area.

The facility is bordered on the north by E and T Glass and Mirror, Inc., a vacant lot, and Allied Tubular Rivet, Inc., all located on Commerce Drive; on the west by a residential subdivision; on the south by railroad tracks and Waste Management, Inc.'s, Settler's Hill landfill; and on the east by Miner Enterprises, Inc., a railroad equipment manufacturer.

2.2 FACILITY OPERATIONS

The facility was built by Globe Union, Inc. (Globe), and began operating in 1961. In the 1970s, Johnson Controls purchased the facility from Globe and changed the facility name to the Johnson Controls, Inc. Globe Battery Division. In the late 1980s, Johnson Controls changed the name of the facility to Johnson Controls Battery Group, Inc. (Johnson) to limit liability. Since 1961, Globe, Johnson Controls, and Johnson have conducted the same battery manufacturing operations at the facility. The Johnson facility employs about 340 people.

Since 1961, the facility has manufactured lead acid batteries, primarily for use in automobiles. Molten lead from lead pots is mixed with air to produce lead oxide in the lead oxide mills. The lead oxide is mixed with sulfuric acid and water to form a lead oxide paste. The paste is pressed into grids and cured at a controlled humidity and temperature for 24 hours. The paste grids are then stacked with alternating positive and negative plates, and an insulator is placed between each layer.



The formed positive and negative battery grids are then assembled using molten lead. After assembly, the grids are placed in a polypropylene plastic casing, and the positive and negative posts are sealed with molten lead. The batteries are then filled with sulfuric acid, sealed, and charged. Some of the batteries are shipped out to customers without being filled (IEPA 1992a).

The following raw materials are used by the facility: (1) lead ingots (possibly containing antimony or calcium), (2) sulfuric acid, (3) acetic acid, (4) hydrobromic acid, (5) methylene chloride, (6) Cast-On-Strap (COS) flux, (7) 20 percent sodium hydroxide solution, (8) epoxy solution, (9) petroleum oils, (10) wastewater treatment polymers, (11) polypropylene casings, (12) polyester fiber, (13) ferrous sulfate, and (14) spent citrisolvent.

Solid wastes generated by facility operations and the SWMUs where they are managed are discussed in detail in Section 2.3.

2.3 WASTE GENERATION AND MANAGEMENT

Facility generation and management of both hazardous and nonhazardous wastes are discussed below. Wastes have been generated and managed at various locations at the facility. The facility's SWMUs and their current status are identified in Table 1. The locations of the facility's SWMUs and the facility layout are shown in Figure 2. Wastes generated at the facility are summarized in Table 2. The annual waste generation data presented in this section is based on data for 1990, 1991, and 1992.

The following processes generate waste at the facility: (1) wastewater treatment, (2) degreasing, (3) laboratory testing, (4) battery production, (5) maintenance, (6) air pollution control, (7) lead ingot melting using a Barton pot, and (8) vehicle repair.

Prior to 1992, the facility generated and managed the following waste streams: (1) wastewater treatment plant (WWTP) sludge (D008), (2) WWTP filter cake (D008), and (3) waste naphtha solvent (D001). The facility stopped managing the WWTP sludge (D008) as a hazardous waste at the end of 1991 when they began to send the waste to a reclamation facility. In 1991, the waste naphtha solvent's use was discontinued. The Johnson facility currently generates and manages the following waste streams: (1) spent carburetor cleaner (methylene chloride) (F001 and D008), (2) spent acetic

TABLE 1
SOLID WASTE MANAGEMENT UNITS

SWMU Number	SWMU Name	RCRA Hazardous Waste Management Unit ^a	Status
1	Hazardous Waste Storage Area	Yes	Active; greater than 90-day storage of hazardous wastes
2	Wastewater Treatment Plant (WWTP)	Yes	Active; wastewater treatment
3	Baghouse Dust Collection Systems and Storage Areas	No	Active; less than 90-day storage of lead-bearing material for reclamation
4	Drum Accumulation Areas	No	Active; accumulation of hazardous and lead-bearing material for reclamation
5	Clean Water Treatment System	No	Active; treatment of lead- bearing waste
6	Lead Scrap Storage Area	No	Active; less than 90-day storage of lead-bearing material for reclamation
7	Lead Scrap Trailer Storage Area	No	Active; less than 90-day storage of lead-bearing material for reclamation
8	Former Outside Hazardous Waste Storage Area	Yes	Inactive; facility discontinued use in October 1993
9	Used Oil Storage Area	No	Active; storage of nonhazardous used oil

Note:

A RCRA hazardous waste management unit is one that currently requires or formerly required submittal of a RCRA Part A or Part B permit application.

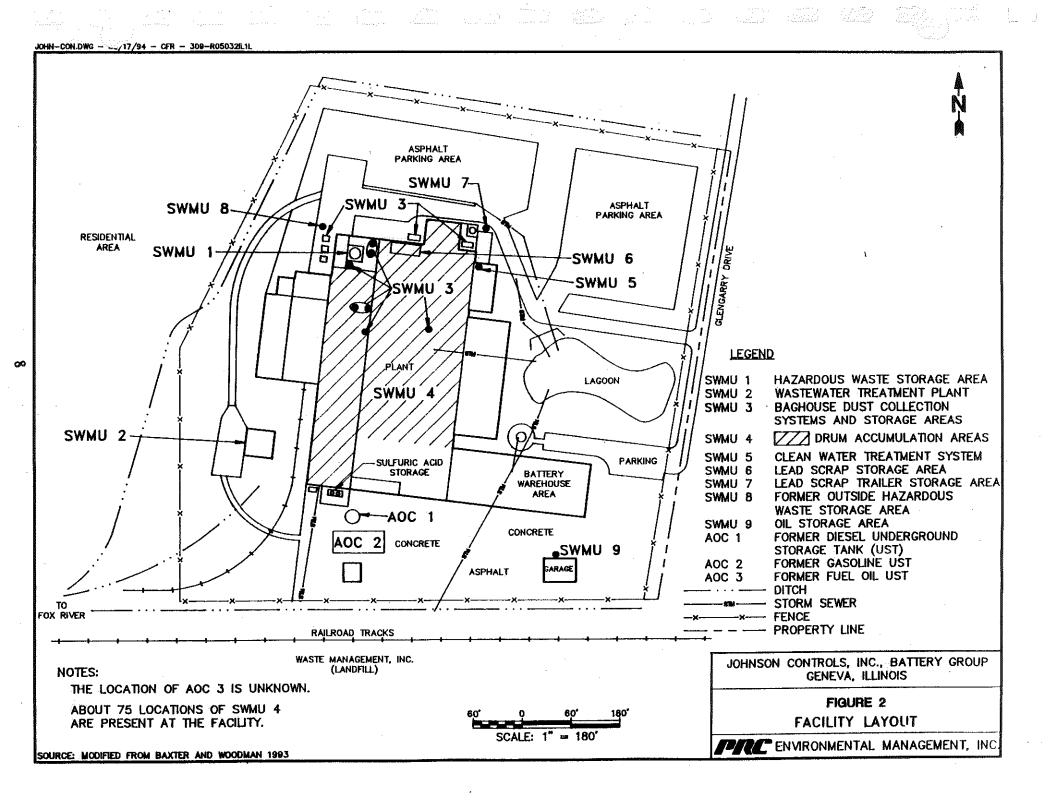


TABLE 2 SOLID WASTES

Waste/EPA Waste Code ^a	Source	Solid Waste Management Unit ^b		
Former Wastes				
Wastewater treatment plant (WWTP) sludge/D008 ^c	Wastewater treatment	2		
WWTP filter cake/D008 ^c	Wastewater treatment	2		
Waste naphtha solvent/D001c	Degreasing	8		
Current Wastes				
Spent carburetor cleaner (methylene chloride)/F001 and D008	Degreasing	1 or 8		
Spent acetic acid/D002, D007, and D008	Laboratory testing	1 or 8		
Spent sulfuric acid/D002 and D008	Battery production	2		
Spent COS flux (hydrobromic acid)/D002, D004, D007, and D008	Battery production	1 or 8		
Spent hydrobromic acid and ethylene glycol/D002 and D008	Battery production	1		
Used oil/D008	Maintenance	1 or 8		
Process wastewater/D002 and D008	Battery production	2		
Baghouse dust/Not characterized ^d	Air pollution control	3, 6, and 7		
Lead dross/Not characterized ^d	Barton melting pot	4, 6, and 7		
Lead debris and floor sweepings/Not characterized ^d	Battery production	4, 6, and 7		
Lead paste wash water/Not characterized ^d	Battery production	5		

TABLE 2 (Continued)

SOLID WASTES

Waste/EPA Waste Code ^a	Source	Solid Waste Management Unit ^b
Clean water treatment sludge/ Not characterized ^d	Battery production	5, 6, and 7
WWTP filter cake/NA ^e	Wastewater treatment	2, 6, and 7
Spent citrisolvent/NA	Degreasing	None, removed and managed by a recycling company
Used oil/NA	Vehicle repair	9

Notes:

- a Not applicable (NA) designates nonhazardous waste.
- b "None" indicates that the waste is not managed on site.
- Until 1991 this waste stream was managed as a hazardous waste exhibiting the D008 characteristic.
- At the time of the VSI, the facility claimed that lead-bearing wastes sent off site for recycling and returned as lead ingots were not considered RCRA hazardous wastes.
- This waste stream was previously managed as a hazardous waste exhibiting the D008 characteristic. Since 1992, this waste has been reclaimed off site and the facility has claimed that it can be managed as a non-hazardous waste.

acid (D002, D007, and D008), (3) spent sulfuric acid (D002 and D008), (4) spent COS flux (hydrobromic acid) (D002, D004, D007, and D008), (5) spent hydrobromic acid and ethylene glycol (D002 and D008), (6) used oil (D008), (7) process wastewater (D002 and D008), (8) spent citrisolvent (nonhazardous), and (9) used oil (nonhazardous).

The facility also generates various lead-bearing wastes which have been recycled since the facility started operations. At the time of the VSI, the facility claimed that lead-bearing wastes sent off site for recycling and returned as lead ingots were not considered RCRA hazardous wastes. These lead-bearing wastes were recycled by sending them off site to several lead reclamation and smelting facilities.

The only exception was the WWTP sludge (D008) and the WWTP filter cake (D008), which were being sent to Envirite, Inc. (Envirite), an off-site treatment facility until 1992. By 1992, the facility had discontinued the generation of the WWTP sludge (D008). The WWTP sludge, which was stored in a 5,000-gallon aboveground storage tank (AST) at the WWTP, was removed, shipped to Envirite for treatment, and the AST was inactivated by the facility. By 1992, the facility was sending all lead-bearing wastes, including the WWTP filter cake, to a lead reclamation facility. At the time of the VSI, the following lead-bearing wastes were generated and managed by the facility: (1) baghouse dust, (2) lead dross, (3) lead debris and floor sweepings, (4) lead paste wash water, (5) clean water treatment sludge, and (6) WWTP filter cake.

Prior to 1992, about 40,000 gallons of WWTP sludge (D008) and WWTP filter cake (D008) were generated per year. This waste was generated during the treatment and neutralization of process wastewater (D002 and D008). This WWTP sludge was stored in a 5,000-gallon aboveground storage tank (AST) at the WWTP (SWMU 2). The WWTP filter cake was stored in drums at the WWTP (SWMU 2). Both wastes were transported off site by Envirite to their treatment facility in Harvey, Illinois.

Before 1992, the facility also generated about 50 gallons of waste naphtha solvent (D001) per year until the facility replaced their degreaser with less hazardous materials. This waste was generated during the degreasing of machinery and equipment. This waste was stored in drums at the Former Outside Hazardous Waste Storage Area (SWMU 8) until being shipped off site by an unknown

transporter to an unknown disposal facility. No data exists in EPA, State, or facility files on the transportation and disposal of this waste.

Currently, the facility generates about 500 gallons of spent carburetor cleaner (methylene chloride) (F001 and D008). This waste is generated from the degreasing of machinery and equipment, and is stored in drums at the Hazardous Waste Storage Area (SWMU 1). Before October 1993, the cleaner was stored at the Former Outside Hazardous Waste Storage Area (SWMU 8). This waste has always been transported off site by Clean Harbors, Inc. (Clean Harbors), to their treatment facility in Chicago, Illinois.

The facility generates about 50 gallons of spent acetic acid (D002, D007, and D008) per year. This waste is generated during the laboratory testing of lead-acid batteries, and is stored in drums at the Hazardous Waste Storage Area (SWMU 1). Before October 1993, the acid was stored at the Former Hazardous Waste Storage Area (SWMU 8) until being shipped off site by Clean Harbors to their treatment facility in Chicago, Illinois.

The facility generates an unknown quantity of spent sulfuric acid (D002 and D008). This waste is generated during the production of lead-acid batteries and is treated on site at the WWTP (SWMU 2). This waste is not shipped off site for disposal or treatment.

The facility generates about 1,200 gallons of spent COS flux (hydrobromic acid) (D002, D004, D007, and D008) per year. This waste is generated during the etching of lead-acid battery plates, and is stored in drums at the Hazardous Waste Storage Area (SWMU 1). Before October 1993, the spent COS flux was stored in drums at the Former Hazardous Waste Storage Area (SWMU 8). This flux is transported off site by Clean Harbors to their facility in Chicago, Illinois.

The facility generated about 55 gallons of spent hydrobromic acid and ethylene glycol (D002 and D008) on a one-time basis when the hydrobromic acid was accidentally contaminated with the glycol. This waste is stored in one drum at the Hazardous Waste Storage Area (SWMU 1) until being transported off site by Clean Harbors to their Chicago, Illinois facility.

The facility generates about 200 to 400 gallons of used oil (D008) per year. This waste is generated from the maintenance and draining of machinery, and is stored in drums at the Hazardous Waste Storage Area (SWMU 1). Before October 1993, the used oil was stored in drums at the Former Hazardous Waste Storage Area (SWMU 8). This used oil is transported off site by Clean Harbors to their Chicago, Illinois facility.

The facility generates about 15,000 gallons of process wastewater (D002 and D008) per day. This waste is generated during the production of lead-acid batteries and is treated and neutralized in bulk at the WWTP (SWMU 2).

The facility generates several lead-bearing waste streams that are sent off site for recycling. At the time of the VSI, the facility claimed that lead-bearing wastes sent off site for recycling and returned as lead ingots were not considered RCRA hazardous wastes. Johnson could not provide documentation to support this claim. Baghouse dust is generated by the air pollution control dust collectors and is stored in drums at the Baghouse Dust Collection Systems and Storage Areas (SWMU 3), the Lead Scrap Storage (SWMU 6), and the Lead Scrap Trailer Area (SWMU 7). Lead dross is generated when molten lead impurities that are floating on top of the Barton melting pot are skimmed. This waste is stored at the Drum Accumulation Areas (SWMU 4), the Lead Scrap Storage Area (SWMU 6), and the Lead Scrap Trailer Storage Area (SWMU 7). Lead debris and floor sweepings are generated during the production of lead-acid batteries and are accumulated and stored in drums at the Drum Accumulation Areas (SWMU 4), the Lead Scrap Storage Area (SWMU 6), and the Lead Scrap Trailer Storage Area (SWMU 7). Lead paste wash water is generated from the production of grids at the high speed lead pasting operation and is treated in bulk at the Clean Water Treatment System (SWMU 5). Generation rates of these wastes are unknown.

Clean water treatment sludge is generated during the treatment of lead paste wash water at the Clean Water Treatment System (SWMU 5). This waste is stored in drums at the Lead Scrap Storage Area (SWMU 6) and the Lead Scrap Trailer Storage Area (SWMU 7). WWTP filter cake is generated during the treatment of process wastewater and is stored in drums at the WWTP (SWMU 2), the Lead Scrap Storage Area (SWMU 6), and the Lead Scrap Trailer Storage Area (SWMU 7). In 1992, about 665,500 pounds of lead-bearing waste was reclaimed at the following lead smelting operations: (1) Doe Run, Inc., in Boss, Missouri, (2) Gopher Smelting, Inc., in Egan, Minnesota, and (3) RSR, Inc.,

in Indianapolis, Indiana. All lead bearing waste is transported off site by Parrish Carriers, Inc., of Freeburg, Illinois (Johnson 1994).

The facility generates about 50 gallons of spent citrisolvent (nonhazardous) per year. This waste is generated during the degreasing of machinery and equipment and is managed by an outside, unspecified recycling company. This waste is accumulated but not stored at the facility.

Used oil (nonhazardous), about 200 to 400 gallons per year, is generated from the vehicle repair and draining of used oil from truck engines and is stored at the Used Oil Storage Area (SWMU 9). This waste is transported off site by Texama, Inc., to their recycling facility in Chicago, Illinois.

2.4 HISTORY OF DOCUMENTED RELEASES

This section discusses the history of documented releases to groundwater, surface water, air, and onsite soils at the facility.

On June 8, 1981, the facility sent a Notification of Hazardous Waste Site Activity form to EPA that indicated documented releases of sulfuric acid and process wastewater. All of these spills occurred before 1981. According to the information provided in this form, Johnson cleaned up all of these spills (Johnson Controls 1981).

In October 1993, the facility notified the State of Illinois Emergency Management Agency (IEMA) that two separate leaks of petroleum-based fuels had occurred from an 8,000-gallon underground storage tank (UST) used to store diesel fuel and a 550-gallon UST used to store gasoline (Johnson 1993a). Both USTs have been removed by the facility; however, no further action has occurred to investigate the extent of contamination or if contaminated, remediate the surrounding groundwater and on-site soils. The two UST releases are discussed in detail in Section 4.0.

During the VSI, the inspection team noted a release of baghouse dust to on-site soils adjacent to one Baghouse Dust Collection Systems and Storage Area (SWMU 3). Additionally, evidence of a past release was noted at the Former Outside Hazardous Waste Storage Area (SWMU 8). The facility representatives could not provide any additional information on the past release at SWMU 8.

2.5 REGULATORY HISTORY

Johnson Controls submitted a Notification of Hazardous Waste Activity form to EPA on July 28, 1980 (Johnson Controls 1980a). Johnson Controls submitted a RCRA Part A permit application on November 19, 1980, stating that the facility was a large-quantity generator handling the following EPA hazardous waste codes: D002 and D008. The permit application states that the facility has a 331,200-gallon tank storage capacity and a 150-gallon storage (S02) capacity (Johnson Controls 1980b).

IEPA inspected the facility on February 2, 1982. During this inspection, IEPA made a preliminary determination that the facility did not fall under RCRA authority. The basis for IEPA's determination was (1) that the hazardous waste codes D002 and D008 were listed on Johnson's RCRA Part A permit application as a protective measure, possibly because of the potential for spills from the various manufacturing processes; (2) that all wastewater containing lead was being treated by the facility at the WWTP (SWMU 2); and (3) that the scrap lead and trash (D008) at the facility were potentially exempt under 40 CFR 261.6 and were being reclaimed by an off-site smelting company. On March 8, 1982, IEPA recommended that Johnson withdraw its RCRA Part A permit application (IEPA 1982).

IEPA did not inspect the facility between 1982 and 1987. On March 11 and March 30, 1988, IEPA conducted two RCRA compliance inspections of the facility. During these inspections, IEPA found that the facility was not labeling its hazardous containers, had inadequate personnel training records, and had insufficient aisle space between its hazardous waste containers (IEPA 1988).

On May 2, 1988, the facility submitted a request to IEPA that they consider the withdrawal of their RCRA Part A permit application. On July 1, 1991, IEPA responded to this request by denying Johnson's withdrawal request because the facility stored hazardous wastes in containers and tanks on site for periods greater than 90 days. Furthermore, IEPA determined that the facility was operating as a RCRA interim status storage facility. IEPA's denial was based on the review of hazardous waste manifests submitted to IEPA from 1985 through 1988 (IEPA 1991). Since 1988, IEPA has not conducted any RCRA inspections at the facility.

On November 16, 1993, the facility's environmental consultant, Baxter and Woodman, Inc. (Baxter and Woodman), submitted a closure plan for the 5,000-gallon WWTP (SWMU 2) sludge AST, which stored hazardous waste greater than 90 days (Baxter and Woodman 1993). IEPA has not responded to this request. This tank was removed by the facility in 1989. The facility has not requested the closure of the remaining SWMUs. The facility is currently regulated as a treatment, storage, or disposal (TSD) facility.

On February 28, 1992, IEPA reissued a permit to Johnson for operation of the facility's WWTP (SWMU 3) system. The permit number is 1990-EN-4863-2. The wastewater generated by this system is discharged to the City of Geneva's sewer system (IEPA 1992b).

The facility has one air operating permit for the operation of lead oxide baghouses and other air emission sources. These emission sources are permitted under Permit No. 089035AAF. The facility has no known air permit violations. The facility has no history of odor complaints or dust emissions from area residents.

2.6 ENVIRONMENTAL SETTING

This section describes the climate; flood plain and surface water; geology and soils; and groundwater in the vicinity of the facility.

2.6.1 Climate

The climate in Kane County is continental. The average daily temperature is 48.9 degrees Fahrenheit (°F). The lowest average daily temperature is 29.7 °F in January. The highest average daily temperature is 84.1 °F in July (USDA 1979).

The total annual precipitation for the county is 34.7 inches. The mean annual lake evaporation for the area is about 30 inches (USDOC 1968). The 1-year, 24-hour maximum rainfall is about 2.5 inches (USDOC 1963). The prevailing wind is from the west. Average wind speed is highest in March at 12 miles per hour (USDA 1979).

2.6.2 Flood Plain and Surface Water

The facility is not located in a 100- or 500-year flood plain or flood-prone area (FEMA 1981). The nearest surface water body, an unnamed pond, is located at the facility and is used for recreational and industrial purposes. The Fox River is located about 0.8 mile west of the facility. Surface water runoff at the facility flows south-southwest into the Fox River. The Fox River is used as a municipal water supply for Aurora, Illinois. Aurora's intakes are located about 13 miles downstream from Geneva (PRC 1993; USGS 1978; USGS 1980).

2.6.3 Geology and Soils

The surface soils around the facility are classified by the USDA as Milford silty clay loam. The surficial soil ranges in depth from 36 to 60 inches below ground surface (bgs) (USDA 1979).

Pleistocene glacial till underlies surficial soils. The till consists of layers of silt and sand to gravel. The glacial till is about 60 feet thick in the facility vicinity. Silurian system dolomites underlie the till and are about 150 feet thick. Ordovician-age formations underlie the dolomite. The uppermost Ordovician-age formation is the Maquoketa Group shale and dolomite, a continuing group that is about 95 feet thick. The Galena-Platteville Dolomite Groups underlie the Maquoketa Group and are about 335 feet thick. The Ancell Group, consisting of Glenwood and St. Peter sandstones, underlies the Galena-Platteville Dolomite Groups. The Ancell Group is about 475 feet thick. Five Cambrianage sandstone formations, up to about 1,200 feet thick, underlie the Ancell Group. The sandstones are primarily dolomite, with some shale, and are underlain by Precambrian-age crystalline rocks (Waller and Sanderson 1978; USGS 1985).

2.6.4 Groundwater

Groundwater in the county is derived from four sources: (1) the shallow sand and gravel aquifer; (2) the Upper Bedrock Aquigroup; (3) the Midwest Aquigroup; and (4) the Basal Bedrock Aquigroup. The shallow sand and gravel aquifer of the glacial drift extends to about 60 feet bgs and can sustain some development of wells requiring about 100 to 500 gallons per minute (gpm) (ISGS 1966).

The Upper Bedrock Aquigroup is encountered at about 60 feet bgs and extends about 210 feet bgs (Waller and Sanderson 1978). This aquifer system consists of Silurian-age dolomite and shale and may yield up to 1,000 gpm, but yields are inconsistent because of cracks and fractures in the dolomites and shale. In some areas, a free exchange of water exists between the Upper Bedrock Aquigroup and the glacial drift above it (USGS 1985). Generally, this aquifer is highly fractured and transmissivity is highly variable, ranging from 10,500 gallons per day per foot (gpd/ft) to 85,400 gpd/ft (Visocky, Sherrill, and Cartwright 1985).

The Maquoketa shales act as a partial barrier to downward water movement; however, the Upper Bedrock Aquigroup shows some appreciable downward leakage to the deep bedrock system through the Maquoketa shales. The average vertical permeability of the Maquoketa shales is 5 x 10⁻⁵ gpd/square foot. These shales yield little or no water and are not considered a source for large-water supplies (USGS 1985).

The Midwest Aquigroup consists of Cambrian and Ordovician-age dolomite and sandstone groups interbedded with some shale. This aquifer system is encountered at about 210 feet bgs and extends to about 1,100 feet bgs (Waller and Sanderson 1978). Wells in this aquifer system yield about 700 gpm. Regional transmissivity values generally range between 10,000 gpd/ft and 20,000 gpd/ft (USGS 1985).

The Basal Bedrock Aquigroup is a Cambrian-age aquifer system consisting of shale, siltstone, and sandstone. This aquigroup underlies the Midwest Aquigroup and extends from about 1,100 feet bgs to about 2,200 feet bgs (Waller and Sanderson 1978). Transmissivity values range between 23,300 to 27,000 gpd/ft (USGS 1985).

The facility area is serviced by municipal water drawn from six City of Geneva wells. The closest municipal well is about 0.5 mile north of the facility. The next closest city well is about 0.8 mile west-southwest of the facility. Another well is about 1.2 miles southwest of the facility. The three remaining municipal wells are about 1.1, 1.6, and 1.9 miles northwest of the facility. All six municipal wells are upgradient of the facility. Five of the city wells draw water from the Midwest Aquigroup, which is about 1,100 feet bgs. The sixth city well draws water from the sand and gravel aquifer (PRC 1993). Groundwater in the area generally moves to the southeast (USGS 1985).

Geneva has no known private, industrial or residential wells (PRC 1993). No downgradient wells are known to be located within 3 miles of the facility.

2.7 RECEPTORS

The facility occupies 16.5 acres in a mixed-use area in Geneva, Illinois. Geneva has a population of about 12,700 (Rand McNally and Company 1993).

The facility is bordered on the north by E and T Glass and Mirror, Inc., a vacant lot, and Allied Tubular Rivet, Inc., all located on Commerce Drive; on the west by a residential subdivision; on the south by railroad tracks and Waste Management, Inc.'s, Settler's Hill landfill; and on the east by Miner Enterprises, Inc., a railroad equipment manufacturer. The nearest residential area is located less than 0.1 mile west of the facility. The nearest school, Harrison Street School, is about 0.5 mile northwest of the facility. Facility access is restricted by a barbed wire fence, which surrounds the facility.

The nearest surface water body, an unnamed pond, is located on site at the facility and is used for recreational and industrial purposes. Other surface water bodies in the area include the Fox River, which is about 0.8 mile west of the facility. The Fox River is used as a water supply for Aurora, Illinois. Aurora's intakes are located about 13 miles downstream from Geneva.

The facility area is serviced by municipal water drawn from six City of Geneva wells. The closest municipal well is about 0.5 mile north of the facility. The next closest city well is about 0.8 mile west-southwest of the facility. Another well is about 1.2 miles southwest of the facility. The three remaining municipal wells are about 1.1, 1.6, and 1.9 miles northwest of the facility. All six wells are upgradient of the facility. Groundwater in the area generally moves to the southeast (USGS 1985). Geneva has no known private industrial or residential wells (PRC 1993). No downgradient wells are known to be located within 3.0 miles of the facility.

Sensitive environments are located both on site and east of the facility's manufacturing activities. A palustrine, unconsolidated bottom, intermittently exposed wetland pond is located on site. Other sensitive environments include various palustrine wetlands, which are from 0.1 mile to 2.0 miles east

to southeast of the facility. Additionally, one palustrine, forested and emergent wetland area is located on the Fox River and is about 1.6 miles southwest of the facility (NWI 1984). Fabyan Forest Preserve, a Kane County preserve, is about 0.9 mile south-southwest of the facility.

3.0 SOLID WASTE MANAGEMENT UNITS

This section describes the nine SWMUs identified during the PA/VSI. The following information is presented for each SWMU: description of the unit, dates of operation, wastes managed, release controls, history of documented releases, and PRC's observations. Figure 2 shows the SWMU locations.

SWMU 1

Hazardous Waste Storage Area

Unit Description:

This unit is located indoors and aboveground. The unit covers an area of about 15 by 25 feet. The unit consists of an epoxy-sealed concrete floor. No floor drains are present. This unit manages wastes in drums stored on top of wooden pallets.

Date of Startup:

This unit began operation in October 1993.

Date of Closure:

This unit is active.

Wastes Managed:

The unit manages spent carburetor cleaner (F001 and D008), spent acetic acid (D002, D007, and D008), spent COS flux (D002, D004, D007, and D008), spent hydrobromic acid and ethylene glycol (D002 and D008), and used oil (D008). All waste stored at this unit is stored in drums.

Release Controls:

The unit's only release control is an epoxy-sealed concrete floor. The unit is indoors and no floor drains are located in the area.

History of

Documented Releases:

No releases from this unit have been documented.

Observations:

During the VSI, the unit contained three 55-gallon drums of spent acetic acid (D002, D007, and D008), one 55-gallon drum of spent COS flux (D002, D004, D007, and D008), one 55-gallon drum of spent carburetor cleaner (F001 and D008), two 55-gallon drums of used oil (D008), one 30-gallon drum of spent carburetor cleaner (F001 and D008), and one 55-gallon drum of spent hydrobromic acid solution and ethylene glycol (D002 and D008). All drums were closed with no visible leaks or cracks. No cracks were present on the unit's concrete floor. PRC noted no evidence of release (see Photograph No. 4).

SWMU 2

Wastewater Treatment Plant (WWTP)

Unit Description:

This unit is located indoors and aboveground. The unit covers an area of about 60 by 60 feet. The unit consists of an epoxy-sealed concrete floor, wastewater sump collection pit, neutralization tank, eight fiberglass tanks of sulfuric acid, settling tank clarifier, switch controls, sludge press and conveyor, two drums of WWTP sludge, and an open, grated trough that leads to the sump pit. A former 5,000-gallon AST, which was removed in 1989, was used to dewater and store WWTP sludge (D008).

Date of Startup:

This unit began operation in 1977.

Date of Closure:

This unit is active. The former 5,000-gallon AST was removed in 1989 and is undergoing RCRA closure. The AST closure plan was submitted by the facility to IEPA in November 1993.

Wastes Managed:

This unit has always treated and managed, in bulk, spent sulfuric acid (D002 and D008), and process wastewater (D002 and D008). Prior to 1992, this unit managed the WWTP sludge and the WWTP filter cake as D008 hazardous wastes. The generation of the WWTP sludge

(D008) was discontinued by the facility at the end of 1991 when the 5,000-gallon aboveground storage tank used to store the sludge was deactivated. After 1991, the facility stopped managing the filter cake as a RCRA hazardous waste because the waste was sent off site to a recycling facility for recovery. At the time of the VSI, the facility claimed that lead-bearing wastes sent off site for recycling and returned as lead ingots were not considered RCRA hazardous wastes. Johnson could not provide documentation to support this claim.

Release Controls:

The unit's release controls include an epoxy-sealed concrete floor, concrete masonry walls, enclosed roof, sump collection area, and constant effluent monitoring before discharge to the City of Geneva's sanitary sewer system.

History of Documented Releases:

No releases from this unit have been documented.

Observations:

During the VSI, facility process wastewater (D002 and D008), which was pumped from the sump pit, was being treated at the WWTP.

Two drums of WWTP filter cake were present. No cracks, stains, or floor drains were present on the concrete floor. PRC noted no evidence of release (see Photograph No. 11).

SWMU 3

Baghouse Dust Collection Systems and Storage Areas

Unit Description:

The areas associated with this unit are located throughout the facility at outdoors and indoors locations. All units are aboveground. They vary in size from 6 by 6 feet to 50 by 10 feet. A total of about 11 baghouse dust units are located throughout the manufacturing area of the facility. The dust is collected in the baghouse by vacuum pressure and then is collected using gravity at the bottom of each unit. Each unit consists of an unsealed concrete pad below each baghouse

collection system; metal and cloth collection systems; and a 30-gallon metal drum which is sealed to the individual baghouse and is situated directly below each baghouse dust collection system.

Date of Startup:

This unit began operation in about 1961.

Date of Closure:

This unit is active.

Wastes Managed:

This unit has always managed baghouse dust. At the time of the VSI, the facility claimed that lead bearing baghouse dust sent off site for recycling and returned as lead ingots were not considered RCRA hazardous wastes. Johnson could not provide documentation to support this claim.

Release Controls:

The only release control associated with this unit is an unsealed concrete pad.

History of

Documented Releases:

No releases from this unit have been documented.

Observations:

During the VSI, a documented release of baghouse dust to on-site soil adjacent to one of the unit areas was observed. PRC noted that the size of the release was about 4 by 5 feet. The drums in this unit were not labeled by the facility. Cracks were observed on the concrete pad (see Photograph No. 8).

SWMU 4

Drum Accumulation Areas

Unit Description:

The areas associated with this unit are located indoors and aboveground. About 75 Drum Accumulation Areas are present at the facility. One or two drums of lead dross and lead debris and floor sweepings are accumulating at each area. Each area typically covers

an area of 4 by 4 feet; however, the exact dimensions of all the areas are unknown.

Date of Startup:

This unit began operation in about 1980.

Date of Closure:

The unit areas are active.

Wastes Managed:

The unit has always managed lead dross and lead debris and floor sweepings. The lead dross and the lead debris and floor sweepings have always been recycled.

Release Controls:

The units only release control is a sealed concrete floor.

History of

Documented Releases:

No release from this unit has been documented.

Observations:

During the VSI, each unit contained one to three sealed drums of lead dross or lead debris and floor sweepings. No cracks or floor drains were observed on the concrete floor. The drums in this unit were not labeled by the facility. PRC noted no evidence of release at any of the areas associated with this unit (see Photographs No. 1, 2, and 5).

SWMU 5

Clean Water Treatment System

Unit Description:

The unit is located indoors and aboveground. The unit covers an area of about 25 by 40 feet. This unit treats the lead paste wash water from the facility's high speed grid lead pasting operation, which is adjacent to this unit. This unit uses polymers, a mixing tank, a sludge press, and a settler/clarifier to remove lead from the lead paste wash water. The treated water is then recycled back through the lead pasting operation or discharged to the WWTP (SWMU 2). The

sludge press produces a clean water treatment sludge, which is stored in drums at this unit.

Date of Startup:

This unit began operation in about 1980.

Date of Closure:

This unit is active.

Wastes Managed:

This unit has always treated lead paste wash water from the highspeed lead pasting operation and has always managed clean water treatment sludge.

Release Controls:

The unit has an epoxy-sealed concrete floor with a 4-inch concrete secondary containment berm surrounding the unit.

History of

Documented Releases:

No releases from this unit have been documented.

Observations:

During the VSI, the unit contained two open-top 55-gallon drums of clean water treatment sludge and the treatment system was in operation. The drums in this unit were not labeled by the facility. A gray stain covered various areas and equipment within the unit. No cracks or floor drains were observed on the concrete floor (see Photograph No. 6).

SWMU 6

Lead Scrap Storage Area

Unit Description:

The unit is located indoors and aboveground. The unit has an area of about 60 by 20 feet. The unit consists of an epoxy-sealed concrete floor. No floor drains are present. All waste is stored in drums and double stacked at this unit. The unit is used about twice per year during the cleanout of all Drum Accumulation Areas (SWMU 4). Drums from SWMU 4 are stored less than 90-days at this unit prior to

off-site shipment for recycling or storage in SWMUs 2 through 5 or 7.

Date of Startup:

This unit began operation in about 1992.

Date of Closure:

This unit is active.

Wastes Managed:

This unit has always managed baghouse dust, lead dross, lead debris and floor sweepings, and clean water treatment sludge, and WWTP filter cake.

Release Controls:

This unit's only release control is an epoxy-sealed concrete floor.

History of

Documented Releases:

No releases from this unit have been documented.

Observations:

During the VSI, the unit contained about 200 55-gallon drums of lead bearing wastes including baghouse dust, lead dross, lead debris and floor sweepings, clean water treatment sludge, and WWTP filter cake. The drums in this unit were not labeled by the facility. No cracks or stains were visible on the concrete floor. PRC noted no evidence of release (see Photograph No. 3).

SWMU 7

Lead Scrap Trailer Storage Area

Unit Description:

The unit is located outdoors and aboveground. The unit is an enclosed semi trailer, which has a 40 by 10 feet dimension. The unit is stored next to the northeast truck dock. Drums of waste are stored in closed containers on wooden pallets inside the trailer. An unsealed concrete pad underlies the trailer. When the trailer is full of 55-gallon drums, it is transported off site and a new, empty trailer is moved into

this unit. A floor drain is present below the trailer on the concrete pad.

Date of Startup:

This unit began operation in about 1961.

Date of Closure:

This unit is active.

Wastes Managed:

This unit has always managed baghouse dust, lead dross, lead debris and floor sweepings; clean water treatment sludge; and WWTP filter cake.

Release Controls:

The unit manages waste in closed containers inside a trailer. An unsealed concrete pad is located under the trailer.

History of

Documented Releases:

No releases from this unit have been documented.

Observations:

During the VSI, the unit contained about 24 55-gallon drums of lead dross, lead debris and floor sweepings, clean water treatment sludge, and WWTP filter cake. PRC noted no evidence of release (see Photograph No. 7).

SWMU 8

Former Outside Hazardous Waste Storage Area

Unit Description:

The unit is located outdoors and aboveground. The unit was about 20 by 30 feet in area. The unit consisted of an unsealed asphalt pad with no secondary containment. An unsealed gravel and dirt area is immediately west and adjacent to the former unit. This unit was used to store hazardous waste for greater than 90 days in 55-gallon drums.

Date of Startup:

The unit began operation in about 1980.

Date of Closure:

This unit is inactive. The facility stopped using this unit in October 1993. No RCRA clean closure plan has been submitted for this unit.

Wastes Managed:

This unit managed waste naphtha solvent (D001), spent carburetor cleaner (F001, D004, D007, and D008), spent acetic acid (D002, D007, and D008), spent COS flux (D002 and D008), and used oil (D008).

Release Controls:

The only release control is an unsealed asphalt-paved pad.

History of

Documented Releases:

No releases from this unit have been documented.

Observations:

During the VSI, no wastes were stored at this unit. The asphalt pad was stained red. No berm or secondary containment surrounded the unit. No cracks in the asphalt were observed (see Photograph No. 10).

SWMU 9

Used Oil Storage Area

Unit Description:

The unit is outdoors and aboveground adjacent to the facility's garage. The unit consists of two 275-gallon, steel ASTs. The unit covers an area of about 6 by 4 feet. An unsealed concrete floor underlies the ASTs, and a gravel parking lot is immediately adjacent to this pad.

Date of Startup:

This unit began operation before 1980. The age of the ASTs is

unknown.

Date of Closure:

This unit is active.

Wastes Managed:

This unit manages used oil (nonhazardous).

Release Controls:

The unit's only release control is an unsealed, unbermed concrete pad.

History of

Documented Releases:

No releases from this unit have been documented.

Observations:

During the VSI, the unit contained two 275-gallon ASTs, which were partially full. The only secondary containment is an unsealed, unbermed concrete pad. No cracks in the concrete below the unit were observed. PRC noted no evidence of release (see Photograph No. 15).

4.0 AREAS OF CONCERN

PRC identified three AOCs during the PA/VSI. These AOCs are discussed below; their locations are shown in Figure 2.

AOC 1 Former Diesel Underground Storage Tank (UST)

This steel UST was installed in May 1978. Its capacity was 8,000 gallons (Johnson 1993a and 1993b). The UST was removed by the facility in October 1993. In the process of removing this UST, the facility's UST removal contractor noted that the soil around the UST exhibited visible signs of petroleum contamination. The facility indicated that the contamination was the result of overfilling the UST with diesel fuel. The tank had been pressure tested once per year after 1988. In October 1993, Johnson notified the State of Illinois Emergency Management Agency (IEMA) of the petroleum contamination present in on-site soils. No analytical results are available for the petroleum-contaminated soil. No soils were excavated when the UST was removed (see Photograph No. 12).

AOC 2 Former Gasoline UST

It is unknown when this UST was installed. This 550-gallon capacity UST was removed by the facility in May 1988. During the removal of the UST, the facility's UST removal contractor determined that the UST leaked and that the soil was visibly contaminated by gasoline. No known analytical data exists to demonstrate the level of contamination present in the soil. IEMA was notified of the leak in October 1993 (Johnson 1993a and 1993b). No soils were excavated when the UST was removed (see Photographs No. 13 and 14).

AOC 3 Former Fuel Oil UST

According to facility representatives, the age and location of this UST is unknown. This 8,000-gallon UST was used to store fuel oil. The UST was filled with gravel

and abandoned in place by the facility prior to 1987 (Johnson 1993a). No other information on this UST exists in EPA, state or facility files.



5.0 CONCLUSIONS AND RECOMMENDATIONS

The PA/VSI identified nine SWMUs and three AOCs at the Johnson facility. Background information on the facility's location; operations; waste generating processes and waste management practices; history of documented releases; regulatory history; environmental setting; and receptors is presented in Section 2.0. SWMU-specific information, such as the unit's description, dates of operation, wastes managed, release controls, history of documented releases, and observed condition, is presented in Section 3.0. AOCs are discussed in Section 4.0. Following are PRC's conclusions and recommendations for each SWMU and AOC. Table 3, located at the end of this section, summarizes the SWMUs and AOCs at the facility and the recommended further actions.

SWMU 1

Hazardous Waste Storage Area

Conclusions:

The unit manages spent carburetor cleaner (F001 and D008), spent acetic acid (D002, D007, and D008), spent COS flux (D002, D004, D007, and D008), spent hydrobromic acid and ethylene glycol (D002 and D008), and used oil (nonhazardous). This unit has been used to store hazardous wastes in drums since October 1993. The unit has a low potential for release to groundwater, surface water, air, and on-site soils because the unit is indoors; it has a sealed concrete floor; no visible stains were observed during the VSI; and no releases from this unit have been documented.

Recommendations:

PRC recommends no further action for this SWMU at this time.

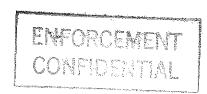
SWMU 2

Wastewater Treatment Plant (WWTP)

Conclusions:

This unit has always managed, in bulk, spent sulfuric acid (D002 and D008), process wastewater (D002 and D008). Prior to 1992, this unit has managed the WWTP sludge and the WWTP filter cake as D008 hazardous wastes. The generation of the WWTP sludge (D008) was discontinued by the facility by the end of 1991. Since 1991, the facility has not managed this waste as a RCRA hazardous waste. At the time of the VSI, the facility claimed that

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lead-bearing wastes sent off site for recycling and returned as lead ingots were not considered RCRA hazardous wastes. Johnson could not provide documentation to support this claim. This unit is used to treat the process wastewater and sulfuric acid generated from the battery production operations. WWTP sludge is generated from this operation and is stored in this unit. The unit has a low potential for release to groundwater, surface water, air, and onsite soils because the unit is indoors; it has a sealed concrete floor and concrete masonry walls; all wastewater entering the WWTP is treated and neutralized on site and then discharged to the City of Geneva's sanitary sewer system; and no releases from this unit have been documented.

Recommendations:

PRC recommends no further action for this SWMU at this time.

SWMU 3

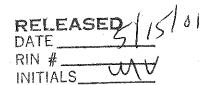
Baghouse Dust Collection Systems and Storage Areas

Conclusions:

This unit consists of numerous baghouse dust collectors and drums located throughout the facility. This unit manages baghouse dust. Sealed 30-gallon metal drums are situated directly below each collection system. During the VSI, the unit had a documented release to soil. The potential for release is high to surface water, air, and on-site soils because the unit areas are outdoors; they are not adequately contained to prevent a release; cracks in the concrete pad beneath one of the areas was visible; and one of the areas had released baghouse dust to adjacent soils. The potential for release to groundwater is moderate because only the surface soil was found to have a documented release, the release covers only a small area (less than 25 square feet), and no known releases to groundwater have been documented.

Recommendations:

PRC recommends that the facility take corrective measures to prevent the release of baghouse dust including installing secondary containment, sealing the concrete pads adjacent to the unit areas, removing/remediating contaminated soil, and conducting weekly inspections of each system area.





SWMU 4

Drum Accumulation Areas

Conclusions:

About 75 Drum Accumulation Areas are present at the facility. Lead dross and lead debris and sweepings are stored at each unit area. The unit has a low potential for release to groundwater, surface water, air, and on-site soils because the unit is indoors; the unit has sealed concrete floors; no floor drains are present; wastes are stored in drums; and no releases from this unit have been documented.

Recommendations:

PRC recommends no further action for this SWMU at this time.

SWMU 5

Clean Water Treatment System

Conclusions:

This unit is used to treat lead paste wash water generated by the facility's high-speed lead pasting operation. During the VSI, the drums of clean water treatment sludge present at the unit were stored open. The unit has a low potential for release to groundwater, surface water, air, and on-site soils because the unit is indoors; no floor drains are present; it has a sealed concrete floor; it has a 4-inch concrete secondary containment berm surrounding the unit; and no releases from this unit have been documented.

Recommendations:

PRC recommends that drums containing sludge be stored closed.

SWMU 6

Lead Scrap Storage Area

Conclusions:

This unit is used about twice per year to store baghouse dusts, lead dross, lead debris and floor sweepings; clean water treatment sludge; and WWTP filter cake aggregated from the WWTP (SWMU2), the Baghouse Dust Collection Systems and Storage Areas (SWMU 3), the Drum Accumulation Areas (SWMU 4), and the Clean Water Treatment Area (SWMU 5). This unit has a low potential for release to groundwater, surface water, air, and on-site soils because the unit is indoors; no floor drains are present; it is on a sealed

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concrete floor; it is used temporarily about twice per year; it manages waste in closed drums; and no releases from this unit have been documented.

Recommendations:

PRC recommends no further action for this SWMU at this time.

SWMU 7

Lead Scrap Trailer Storage Area

Conclusions:

This unit has been used to store 55-gallon drums of waste including baghouse dusts, lead dross, lead debris and floor sweepings, clean water treatment sludge, and WWTP filter cake for less than 90 days. The facility has not managed these wastes as a hazardous waste. At the time of the VSI, the facility claimed that lead-bearing wastes sent off site for recycling and returned as lead ingots were not considered RCRA hazardous wastes. Johnson could not provide documentation to support this claim.

Recommendations:

PRC recommends no further action for this SWMU at this time.

SWMU 8

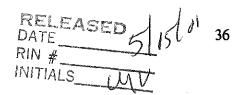
Former Outside Hazardous Waste Storage Area

Conclusions:

Prior to 1992, this unit managed waste naphtha solvent (D001), spent carburetor cleaner (F001, D004, D007, and D008), spent acetic acid (D002, D007, and D008), spent COS flux (D002 and D008), and used oil (D008). This unit was used to store hazardous waste in closed containers on an asphalt pad, which had no secondary containment. Additionally, during the VSI a red stain was present on the asphalt pad. When active, the unit had a moderate potential for release to groundwater, surface water, air, and on-site soils because the unit was outdoors; it consisted of an unsealed asphalt pad with no secondary containment; an unsealed gravel and dirt area is immediately west and adjacent to the former unit; and a release from this unit was documented.

Recommendations:

PRC recommends that this unit undergo RCRA closure.



SWMU 9

Used Oil Storage Area

Conclusions:

This unit is used to store used oil (nonhazardous) in two 275-gallon aboveground storage tanks. The unit has a moderate potential for release to groundwater, surface water, air, and on-site soils because the unit is outside; the concrete pad is unsealed; no secondary containment exists to contain potential spills; and a gravel parking lot is immediately adjacent to this unit.

Recommendations:

PRC recommends that the facility construct a secondary containment berm around the unit to contain spills to comply with EPAs 40 Code of Federal Regulations Part 279 and the state of Illinois used oil management standards.

AOC 1

Former Diesel Underground Storage Tank (UST)

Conclusions:

This AOC has a documented release of diesel fuel to on-site soils. This UST was installed in May 1978 and removed in October 1993. This AOC has an unknown potential for release to groundwater, surface water, air, and on-site soils because the unit was outdoors, below ground, no soils were excavated when the UST was removed, and known releases to on-site soils have occurred, however the extent of diesel fuel contamination is unknown.

Recommendations:

PRC recommends that the facility sample soils to delineate the current extent of contamination. Based on the soil data, the analytical results may warrant the installation of groundwater monitoring wells upgradient and downgradient of the AOC.

AOC 2

Former Gasoline UST

Conclusions:

This AOC had a documented release of gasoline to on-site soils. The age of this UST is unknown and was removed in May 1988. This AOC has an unknown potential for release to groundwater, surface water, air, and on-site soils because the unit was outdoors, below ground, no soils were excavated

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when the UST was removed, and known releases to on-site soils have occurred, however the extent of gasoline contamination is unknown.

Recommendations:

PRC recommends that the facility sample soils to delineate the current extent of contamination. Based on the soil data, the analytical results may warrant the installation of groundwater monitoring wells upgradient and downgradient of the AOC.

AOC 3

Former Fuel Oil UST

Conclusions:

The location of this AOC is unknown. The AOC was abandoned in place and filled in with gravel prior to 1987. No other information about this AOC exists in EPA, state, or facility files. This AOC has an unknown potential for release to groundwater, surface water, air, and on-site soils because the AOC was outdoors and below ground; the AOC was not removed and was filled in with gravel; the level of contamination is unknown; and the location of the AOC is unknown.

Recommendations:

PRC recommends that the facility determine the location of this AOC and collect on site soil samples to determine if a release has occurred. If soil contamination is detected, groundwater sampling may be warranted.

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TABLE 3 SWMU AND AOC SUMMARY

_	SWMU	Dates of Operation	Evidence of Release	Recommended Further Action
1.	Hazardous Waste Storage Area	October 1993 to present	None	No further action
2.	WWTP	1977 to present	None	Characterize wastes sent off site for reclamation
3.	Baghouse Dust Collection Systems and Storage Areas	About 1961 to present	Yes	Prevent further releases of baghouse dust by installing secondary containment, seal the concrete pads, remove/remediate soil contaminated with dust, conduct weekly inspections, and characterize waste currently sent off site for reclamation
4.	Drum Accumulation Areas	About 1980 to present	None	Characterize wastes currently sent off site for reclamation
5.	Clean Water Treatment System	About 1980 to present	None	Store sludge in closed drums and characterize wastes currently sent off site for reclamation
6.	Lead Scrap Storage Area	About 1992 to present	None	Characterize wastes currently sent off site for reclamation
7.	Lead Scrap Trailer Storage Area RELE DATE RIN	About 1961 to present	None	Characterize wastes currently sent off site for reclamation
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TABLE 3 (continued)

SWMU AND AOC SUMMARY

	SWMU	Dates of Operation	Evidence of Release	Recommended Further Action
8.	Former Outside Hazardous Waste Storage Area	About 1980 to October 1993	Yes	Have this unit undergo RCRA closure
9.	Used Oil Storage Area	Before 1980 to present	None	Construct a secondary containment berm around the unit
	AOC	Dates of Operation	Evidence of Release	Recommended Further Action
1.	Former Diesel Underground Storage Tank (UST)	May 1978 to October 1993	Yes	Sample soils to delineate the extent of contamination. Based on soil data, the analytical results may warrant the installation of groundwater monitoring wells upgradient and downgradient of the AOC
2.	Former Gasoline UST	Unknown to May 1988 RELEASED DATE RIN # INITIALS	Yes 15/01	Sample soils to delineate the extent of contamination. Based on soil data, the analytical results may warrant the installation of groundwater monitoring wells upgradient and downgradient of the AOC

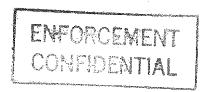
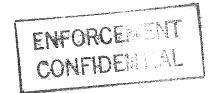


TABLE 3 (continued)



SWMU AND AOC SUMMARY

AOC	Dates of Operation	Evidence of Release	Recommended Further Action
3. Former Fuel Oil UST	Unknown to before 1987	Unknown	Determine the location of the AOC and collect soil samples to determine if a release has occurred. If soil contamination is detected, groundwater sampling may be warranted

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APPENDIX A VISUAL SITE INSPECTION SUMMARY AND PHOTOGRAPHS

(Ten Pages)

VISUAL SITE INSPECTION SUMMARY

Johnson Controls, Inc., Battery Group 300 South Glengarry Drive Geneva, Illinois ILD 980 502 470

Date:

December 17, 1993

Primary Facility Representative:

Patrick Talano, Process Engineer

Representative Telephone No.:

(708) 232-4270

Additional Facility Representatives:

Bradley M. Fearnley, Manager, Engineering

Jordan Harwood, Manager, Environmental Control

Inspection Team:

Kurt Whitman, PRC Environmental Management, Inc. (PRC)

Keith Foszcz, PRC

Photographer:

Kurt Whitman, PRC

Weather Conditions:

Overcast, heavy fog and rain; temperature about 35 °F

Summary of Activities:

The visual site inspection (VSI) began at 9:00 a.m. with an introductory meeting. The inspection team explained the purpose of the VSI and the agenda for the visit. Facility representatives then discussed the facility's past and current operations, solid wastes generated, and release history. Facility representatives provided the inspection team with copies of requested documents.

The VSI tour began at 10:25 a.m.

PRC visited all areas, SWMUs, and operations within the facility. PRC inspected the following areas: (1) the Hazardous Waste Storage Area (SWMU 1); (2) the Wastewater Treatment Plant (WWTP) (SWMU 2); (3) the Baghouse Dust Collection Systems and Storage Areas (SWMU 3); (4) the Drum Accumulation Areas (SWMU 4); (5) the Clean Water Treatment System (SWMU 5); (6) the Lead Scrap Storage Area (SWMU 6); (7) the Lead Scrap Trailer Storage Area (SWMU 7); (8) the Former Outside Hazardous Waste Storage Area (SWMU 8); (9) the Used Oil Storage Area (SWMU 9); (10) the Former Diesel Underground Storage Tank (UST) (AOC 1); (11) the Former Gasoline UST (AOC 2); and the Former Fuel Oil UST (AOC 3).

The tour concluded at 12:17 p.m., after which the inspection team held an exit meeting with facility representatives. The VSI was completed and the inspection team left the facility at 12:28 p.m.



Photograph No. 1

Description:

Orientation:

This is a photograph of a Drum Accumulation Area.

Location: SWMU 4 Date: December 17, 1993



Photograph No. 2

Orientation:

North

Description:

This is a photograph of a Drum Accumulation Area.

Location: SWMU 4

Date: December 17, 1993



Date: December 17, 1993

Location: SWMU 1

Date: December 17, 1993

Photograph No. 3

Orientation: Northwest

Description: This is a photograph of the Lead Scrap Storage Area.



Photograph No. 4

Orientation: Southwest

This is a photograph of the Hazardous Waste Storage Area. Description:



Photograph No. 5 Orientation:

Location: SWMU 4 Date: December 17, 1993

Date: December 17, 1993

This is a photograph of a Drum Accumulation Area. Description:



Photograph No. 6

Orientation: North

This is a photograph of the Clean Water Treatment System and two drums stored Description:

within this unit.



Photograph No. 7

Location: SWMU 7

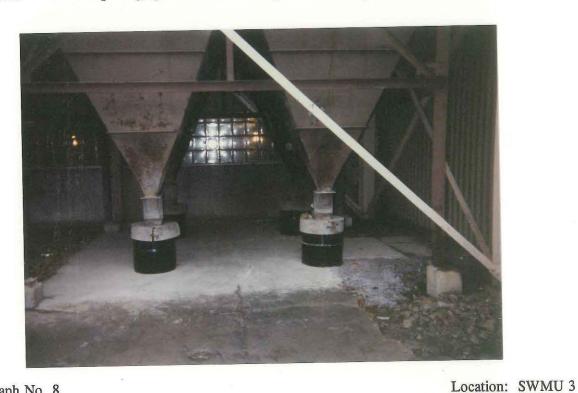
Orientation:

North-Northeast

Date: December 17, 1993

Description:

This is a photograph of the Lead Scrap Trailer Storage Area.



Photograph No. 8

Orientation: South

Date: December 17, 1993

Description: This is a ph

This is a photograph of a Baghouse Dust Collection System and Storage Area.



Photograph No. 9 Orientation: So Location: 100 feet east of SWMU 8

Southwest

Date: December 17, 1993

Description: This is a photograph of an area used to store empty 55-gallon drums.



Photograph No. 10

Location: SWMU 8

Orientation: West-Southwest

Date: December 17, 1993

Description: This is a photograph of the Former Outside Hazardous Waste Storage Area.



Date: December 17, 1993

Date: December 17, 1993

Photograph No. 11

South-Southwest Orientation:

This is a photograph of the Wastewater Treatment Plant. Description:



Photograph No. 12

Orientation: South-Southwest

This is a photograph of the former location of the Former Diesel Underground

Description:

Storage Tank (UST).



Photograph No. 13

Orientation: Northwest

Location: AOC 2 Date: December 17, 1993

Description: This is a photograph of the former location of the Former Gasoline UST.



Photograph No. 14

Orientation: Northwest

Location: AOC 2 Date: December 17, 1993

Description: This is a photograph of the former location of the Former Gasoline UST.



Date: December 17, 1993

Photograph No. 15 Orientation: Southwest

This is a photograph of the Used Oil Storage Area. Description:

APPENDIX B

VISUAL SITE INSPECTION FIELD NOTES

(Eighteen Sheets)

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UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION 5 77 WEST JACKSON BOULEVARD CHICAGO, IL 60604-3590

OCT 20 1995

SEPLY TO THE ATTENTION OF:

HRE-8J

December 7, 1993

Mr. Pat Talano, Process Engineer Johnson Controls Battery Group, Inc. 300 South Glengarry Avenue Geneva, IL 60134

Re:

Visual Site Inspection
Johnson Controls Battery Group, Inc.
300 South Glengarry Avenue
Geneva, IL 60134
ILD 980 502 470

Dear Mr. Talano:

The United States Environmental Protection Agency (U.S. EPA) Region V will conduct a Preliminary Assessment including a Visual Site Inspection (PA/VSI) at the referenced facility. This inspection is conducted pursuant to the Resource Conservation and Recovery Act, as amended (RCRA) Section 3007 and the Comprehensive Environmental Response, Compensation, and Liability Act, as amended (CERCLA) Section 104(e). The referenced facility has generated, treated, stored, or disposed of hazardous waste subject to RCRA. The PA/VSI requires identification and systematic review of all solid waste streams at the facility. The objective of the PA/VSI is to determine whether or not releases of hazardous wastes or hazardous constituents have occurred or are occurring at the facility which may require further investigation. This analysis will also provide information to establish priorities for addressing any confirmed releases.

The visual site inspection of your facility is to verify the location of all solid waste management units (SWMUs) and areas of concern (AOCs) to make a cursory determination of their condition by visual observation. The definitions of SWMUs and AOCs are included in Attachment I. The VSI supplements and updates data gathered during a preliminary file review. During this site inspection, no samples will be taken. A sampling visit to ascertain if releases of hazardous waste or constituents have occurred may be required at a later date.

Assistance of some of your personnel may be required in reviewing solid waste flow(s) or previous disposal practices. The site inspection is to provide a technical understanding of the present and past waste flows and handling, treatment, storage, and disposal practices. Photographs of the facility are necessary to document the condition of the units at the facility and the waste management practices used.

The VSI has been scheduled for 9:00 am on December 16, 1993. The inspection team will consist of Kurt Whitman and Keith Foszcz of PRC Environmental Management, Inc., a contractor for the U.S. EPA.

Mr. Pat Talano December 7, 1993 Page 2



Representatives of the Illinois Environmental Protection Agency (IEPA) may also be present. Your cooperation in admitting and assisting them while on site is appreciated.

The U.S. EPA recommends that personnel who are familiar with present and past manufacturing and waste management activities be available during the VSI. Access to any relevant maps, diagrams, hydrogeologic reports, environmental assessment reports, sampling data sheets, environmental permits (air, NPDES), manifests and/or correspondence is also necessary, as such information is needed to complete the PA/VSI.

If you have any questions, please contact me at (312) 886-4448 or Francene Harris at (312) 886-2884. A copy of the Preliminary Assessment/Visual Site Inspection Report, excluding the conclusions and Executive Summary portion will be sent when the report is available.

Sincerely yours,

Kevin M. Pierard, Chief

OH/MN Technical Enforcement Section

Enclosure

cc: Larry Eastep, IEPA

Jordan Harwood, Johnson Controls

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